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## The Effect of non-Thermal Processing Technologies on Microbial Inactivation: An Investigation into sub-Lethal Injury of Escherichia Coli and Pseudomonas Fluorescens

Rachel Halpin

*Technological University Dublin, rachel.halpin@tudublin.ie*

L. Duffy


*School of Biomolecular and Biomedical Sciences, University College Dublin,*

O. Cregenzán-Alberti,

*School of Biomolecular and Biomedical Sciences, University College Dublin,*

*See next page for additional authors*

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**Authors**

Rachel Halpin; L. Duffy; O. Creghzán-Alberti; J.G Lyng; and F. Noci

1 **The effect of non-thermal processing technologies**  
2 **on microbial inactivation: An investigation into**  
3 **sub-lethal injury of *Escherichia coli* and**  
4 ***Pseudomonas fluorescens***

5 **Halpin, R.M.<sup>1\*</sup>, Duffy, L., Cregenzán-Alberti, O.<sup>1</sup>, Lyng, J.G.<sup>1</sup> and Noci, F.<sup>2</sup>.**

6 <sup>1</sup> School of Agriculture and Food Science, University College Dublin, Ireland

7 <sup>2</sup> Galway Mayo Institute of Technology, Galway, Ireland.

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10 \* Corresponding author: Dr. Rachel Halpin.

11 Postal address: School of Agriculture and Food Science, University College Dublin,  
12 Belfield, Dublin 4, Ireland.

13 Tel No.: 0035317167711

14 E-mail: [rachel.halpin@ucd.ie](mailto:rachel.halpin@ucd.ie)

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24 **Abstract**

25 In recent years, there has been an increased interest in food processing technologies that  
26 could lessen the thermal impact on food products. In the present study, thermosonication  
27 (TS) and pulsed electric fields (PEF), applied individually or in combination (TS/PEF),  
28 were investigated to determine their effects on inactivation and sub-lethal injury of  
29 *Pseudomonas fluorescens* and *Escherichia coli*. TS was applied at a low (L) and high  
30 (H) wave amplitude (L; 18.6 $\mu\text{m}$ , H; 27.9 $\mu\text{m}$ , respectively), while PEF was applied at a  
31 low and high electrical field strength (L; 29kVcm<sup>-1</sup>, H; 32kVcm<sup>-1</sup>, respectively). In  
32 addition, the inhibitory effects of TS/PEF combined were assessed. For *P. fluorescens*,  
33 when applied individually, TS and PEF resulted in  $\leq 9\%$  and  $\leq 47\%$  inactivation,  
34 respectively, with 8% sub-lethal injury following PEF treatment. However, TS/PEF  
35 treatment caused  $\leq 48\%$  inactivation and  $\leq 34\%$  sub-lethal injury, respectively. For *E.*  
36 *coli*, TS caused  $\leq 6\%$  inactivation, and  $\leq 2\%$  sub-lethal injury, while PEF treatment alone  
37 caused inactivation and sub-lethal injury of 86% and 29%, respectively. TS/PEF caused  
38 a maximum of 66% inactivation, while sub-lethally injuring approximately 26% of the  
39 of *E. coli* population. The present study confirms the ability of TS and PEF to inactivate  
40 microorganisms, but shows that some bacteria were not killed, but sub-lethally injured.

41

42 **Keywords:** Thermosonication, PEF, *Escherichia coli*, *Pseudomonas fluorescens*, sub-  
43 lethal injury.

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50       **1. Introduction**

51 Foods are not sterile substances and microbial spoilage in food is a reality that is  
52 perhaps unavoidable. According to Raso *et al.* (2005), the two main contributors to food  
53 spoilage are microorganisms and enzymes in food. There are ample ways of delaying  
54 this spoilage process, with the most common method of microbial inactivation being by  
55 thermal treatment, or pasteurisation (Raso *et al.*, 2005). Although thermal treatment may  
56 effectively kill microorganisms, it can also have damaging effects on the food/beverage.  
57 Thus, in recent years there has been considerable interest in food preservation by non-  
58 thermal technologies. Some examples of non-thermal technologies include ultrasound  
59 (US), high voltage pulsed electric fields (PEF), high intensity light pulses (HILP) and  
60 ultraviolet light (UV) (Caminiti *et al.*, 2011). Ultrasound and PEF are two methods of  
61 particular interest to the present study.

62           Ultrasound is a novel technology that produces sonic waves with frequencies of  
63 16-20 kHz; this is above the upper limit of human hearing (Condón *et al.*, 2005).  
64 Ultrasound operates on the mechanism of liquids coming into contact with sonic waves.  
65 As these sonic waves penetrate into a liquid medium they create compression and  
66 expansion cycles. The expansion cycle creates negative pressure in the liquid. Minute  
67 bubbles can be formed when this negative pressure is minimal enough to surpass  
68 intermolecular forces. These bubbles expand and contract throughout compression and  
69 expansion cycles in a process known as cavitation (Condón *et al.*, 2005). The size of the  
70 bubble fluctuates when the ultrasound wave comes into contact with a liquid, and with  
71 each new cycle the size of the bubble increases. After alternating cycles of compression  
72 and expansion, the sonic energy is no longer able to maintain the vapour phase inside of  
73 the bubble and it implodes. The mechanism of microbial inactivation following  
74 treatment with ultrasound is that when these bubble implode, it causes the surrounding  
75 molecules to collide somewhat powerfully into one another, creating areas of extremely

76 high temperatures of up to 5500°C (Condón *et al.*, 2005). In addition, when these  
77 bubbles implode they release shock waves that damage cell membranes, and also may  
78 produce free radicals that could potentially contribute to microbial inactivation  
79 (Piyasena *et al.*, 2003). It has been suggested that a mild application of heat when used  
80 in conjunction with ultrasonication may lead to an increase in the microbial inactivation  
81 capacity of US; a process known as thermosonication (TS). Ultrasound can also be  
82 combined with pressure, referred to as manosonication, or pressure and heat  
83 simultaneously, known as manothermosonication (Piyasena *et al.*, 2003).

84         The second non-thermal method relevant to this study is PEF. Microbial  
85 inactivation due to PEF treatment is believed to be caused by disruption of the cell  
86 membrane; a process known as ‘electroporation’ (Hamilton and Sale, 1967), which  
87 results from recurring application of short pulses of high intensity electric fields  
88 (Barbosa-Cánovas & Sepúlveda, 2005). Electroporation is, essentially the formation of  
89 pores in the bacterial membrane, which results in the leakage of intercellular material  
90 out of the cell due to an increase in permeability. The degree of microbial inactivation is  
91 impacted, among other factors, by the strength of the electrical field applied, the pulse  
92 duration and the dimensions of the microbe, including the shape (Barbosa-Cánovas &  
93 Sepúlveda, 2005). The characteristic feature of PEF is that low heat conditions are  
94 applied, which makes it highly desirable for heat-sensitive foods and beverages  
95 (Barbosa-Cánovas & Sepúlveda, 2005).

96         Studies have shown that US (Condón *et al.*, 2005) and PEF (Barbosa-Cánovas &  
97 Sepúlveda, 2005) can cause microbial inactivation. However, some microorganisms  
98 believed to be “killed” may only be sub-lethally injured. Microbial injury can be  
99 defined as a microorganism that has suffered some form of stress but that has the  
100 potential to regain viability and to form a colony under the right conditions (Wu, 2008).  
101 Injured cells pose quite a threat to food integrity as they are unpredictable and have the

102 potential to become viable under favourable environmental conditions (Wu, 2008).  
103 There has been some controversy as to whether non-thermal technologies such as PEF  
104 and US have an “all or nothing” effect, or whether some microbes may simply be sub-  
105 lethally injured with the potential to become viable under optimal conditions (Jaeger *et*  
106 *al.*, 2009). It is believed that after treatments, by either thermal or non-thermal  
107 technologies, there may be one population of microbes which are dead, another  
108 population that are viable, and a third population that are sub-lethally injured (Wu,  
109 2008). It is of the utmost importance to be able to distinguish between viable cells and  
110 impaired cells in order to gain complete food safety (Wu, 2008).

111         Some examples of spoilage microorganisms commonly found in beverages such  
112 as milk, smoothies and fruit juices include *Salmonella* (Ross *et al.*, 2003), *Listeria*  
113 *innocua* (Black *et al.*, 2005), *Pseudomonas fluorescens* (Barsotti & Cheftel, 1999) and  
114 *Escherichia coli* (Walkling-Ribeiro *et al.*, 2008). In the present study, the main focus  
115 was on *P. fluorescens* and *E. coli*. *P. fluorescens* is a Gram-negative microorganism, and  
116 is regarded as one of the most common psychrotrophic bacteria dominating raw or  
117 pasteurised milk at the time of spoilage (Sillankorva *et al.*, 2008). *E. coli* is also a Gram  
118 negative facultative aerobe that is known to contaminate milk and cause spoilage  
119 (Awuah *et al.*, 2005). This species has numerous pathogenic varieties which can inhabit  
120 the intestinal tract of humans and animals (Dobrindt, 2005).

121         The objective of the present study was to investigate the effect of TS, the effect  
122 of PEF and the effect of TS and PEF in combination (i.e. TS/PEF) on microbial  
123 inactivation. In addition, the levels of microbial inactivation caused by these non-  
124 thermal technologies were compared to those resulting from conventional  
125 pasteurisation. A second objective was to determine the levels of sub-lethal injury of *P.*  
126 *fluorescens* and *E. coli* following these treatments.

127

## 128        **2. Materials and Methods**

### 129    *2.1. Bacterial isolates and growth conditions*

130    Experiments were conducted using *E. coli* K12 (DSM 1607) and *P. fluorescens* (NCTC  
131    10038) to determine the effects of the chosen non-thermal technologies on (i) microbial  
132    inactivation and (ii) sub-lethal injury of these microorganisms. The *E. coli* culture was  
133    obtained from the German Collection of Microorganisms and Cell Cultures (DSMZ,  
134    Braun-schweig, Germany) and *P. fluorescens* was obtained from the National Collection  
135    of Type Cultures (NCTC; Public Health Laboratory Service, London, U.K.). Both *E.*  
136    *coli* and *P. fluorescens* strains were initially grown on tryptone soya agar (TSA; Oxoid,  
137    Basingstoke, Hampshire, UK). Following this, a single colony from the relevant agar  
138    plate was used to inoculate 1L of brain heart infusion broth (BHI; Oxoid, Basingstoke,  
139    Hampshire, UK). Cultures of *E. coli* or *P. fluorescens* were incubated for 18 h at 37°C  
140    or 30°C, respectively. Bacterial cells were sedimented by centrifugation at  $6153 \times g$  for  
141    10 min, and pellets were resuspended in Ringer's solution (Oxoid, Basingstoke,  
142    Hampshire, UK). Bacterial suspensions were left to stand at room temperature for at  
143    least 20 min prior to being subjected to any thermal/ non-thermal treatments.

144

### 145    *2.2. Treatment with Thermosonication*

146    A peristaltic pump (Masterflex ® L/S ®, Model No. 77250-62, Cole-Parmer  
147    Instrumental Company, IL, USA) was used to pass the bacterial suspension through the  
148    TS system at a fixed flow of 160 ml/min. In order to preheat the samples before  
149    sonication, the suspension was pumped through a coil immersed in a heated water bath  
150    until the temperature at the inlet of the sonication chamber reached 55°C. The  
151    suspension was then sonicated using two ultrasonic processors (Model No. UIP 1000hd,  
152    Hielscher, Germany). These sonicators were connected in a row, and had an operational  
153    frequency of 20 kHz (Figure 1a). Two sonotrodes (Model No. BS2d40, Hielscher)



154 which had a 40 mm frontal face diameter were used. Also, boosters were used to  
155 increase the amplitude (Model No. B2-1.8, Hielscher). Sonication was applied at two  
156 energy inputs, resulting from varying the amplitude: low (TS-L; 19  $\mu\text{m}$ ) or high (TS-H;  
157 28  $\mu\text{m}$ ), with the average residence time being *c.* 2.1 min. The temperature within the  
158 chamber was maintained at 55°C, and overheating of the bacterial suspension during  
159 sonication was prevented by water cooling of the treatment chamber. Temperature was  
160 monitored using T-type thermocouples and a data logger (Model No. SQ2020, Grant  
161 Instruments, Cambridge, UK). A sample of bacterial suspension post-treatment with TS  
162 was collected and stored on ice until serial dilutions were prepared (within 1 h)..

163

### 164 *2.3. Treatment with Pulsed Electric Field*

165 As described earlier for treatment with TS, the bacterial suspension was pumped into  
166 the PEF treatment chamber at a fixed flow rate of 160 ml/min. A lab scale customized  
167 system (ELCRACK HVP 5, DIL, German Institute of Food Technologies,  
168 Quackenbruck, Germany) was used. The treatment module consisted of three co-linear  
169 treatment chambers with integrated refrigerated cooling modules. Each chamber held  
170 two co-linear stainless steel electrodes separated by a 5 mm gap, with the electrode  
171 diameter being 3 mm; which resulted in a total treatment volume of 0.106  $\text{cm}^3$ . The  
172 system was monitored using a digital oscilloscope (TDS 2012, Tektronix, Beaverton,  
173 OR, USA). The product temperature was recorded with thermocouples (Testo 925, type-  
174 K probe, Testo AG, Lenzkirch, Germany) at three locations; before and after the  
175 treatment module and immediately before being collected (Figure 1 b). Two power  
176 levels were applied by varying the electrical field strength; low (PEF-L; 29 $\text{kVcm}^{-1}$ ) and  
177 high (PEF-H; 32 $\text{kVcm}^{-1}$ ). The PEF system was operated at a constant frequency of 320  
178 Hz, and a pulse width of 10  $\mu\text{s}$ . It was ensured that the temperature of the bacterial  
179 suspension at the inlet of the PEF system was kept below 40°C . A sample of bacterial

180 suspension post-treatment was taken and stored on ice until required.

181

#### 182 *2.4. TS/PEF processing (combined treatment)*

183 After the bacterial suspension was preheated to 55°C, it was pumped into the sonicators  
184 and treated with L or H (19 µm or 28 µm, respectively) energy inputs. The suspension  
185 was then immediately passed into the PEF system where again it was treated with either  
186 low (29 kVcm<sup>-1</sup>) or high (32 kVcm<sup>-1</sup>) electrical field strength. Treatments where TS and  
187 PEF were combined (i.e. TS/PEF) were referred to as LL (TS=19 µm, PEF=29 kVcm<sup>-1</sup>),  
188 LH (TS=19 µm, PEF= 32kVcm<sup>-1</sup>), HL (TS=28 µm, PEF= 29kVcm<sup>-1</sup>) or HH (TS=28  
189 µm, PEF=32 kVcm<sup>-1</sup>). The bacterial suspension was passed through both systems and a  
190 sample was collected and stored on ice until required.

191

#### 192 *2.5. Thermal Treatment*

193 A tubular heat exchanger (Model No. FT74T, Armfield, Ringwood, UK) was used for  
194 pasteurisation of the bacterial suspension. The suspension was heated at 72°C for 20 s.  
195 An attached cooling system ensured the temperature of the liquid was below 10°C after  
196 treatment. A sample was taken and stored on ice until required.

197

#### 198 *2.6. Enumeration of viable and injured cells*

199 Firstly, a sample of the untreated bacterial suspension was collected and the number of  
200 colony forming units per ml (CFU/ml) were determined, for the initial working culture  
201 (i.e. CFU/ml of initial sample, denoted as 'A' in Equation (3)). This was achieved by  
202 preparing decimal dilutions in 9 ml volumes of Ringer's solution. Aliquots (100 µl) of  
203 these dilutions were plated on TSA plates (in duplicate), and incubated at the  
204 appropriate temperature; 37°C for *E. coli*, 30°C for *P. fluorescens*. To determine the  
205 microbial kill due to non-thermal processing by individual or combined methods (i.e.

206 TS and/or PEF), a survival fraction study was performed. The number of surviving cells  
207 post-processing was determined, and denoted by 'B' in Equation (3), which was  
208 subsequently used to determine the percentage of microbial inactivation:

209

$$210 \quad \text{CFU/ml of initial culture} = A \quad (1)$$

$$211 \quad \text{CFU/ml of processed sample} = B \quad (2)$$

$$212 \quad \% \text{ Inactivation} = (1 - (B/A)) \times 100 \quad (3)$$

213

214 To define the levels of sub-lethal injury (if any), appropriate dilutions of the  
215 processed bacterial suspensions were plated onto TSA agar plates containing sodium  
216 chloride (TSA+SC; SC: Oxoid, Basingstoke, Hampshire, UK) and incubated for 72 h.  
217 These TSA+SC plates were supplemented with 3% NaCl (referred to as the 'selective  
218 media') in accordance with the method described by Perni *et al.* (2007). In order to  
219 determine the percentage sub-lethal injury (SLI), Equation (6) was used, according to  
220 the method of Uyttendaele *et al.* (2008) and Zhao *et al.* (2013). Samples of the initial  
221 culture were plated on regular TSA plates without any sodium chloride added (referred  
222 to as the 'non-selective' media); denoted by 'C' in Equation (6). The CFU/ml  
223 determined from both selective and non-selective media were compared, in order to  
224 determine the SLI (refer to Equation (6)).

225

$$226 \quad \text{CFU/ml of initial culture} = C \quad (4)$$

$$227 \quad \text{CFU/ml of sub-lethally injured cells} = D \quad (5)$$

$$228 \quad \% \text{ SLI} = (1 - (D/C)) \times 100 \quad (6)$$

229

230 The CFU/ml determined from both selective and non-selective media were compared, in  
231 order to determine the SLI (refer to Equation(6)). Processed samples were plated onto

232 four agar plates in total (2×TSA and 2×TSA+SC) which were incubated for 24 h and 72  
233 h, respectively, to determine microbial inactivation and SLI.

234

#### 235 2.6.1. Bacterial growth monitoring using optical density (*E. coli* only)

236 In addition to the plating technique described in section 2.6, sub-lethal injury was also  
237 assessed using an optical density based method. Bacterial growth assays were carried  
238 out in sterile 96 well plates (Sarstedt, Numbrecht, Germany). Aliquots (100 µl) of BHI  
239 broth were pipetted into appropriate wells of the 96 well plate. Bacterial suspensions  
240 collected from the initial working culture (as a control) and the processed samples were  
241 pipetted in 50 µl aliquots into the appropriate wells. The plate was then incubated at  
242 37°C for 18 h in a Multiskan Ascent plate reader (Thermo Electron Corporation, Vantaa,  
243 Finland). Optical density (OD) measurements were taken at hourly intervals  
244 (wavelength of 590 nm), and growth curves were plotted from the OD values using  
245 Microsoft Excel™ (Microsoft Corporation, 2007). In addition, a standard curve of  
246 CFU/ml versus OD<sub>590</sub> was prepared for *E. coli* (data not shown). It was determined that  
247 an OD<sub>590</sub> value of 0.2 corresponded to *c.* 6.1×10<sup>8</sup> CFU/ml.

248

#### 249 2.7. Statistical Analysis

250 Results were expressed as the mean ± standard deviation (S.D). Differences between  
251 treatments were determined using the least significant difference (L.S.D) function of  
252 SAS version 9.1 (SAS Institute, Cary, NC). Data was considered significantly different  
253 if *P*<0.05.

254

### 255 3. Results and Discussion

256 The average initial concentration of microorganisms in each working culture was  
257 determined to be *c.* 8.6×10<sup>8</sup> and 6.07×10<sup>8</sup> for *P. fluorescens* and *E. coli*, respectively.

258

259 3.1. Effect of TS processing on microbial viability

260 The results for inactivation and SLI of *P. fluorescens* following treatment with  
261 TS and thermal pasteurisation are shown in Figure 2(a). Only a small percentage of  
262 inactivation was observed following treatment with TS; 9.2% and 6.4% inactivation at  
263 TS-L (19  $\mu\text{m}$ ) and TS-H (28  $\mu\text{m}$ ) power settings, respectively. No significant  
264 differences in inactivation levels due to TS were observed between these power settings  
265 ( $P>0.05$ ), while pasteurisation resulted in complete inactivation of *P. fluorescens*.

266 In terms of SLI, no injured cells were detected following treatment with TS at  
267 either power setting. Therefore, it can be suggested that the population inactivated by  
268 TS remained 'dead', and the population that was viable stayed this way. It has been  
269 reported previously that when treatment time with ultrasonication (temperature  $39 \pm$   
270  $0.3^\circ\text{C}$ ) is increased, the destruction of bacteria such as *Pseudomonas aeruginosa* is also  
271 increased (Scherba *et al.*, 1991). There is a limited amount of literature regarding the  
272 effects of non-thermal technologies on the viability of *P. fluorescens* following  
273 treatment with TS. Thus, very few published studies can be directly compared to the  
274 present study. For example, the study by Scherba *et al.* (1991) discussed the reduction in  
275 viability of *P. fluorescens* due to treatment with ultrasound some time ago. In addition, a  
276 study by Villamiel and de Jong (2000) examined the inactivation of *P. fluorescens* by  
277 ultrasound. However, in recent years the focus of research on inactivation of  
278 *Pseudomonas* by ultrasound technology has shifted towards destruction of this  
279 microorganism in biofilms (Xu *et al.*, 2012) and disinfection of instruments used for  
280 medical procedures (Jatzwauk *et al.*, 2001). A search for literature specifically  
281 discussing inactivation of *Pseudomonas* by non-thermal technologies does not yield  
282 many results, with the main publication found being a study by Shamsi, Versteeg,  
283 Sherkat and Wan (1997) which evaluated inactivation by PEF. For future studies

284 employing ultrasonication, certain parameters (e.g. residence time) could be increased  
285 to examine whether a greater level of inactivation of *P. fluorescens* may be achievable.

286         The effects of TS on the viability of *E. coli* are presented in Figure 2(b). Low  
287 levels of inactivation were recorded at both power settings; 1.1% (TS-L) and 6.3% (TS-  
288 H). Minor (yet significant,  $P<0.05$ ) differences in inactivation were recorded at different  
289 power outputs. It could be suggested that *E. coli* has a higher resistance to TS  
290 processing, as less inactivation was observed for this microorganism than for *P.*  
291 *fluorescens* following treatment with TS. No SLI was observed at the high energy input  
292 (28  $\mu\text{m}$ ), but 1.5% was observed at the low energy input (19  $\mu\text{m}$ ) (Figure 2(b)).  
293 However, these results for SLI of *E. coli* following TS-H and TS-L were not  
294 significantly different from each other ( $P>0.05$ ).

295         In a review by Scherba *et al.* (1991) it was reported that when analysed in an  
296 aqueous medium using a frequency of 24 kHz, the intensity of TS did not affect the  
297 level of inactivation of *E. coli*, and that results remained similar for all intensities used.  
298 This observation is in contrast to the results shown in Figure 2(b), as there was a  
299 significant difference observed between low and high power outputs ( $P<0.05$ ). This  
300 author also reported that significant reductions in viable populations were achieved with  
301 an increase in residence time (Scherba *et al.*, 1991). Limaye and Coakley (1998)  
302 suggested that the initial temperature of the bacterial suspension can have significant  
303 effects on the survival of *E. coli*. It was reported that heating to an initial temperature of  
304 32°C resulted in a 99% reduction of *E. coli*, whereas heating at 17°C resulted in a 62%  
305 reduction. In the present investigation, greater inactivation levels may have been  
306 obtained if longer residence times or greater power settings had been used.

307         From the results of the present study, it is difficult to visualise a future for this  
308 technology used alone for microbial inactivation, as under the experimental conditions  
309 used in the present study, relatively low inactivation levels were achieved for *E. coli* and

310 *P. fluorescens* following treatment with TS. However, a synergistic effect could have the  
311 potential to be more successful in terms of microbial inactivation than TS used alone,  
312 and may offer a solution to the partial success of treatment with ultrasound (Condón *et*  
313 *al.*, 2005). An investigation carried out by Noci, Walking-Ribeiro, Cronin, Morgan and  
314 Lyng (2009) suggested that thermosonication may be more useful as a hurdle within a  
315 system, instead of a stand-alone method for microbial inactivation in foods and  
316 beverages.

### 317 3.2 Effect of PEF processing on microbial viability

318 The levels of microbial inactivation following PEF processing (Figures 3(a) and 3(b))  
319 were found to be substantially greater than those resulting from treatment with TS. In  
320 the case of *P. fluorescens*, a 26.4% inactivation was reported at the low power output  
321 (28 kVcm<sup>-1</sup>), and a significantly greater ( $P<0.05$ ) inactivation of 47.1% was recorded at  
322 high energy input (32 kVcm<sup>-1</sup>). However, treatment of *P. fluorescens* with PEF was still  
323 significantly less effective than pasteurisation ( $P<0.05$ ). The level of SLI of *P.*  
324 *fluorescens* following treatment with PEF is illustrated in Figure 3(a). A larger  
325 proportion of sub-lethally injured bacteria was observed at higher electric field intensity  
326 (7.6% for PEF-H, in contrast with 2.3% for PEF-L;  $P<0.05$ ).

327 It was reported by Barbosa-Cánovas and Sepúlveda (2005) that the only factors  
328 that have any significant impact on the functionality of PEF in microbial inactivation  
329 are electric field intensity and residence time. The results in Figure 3(a) are in  
330 agreement with this, as a significant ( $P<0.05$ ) difference in microbial inactivation was  
331 observed as electric field intensity increased from the PEF-L to PEF-H. It was also  
332 suggested that in order for PEF to result in any microbial inactivation at all, a minimum  
333 threshold of field intensity must be applied, otherwise the technology is not effective  
334 (Barbosa-Cánovas & Sepúlveda, 2005).

335 It has been reported that studies conducted with mild temperature treatments are

336 more effective than those performed at room temperature (Barbosa-Cánovas &  
337 Sepúlveda, 2005); this may have been a potential factor that led to the lower levels of *P.*  
338 *fluorescens* inactivated, as the bacterial suspension was introduced into PEF at ambient  
339 temperature. In the present study it was noted that the level of SLI increased with  
340 electric field intensity ( $P < 0.05$ ). Similar results were obtained by García, Gómez,  
341 Manas *et al.* (2005) and Garcí, Gómez, Raso and Pagán (2005), where a higher  
342 proportion of SLI of various species of bacteria was recovered as the field strength  
343 increased. However, only a general assumption may be drawn as limited information  
344 exists on *P. fluorescens* and how it behaves following PEF application.

345         Interestingly, *E. coli* was observed to have greater sensitivity to PEF, at all  
346 electric field intensities when compared to *P. fluorescens* (Figure 3(b)). A substantial  
347 reduction of 86.1% was noted following PEF-H treatment, which was significantly  
348 higher than inactivation achieved at PEF-L, but not significantly different from thermal  
349 pasteurisation at the 5% significance level. While treatment with PEF-L ( $29 \text{ kVcm}^{-1}$ )  
350 was significantly ( $P > 0.05$ ) less effective than pasteurisation, this non-thermal  
351 processing method demonstrated an impressive level of microbial inactivation as a  
352 stand-alone technology. An inactivation level of 32.3% was observed following PEF-L  
353 treatment, while a reduction of 86.1% was recorded following treatment with PEF-H. A  
354 less notable increase in inactivation was observed from low to high field intensity  
355 application for *P. fluorescens* when compared to the results obtained for *E. coli*,  
356 suggesting that *E. coli* is more susceptible to PEF processing.

357         The levels of sub-lethally injured *E. coli* cells following treatment with PEF are  
358 also shown in Figure 3(b). The highest level of SLI was observed at the lowest energy  
359 input, concurring that the levels of SLI were reduced with increasing electric field  
360 intensity. This indicates that of the 32.3% and 86.1% of the population of *E. coli* killed  
361 following treatment with PEF-L and PEF-H, respectively, 29.3% and 4% of those



362 bacteria were only sub-lethally injured, respectively.

363         The results presented in Figure 3 (b) correlate well with a similar study  
364 conducted by Aronsson *et al.* (2004), where it was reported that the level of inactivation  
365 of *E. coli* increased with increasing electric field intensity. The results of the present  
366 study may be in agreement with the theory of Barbosa-Cánovas and Sepúlveda (2005),  
367 i.e. that it is necessary for a critical electrical field strength to be applied in order for  
368 treatment with PEF to be efficient. This is evident with the vast differences between the  
369 percentage killed following treatment with PEF-L and PEF-H, suggesting that a lower  
370 field intensity of  $29 \text{ kVcm}^{-1}$  only achieved a certain degree of microbial inactivation,  
371 while leaving a greater proportion of cells injured.

372         The results observed in the present study for inactivation of *E. coli* following  
373 treatment with PEF may offer some value to the food processing industry, as *E. coli* is a  
374 potential safety hazard in beverages such as milk. The possible use of PEF processing as  
375 a hurdle technology to combat *E. coli* contamination may be worthy of consideration  
376 (Awuah *et al.*, 2005). Further studies should be conducted to assess the inactivation  
377 ability of PEF when used at a higher inlet temperature, as there have been some positive  
378 reports of this effect (Barbosa-Cánovas & Sepúlveda, 2005).

379         In a study conducted by García *et al.* (2005) and García, Gómez, Raso *et al.*  
380 (2005), the highest proportion of sub-lethally injured *E. coli* cells were recorded  
381 following PEF treatment at  $19 \text{ kVcm}^{-1}$ , with the numbers decreasing at  $25 \text{ kV cm}^{-1}$ . It  
382 was reported by García Gómez, Manas *et al.* (2005) and García, Gómez, Raso *et al.*  
383 (2005) that due to the sensitivity of *E. coli* to PEF, the population of dead cells increased  
384 with increasing electric field intensity, while the proportion of sub-lethally injured cells  
385 decreased at higher electric field intensities. The results in Figure 3(b) are in agreement  
386 with the findings of García, Gómez, Manas *et al.* (2005) and García, Gómez, Raso *et al.*  
387 (2005). Although there were variations in proportions of sub-lethally injured *E. coli*

388 between electrical field intensities (i.e. 29 kVcm<sup>-1</sup> and 32 kVcm<sup>-1</sup>), no significant  
389 differences were determined ( $P>0.05$ ). This is not surprising considering the difference  
390 between the energy inputs was not that large.

391 Further investigation may be required in order to assess the application of PEF  
392 processing when higher field intensity is applied, as favourable results have been  
393 observed in previous studies (Alvarez *et al.*, 2003). From the results of the present study,  
394 it can be concluded that PEF processing is not an all or nothing event (Wu, 2008) and  
395 that there was some evidence of SLI following the application of PEF. Interestingly,  
396 there was no significant difference found between inactivation levels of *E. coli*  
397 following treatment with PEF at 32kVcm<sup>-1</sup> and pasteurisation ( $P>0.05$ ).

398

### 399 *3.3 Effect of TS and PEF processing (combined) on microbial viability*

400 Four combinations of TS/PEF were used to treat both *E. coli* and *P. fluorescens*; referred  
401 to as LL, LH, HL, HH. The results of microbial inactivation and SLI, of *P. fluorescens*  
402 following these treatments are shown in Figure 4(a). No significant difference was  
403 observed between the power combinations used ( $P>0.05$ ) for results quantifying both  
404 kill and SLI for this microorganism.

405 It has been suggested that a synergistic effect may be observed with the  
406 application of TS and PEF combined (Noci *et al.*, 2009) and that the cell damage caused  
407 by one technology may increase the effects of the second technology. Such reports of  
408 synergistic effects may be of benefit to the food and beverage industry. For instance, the  
409 microbial inactivation achieved by TS alone is incomparable to the total bacterial kill  
410 following traditional pasteurisation, yet treatment with PEF alone appears to be quite  
411 effective. A publication by Noci *et al.* (2009) suggested that if the first hurdle  
412 mechanism provides a weaker effect in terms of its inactivation, then inevitably it is  
413 leaving a greater number of microorganisms to be inactivated by the second hurdle. This

414 could be relevant in the present study, as due to the poor inactivation levels observed  
415 following treatment with TS, it is therefore leaving a large quantity of microorganisms  
416 to be inactivated by PEF.

417         A possible explanation for the lower inactivation observed at higher TS power  
418 settings may be attributed to the fact that sonication may increase the availability of  
419 nutrients, and that nutrients may become more abundant at higher TS levels (Piyasena *et*  
420 *al.*, 2003). In the present study the same residence times were used for low and high  
421 amplitudes. This may have been a factor that led to the decline in inactivation at higher  
422 amplitudes, in the treatments using (i) TS alone and (ii) TS/PEF combined. However, it  
423 should be taken into consideration that different trends were observed between the  
424 inactivation levels achieved using TS-L and TS-H for *E. coli* and *P. fluorescens*, as  
425 significant differences ( $P<0.05$ ) were observed between the low and high energy inputs  
426 for inactivation of *P. fluorescens*, but not for *E. coli*. From the results presented in  
427 Figure 4(a) it could be suggested that, with regard to the inactivation of *P. fluorescens*,  
428 PEF operates at its optimum at higher electric field intensities. The levels of microbial  
429 inactivation obtained following TS/PEF processing were significantly less than thermal  
430 pasteurisation ( $P<0.05$ ). This may be due to the ability of *Pseudomonas* to survive well  
431 and to adapt to stressful environments. A study conducted by Lu *et al.* (2011) where *P.*  
432 *aeruginosa* was subjected to cold stress reported that this microorganism was able to  
433 survive well in environmental stress, with only a 3.1 log CFU/ml reduction observed  
434 when stored at  $-18^{\circ}\text{C}$ . Although a direct comparison cannot be made between the  
435 results reported by Lu *et al.* (2011) for inactivation resulting from frozen storage and the  
436 present study where inactivation following treatment with high voltage PEF was  
437 described, it is possible that *P. fluorescens* may be capable of surviving adverse  
438 conditions, similar to the way *P. aeruginosa* can withstand challenging conditions. Even  
439 though the TS/PEF treatment inactivated a low level of microbes, in general it achieved

440 more inactivation than either technology used alone. Interestingly, for *P. fluorescens*, no  
441 significant difference in SLI levels were detected between PEF alone and TS/PEF  
442 ( $P>0.05$ ).

443 The results for microbial inactivation of *E. coli* following TS/PEF treatments  
444 combined are illustrated in Figure 4(b). Similar to *P. fluorescens*, there was no  
445 significant difference observed for inactivation or SLI at any of the power combinations  
446 for *E. coli* ( $P>0.05$ ). From the results described here, it could be suggested that *E. coli*  
447 is more sensitive to TS/PEF processing than *P. fluorescens*. Although considerable  
448 levels of inactivation following treatment with TS/PEF were observed (71% at HH),  
449 PEF-H treatment was found to achieve greater inactivation, with an average kill of  
450 86.1% observed. The capability of PEF to inactivate *E. coli*, when used at low field  
451 intensities, was increased when combined with TS. The inactivation increased from  
452 32.3% at PEF-L, to between 62.6% and 71.5%, when TS/PEF were used in  
453 combination.

454 The highest quantity of SLI was observed at low electric field intensities of PEF  
455 (i.e. 29 kV cm<sup>-1</sup>), LL (25.5%) and HL (24.9%). Inactivation due to thermal  
456 pasteurisation was significantly greater ( $P<0.05$ ) than inactivation following TS/PEF  
457 combined processing of *E. coli*, although an impressive inactivation level was obtained  
458 for the HH combination (71.5%).

459 It is possible that TS did not have a vast impact on the inactivation of *E. coli*  
460 when used at high power combinations such as HH, as it has been suggested by  
461 Piyasena *et al.* (2003) that the intensity of TS does not largely effect the amount of  
462 inactivation of *E. coli*, and that the majority of inactivation may have been attributed to  
463 PEF. However, it is plausible that TS weakened the cell membrane of the bacteria  
464 (Barbosa-Cánovas & Sepúlveda, 2005) and that the weakened cell was compromised  
465 thus becoming more susceptible to PEF. Despite the report by Piyasena *et al.* (2003), it

466 was observed that TS did, in fact, have beneficial effects on the performance of PEF at  
467 low field intensities, increasing the percentage killed from 32.3% when PEF-L was  
468 applied alone, to 62.6% (LL) and 64.8% at (LH).

469

#### 470 3.4. Bacterial growth monitoring using optical density

471 It is evident from Figure 5(a) that the growth of *E. coli* was not vastly affected by  
472 treatment with TS at either the high or low energy input (19  $\mu\text{m}$  and 28  $\mu\text{m}$ ,  
473 respectively) when compared to control growth. However, *E. coli* cells treated with L  
474 and H power outputs took slightly longer to enter the log phase (*c.* 1 h). It appears from  
475 Figure 5(a) that very low levels of sub-lethally injured *E. coli* were present, which is in  
476 agreement with the results presented in Figure 2(b).

477         Following treatment with PEF, it was evident that cells treated at PEF-L entered  
478 the log phase more rapidly than *E. coli* treated at PEF-H, where it took approximately 7  
479 h and 12 h, respectively, to enter the log phase (Figure 5b). These results suggesting SLI  
480 correlate quite well to the findings presented in Figure 3(b).

481         The growth curves for *E. coli* following treatment with TS/PEF combined are  
482 shown in Figure 5(c). The level of SLI is clearly evident, as it took each *E. coli* culture  
483 (following treatment with TS/PEF) at least 12 h to enter the log phase. This  
484 demonstrates SLI, and confirms the results presented in Figure 4(b). Thus, there  
485 appeared to be agreement between the results obtained from the OD-based method  
486 (Figures 5a-5c) and the crude plating technique (Figures 2b, 3b, 4b).

487

#### 488 **4. Conclusion**

489 In conclusion, it was established that TS treatment alone was not an effective method  
490 for the inactivation of *P. fluorescens* and *E. coli*. Also, this study has shown the potential  
491 of PEF for effective inactivation of *E. coli*, with less favourable results obtained for *P.*

492 *fluorescens*. However, TS/PEF combined proved to be substantially more effective with  
493 regard to microbial inactivation of *E. coli* than when applied to *P. fluorescens*.

494 SLI was observed following the majority of treatments, with substantial levels of  
495 injury evident when TS/PEF were applied for both *P. fluorescens* and *E. coli*. A future  
496 challenge may be to focus on eliminating this population of sub-lethally injured  
497 bacteria.

498

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## List of Figures:

**Figure 1:** Schematic diagrams of laboratory scale (a) thermosonication and (b) pulsed electric field treatment chamber systems used in this study.

**Figure 2:** Levels of (a) *P. fluorescens* and (b) *E. coli* killed (■) and sub-lethally injured (□) following treatment with thermosonication at low (TS-L; 19  $\mu\text{m}$ ) and high (TS-H; 28  $\mu\text{m}$ ) energy inputs and thermal pasteurisation. (Data= mean  $\pm$ S.D., n=2). Values for 100% viability were  $8.6 \times 10^8$  CFU/ml and  $6.1 \times 10^8$  CFU/ml for *P. fluorescens* and *E. coli*, respectively.

**Figure 3:** Levels of (a) *P. fluorescens* and (b) *E. coli* killed (■) and sub-lethally injured (□) following treatment with pulsed electric fields (PEF) at low (PEF-L; 29  $\text{kVcm}^{-1}$ ) and high (PEF-H; 32  $\text{kVcm}^{-1}$ ) power intensities and thermal pasteurisation. (Data= mean  $\pm$ S.D., n=2). Values for 100% viability were  $8.6 \times 10^8$  CFU/ml and  $6.1 \times 10^8$  CFU/ml for *P. fluorescens* and *E. coli*, respectively.

**Figure 4:** Levels of (a) *P. fluorescens* and (b) *E. coli* killed (■) and sub-lethally injured (□) following combined treatment with thermosonication (TS) and pulsed electric fields (PEF) and thermal pasteurisation. Treatments of TS/PEF were as follows; LL (19  $\mu\text{m}$ , 29  $\text{kVcm}^{-1}$ ), LH (19  $\mu\text{m}$ , 32  $\text{kVcm}^{-1}$ ), HL (28  $\mu\text{m}$ , 29  $\text{kVcm}^{-1}$ ) and HH (28  $\mu\text{m}$ , 32  $\text{kVcm}^{-1}$ ). (Data= mean  $\pm$ S.D., n=2). Values for 100% viability were  $8.6 \times 10^8$  CFU/ml and  $6.1 \times 10^8$  CFU/ml for *P. fluorescens* and *E. coli*, respectively.

**Figure 5:** (a) Standard curve of OD<sub>590</sub> Vs. CFU/ml of *E. coli*, (b) effect of TS at 19  $\mu\text{m}$  (TS-L; ■) and 28  $\mu\text{m}$  (TS-H; ▲) on growth of *E. coli*, (c) effect of PEF at 29  $\text{kV cm}^{-1}$  (PEF-L) (■) and 32  $\text{kV cm}^{-1}$  (PEF-H; ▲) on growth of *E. coli*, and (d) effect of TS/PEF combined (LL; ■, LH; ▲, HL; □ and HH; Δ) on growth of *E. coli*. Control growth for *E. coli* (●) is included for comparison purposes. (Data= mean  $\pm$ S.D., n=2).

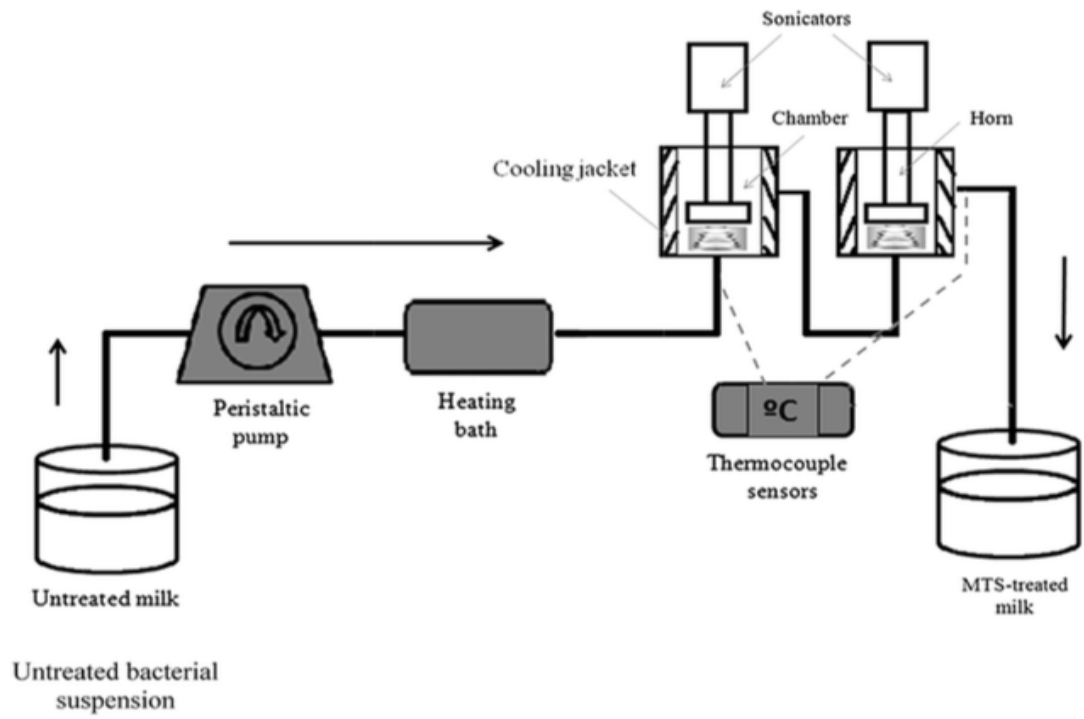


Figure 1 (a)

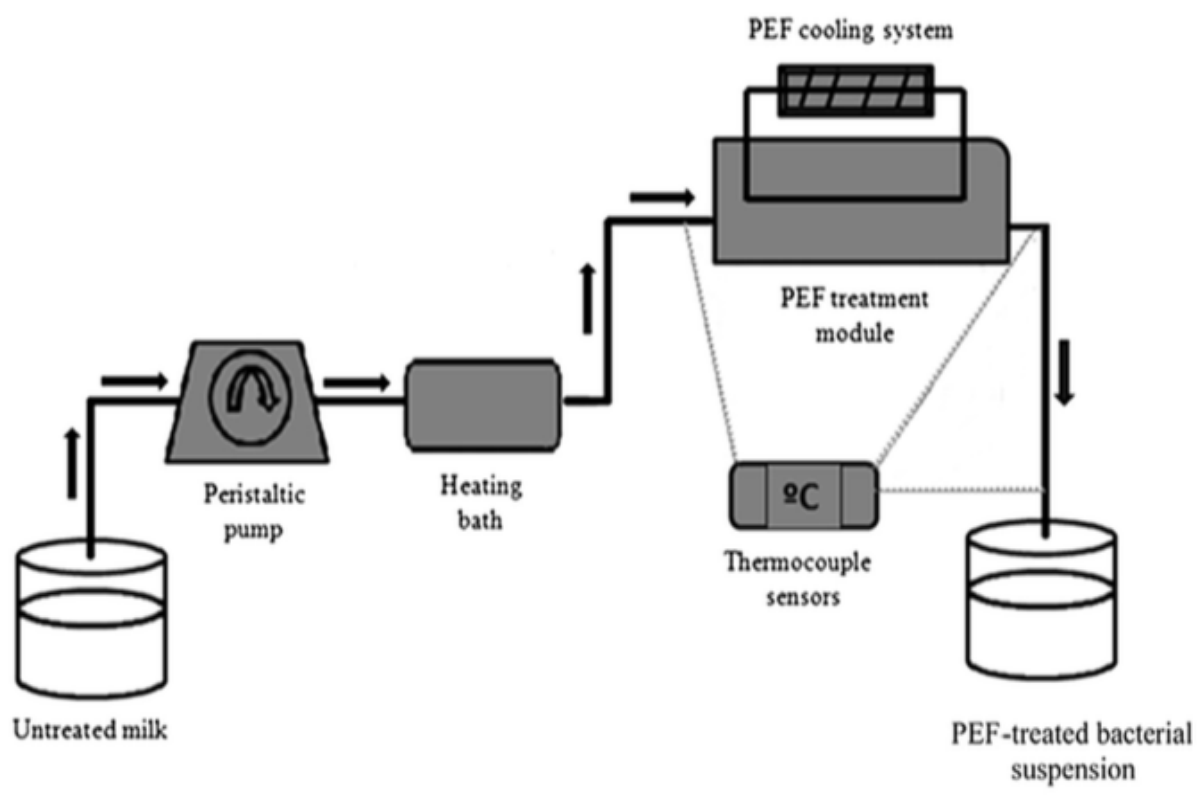


Figure 1 (b)

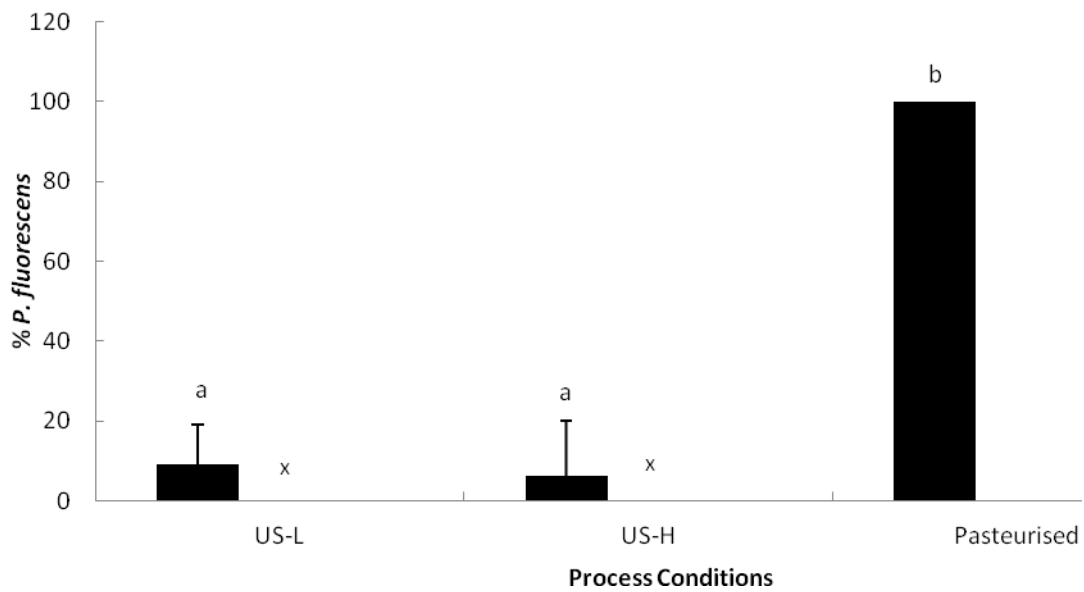


Figure 2 (a)

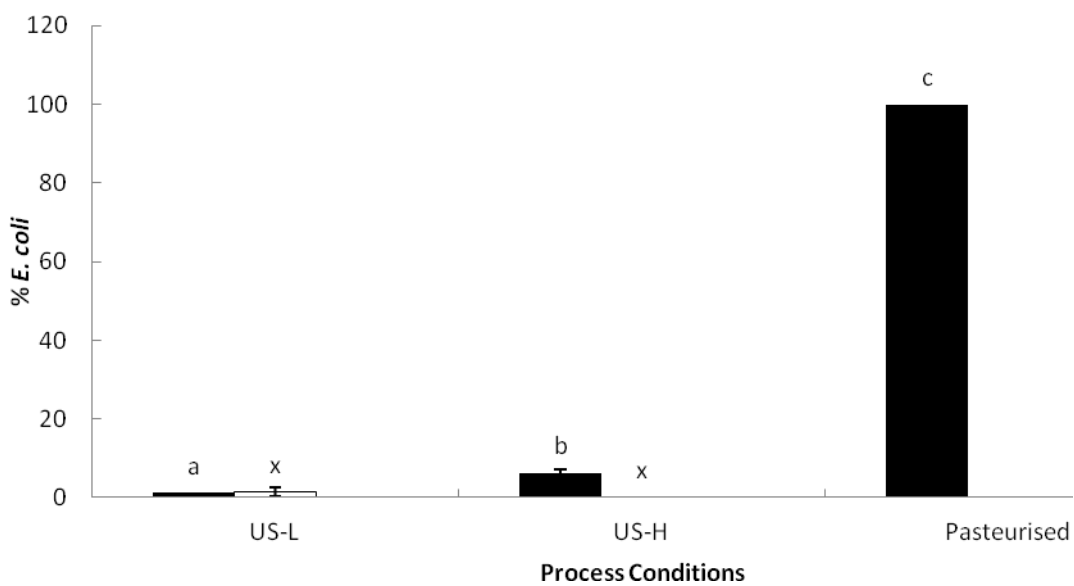


Figure 2 (b)

**Footnote:** Statistical differences (if any) between percentage killed are shown as a,b,c etc. while statistical differences (if any) between sub-lethal injury are shown as x,y,z etc.

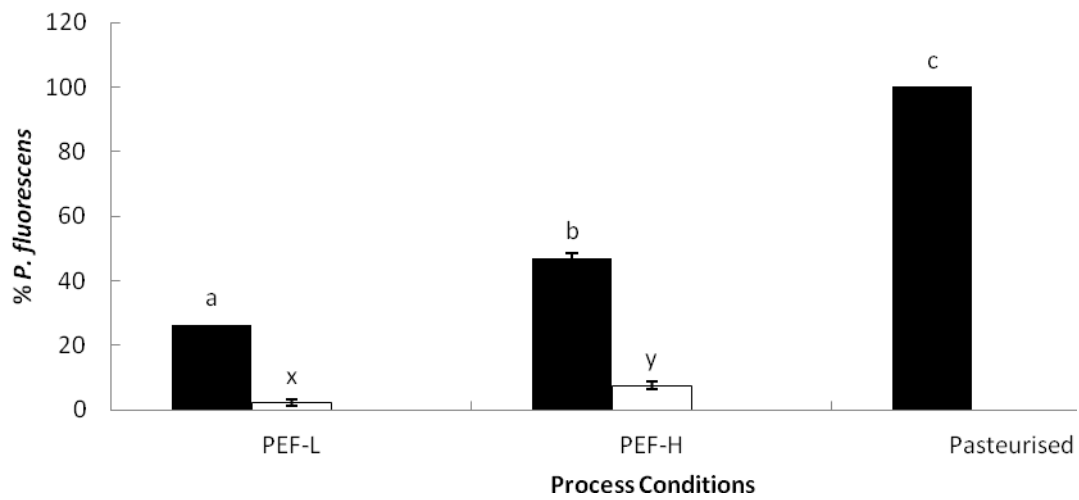


Figure 3 (a)

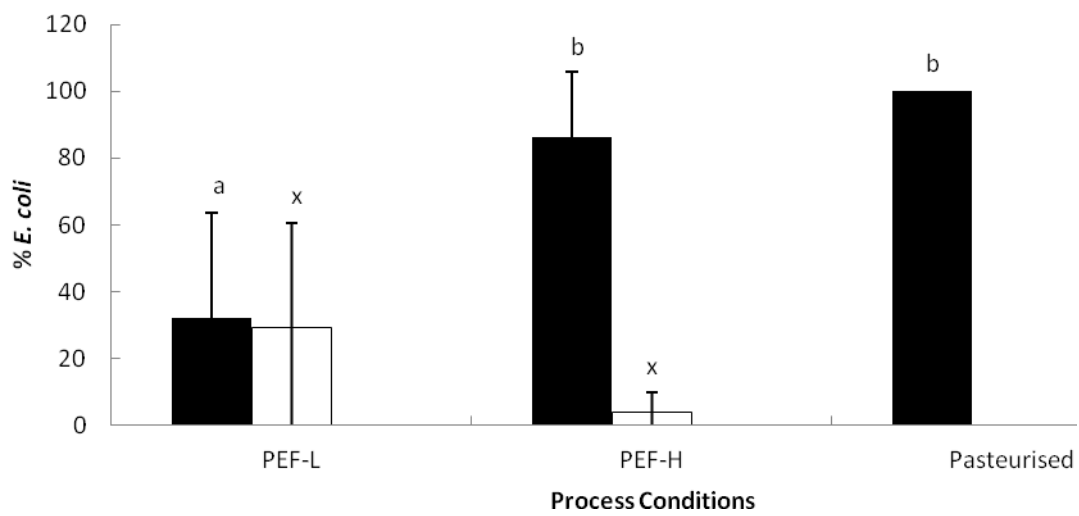


Figure 3 (b)

**Footnote:** Statistical differences (if any) between percentage killed are shown as a,b,c etc. while statistical differences (if any) between sub-lethal injury are shown as x,y,z etc.

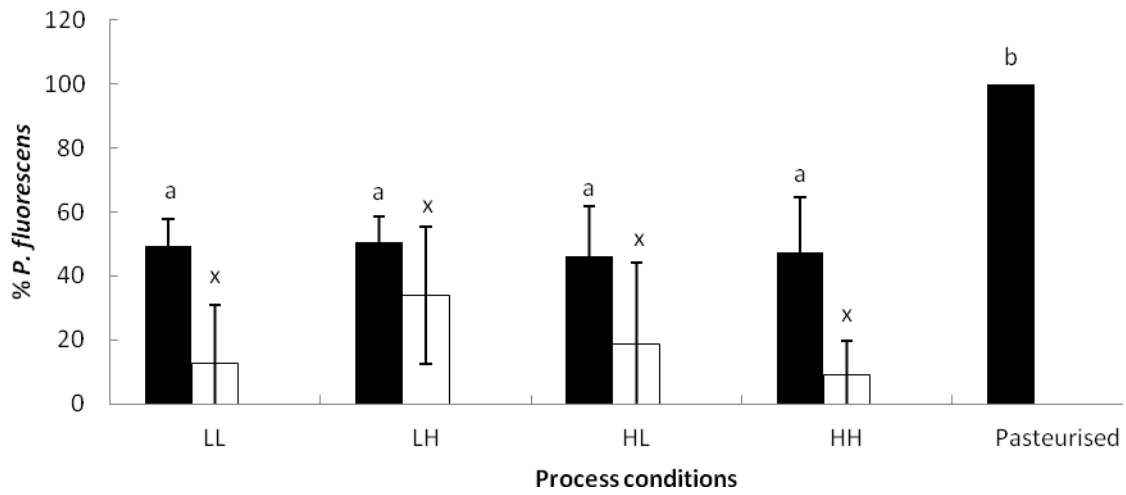


Figure 4 (a)

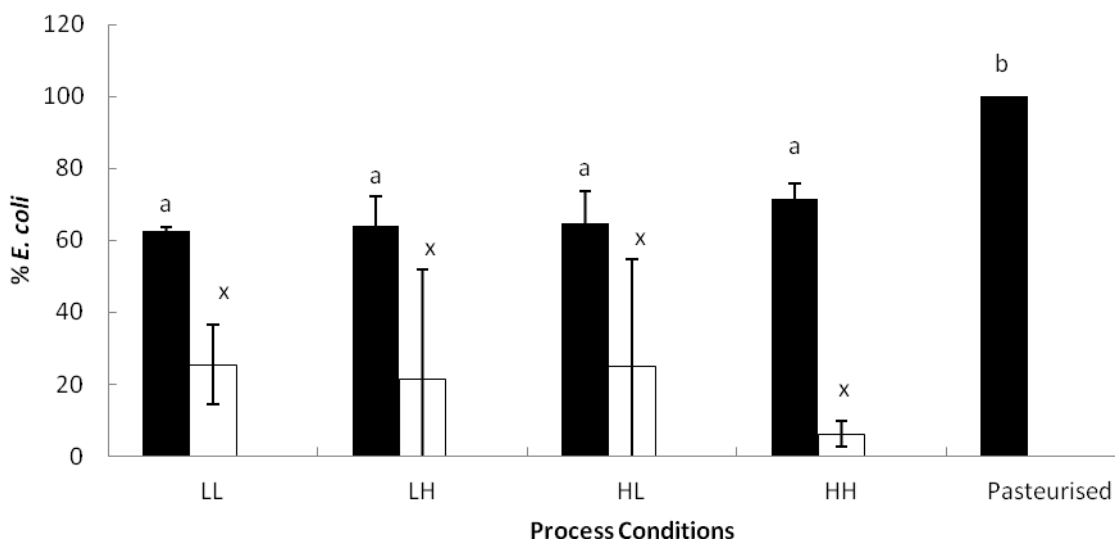


Figure 4 (b)

**Footnote:** Statistical differences (if any) between percentage killed are shown as a,b,c etc. while statistical differences (if any) between sub-lethal injury are shown as x,y,z etc.

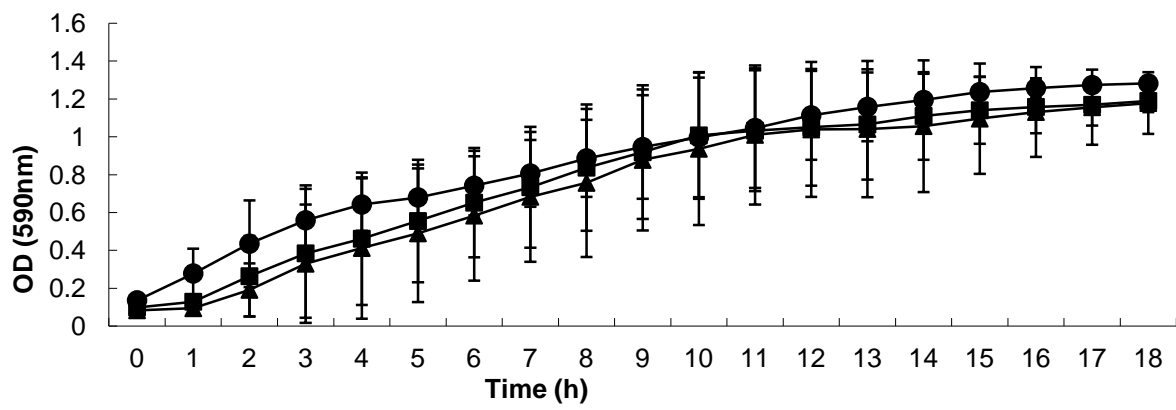


Figure 5 (a)

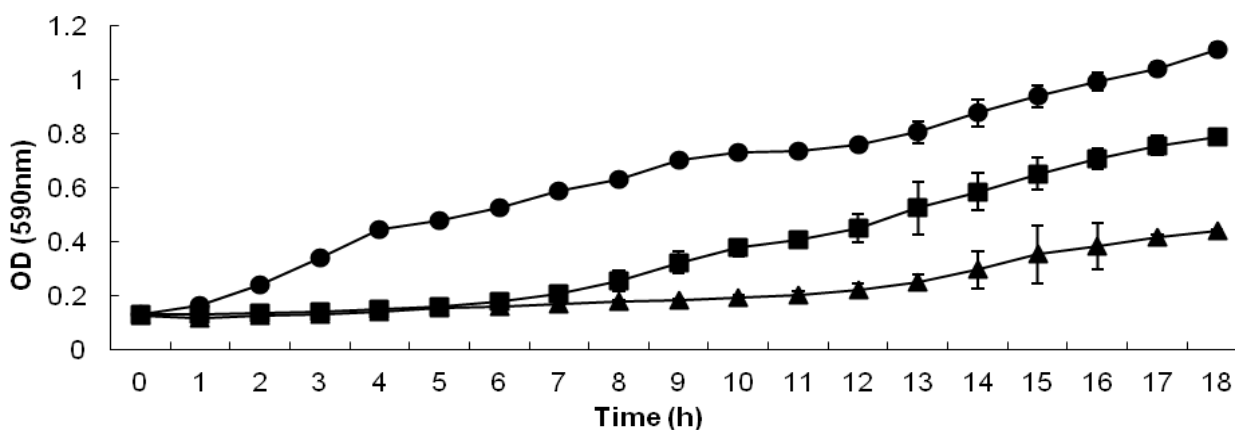


Figure 5 (b)



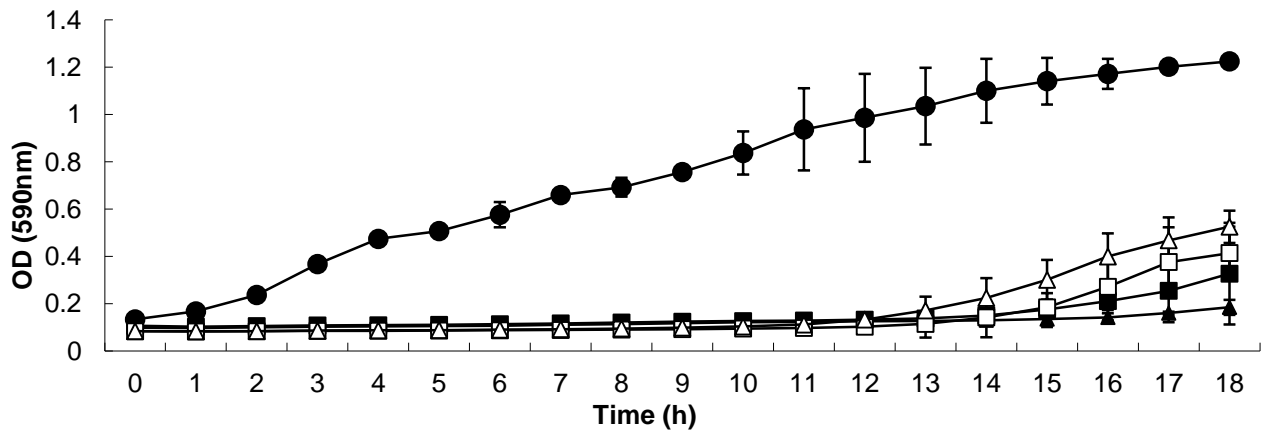


Figure 5 (c)