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2014-01-01

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#### **Recommended Citation**

Milosavljevic, V., Donegan, M., Cullen, P.J. and Dowling, D.P. Diagnostics of an O2–He RF Atmospheric Plasma Discharge by Spectral Emission. Journal of the Physical Society of Japan 83, 014501 (2014). doi.org/10.7566/JPSJ.83

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Funder: the Department of Agriculture, Food and the Marine, Ireland

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#### Diagnostics of an O2-He RF Atmospheric Plasma Discharge by Spectral Emission

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(Received March 12, 2013; accepted October 25, 2013; published online xxxx yy, zzzz)

In this paper optical emission spectroscopy (OES) is used as a Diagnostic technique for the measurement of atomic and molecular spectral emissions generated using a helium rf industrial atmospheric plasma jet system. The OES of neutral atomic spectral lines and molecular bands are investigated over a range of plasma process parameters. Wavelength resolve optical emission profiles suggest that the emission of helium's spectral lines shows that the high energy electrons have a larger influence than helium metastables on the overall spectral emission. Furthermore, the experimental data indicates that the use of high helium flow rates, in any confined open air plasma discharge, limits the significance of air impurities, e.g., nitrogen, for the creation and sustainability of plasma discharges in helium–oxygen gas chemistry.

# <sup>21</sup> 1. Introduction

Atmospheric pressure, non-thermal helium plasma jets are increasingly used in many processing applications, due to their combination of inherent plasma stability and excellent reaction chemistry, which is often enhanced downstream of plasmas are non-equilibrium at ambient temperature and are generated by electrical discharge. Despite their wideso spread usage, it remains largely unknown whether cold atmospheric plasma jets maintain similar characteristics, such as gas temperatures and particle flux, when they breakdown while arcing or whether they possess different operating modes.

Therefore, in order to ensure process reproducibility, the 35 36 monitoring and control of plasma processes is essential in 37 both laboratory and industrial environments. Most plasma 38 systems, other than specialised laboratory plasma systems, do 39 not facilitate intrusive plasma diagnostics (i.e., for collecting 40 local plasma properties) or have plasma chambers with only 41 one or two access points. It is also important to underline, 42 that due to the high industrial demand for plasma 43 technologies and the resulting competition between system 44 manufacturers, many of these manufacturers come to the 45 market with closed box plasma systems (typically a plasma 46 generator and its matching network in the single box), which 47 cannot be opened due to warranty issues. This leads to the 48 situation where the only plasma diagnostic techniques 49 available are optical techniques. Under these circumstances 50 it is very challenging to develop an experimental approach, 51 which would give a fundamental explanation of the impact of 52 plasma physics on atomic physics, e.g., the role of metastable 53 atoms, resonance energy levels, triplet and singlet energy scale, life time of electrons in an excited atom/molecular 54 state, etc. One non-intrusive technique that has been 55 successfully used for plasma diagnostics is optical emission spectroscopy (OES). A disadvantage of the OES technique is that the integration of measured signals must be carried out 58 59 over a line of sight observation. Despite this limitation 60 however, OES is commonly used to detect light emitted by e1 excited species from plasma discharges.

The type of operating gas influences the stability of 21 atmospheric plasma discharges. Helium gives rise to a stable 22 homogeneous discharge, whereas nitrogen, oxygen and argon 23 easily cause the transition into a filamentary discharge.<sup>1)</sup> 24 Atmospheric plasma, propagating in the surrounding ambient 25 air, can incur impurities due to the surrounding ambient 26 atmosphere, which also follows the feed gas channel. The 27 most dominant species in the atmosphere is nitrogen.<sup>2)</sup> In the 28 vast majority of atmospheric plasma discharges, nitrogen 29 dominates the ionic composition of atmospheric discharge 30 and has an impact on the breakdown voltage. When nitrogen 31 is added/mixed with helium plasma discharges, the helium 32 emission lines are significantly quenched and the resulting 33 plasma changes from a reddish colour to strong green. In the 34 300-450 nm spectral range, the strongest emission is the N<sub>2</sub><sup>+</sup> 35 first negative system ( $B^2\Sigma_u^+ \rightarrow X^2\Sigma_g^+$ ) and the N<sub>2</sub> second  $_{36}$ positive system ( $C^3\Pi_u \rightarrow B^3\Pi_g$ ). On the other hand, nitro- 37 gen in most atmospheric plasma is not a carrier gas and 38 therefore can dilute the plasma chemistry from the feed gas 39 channel, acting as a contaminant gas. Moreover as nitrogen 40 comes from the outside of the discharge channel and is 41 always at ambient temperature, it effects the temperature of 42 the plasma discharge.<sup>3)</sup> There is also an important role for 43 nitrogen in the generation of NO<sub>x</sub> (and other greenhouse 44 gases), acid rain and other environmental problems. There- 45 fore minimizing the influence of nitrogen, as an unwanted 46 addition, to plasma discharges in the ambient air is an 47 important challenge. This is especially true because the 48 plasma chemical conversion of N2 and O2 into NOx is a very 49 efficient process.4)

Our main motivation in the present work is (1) to <sup>51</sup> investigate the influence of high-energy electrons and helium <sup>52</sup> metastables on the overall spectral emission, (2) to study <sup>53</sup> how high helium flow rates, in a confined open air plasma <sup>54</sup> discharge, limits the significance of air impurities in the <sup>55</sup> creation and sustainability of plasma discharges in the <sup>56</sup> helium–oxygen gas chemistry, (3) to minimize the influence <sup>57</sup> of nitrogen, as an unwanted contaminant to plasma <sup>58</sup> discharges in the ambient air, thus limiting the important <sup>59</sup> role of nitrogen in the generation of greenhouse gases etc., <sup>60</sup> (4) to explore the production channel of oxygen radicals by <sup>61</sup>

#### 2. Experimental

Included in this work is the use of OES for recording the
absolute spectral emissions of the atomic and molecular lines
associated with helium, oxygen, nitrogen and hydrogen.
Analysis of these species spectral intensities will assist in the
development of optimised plasma processing parameters for
treatments such as polymer surface activation, the removal of
contaminates etc.

#### 14 2.1 Helium spectral emission

Helium has, as it is well known, two independent sets of 15 16 energy levels (singlet and triplet), and an ionization limit of 17 24.59 eV.5) There are triplet and singlet excited energy levels 18 in a neutral helium atom (He I) and electron transition among 19 these are forbidden in dipole-dipole approximations. In 20 general, the intercombination of spontaneous transition 21 probabilities from triplet to singlet for neutral helium is very 22 low. Therefore both of the spectral emissions (from the triplet 23 and singlet energy levels), should be taken into account 24 separately for a valid representation of a full helium spectral 25 radiation. The intensity of helium was monitored over six 26 prominent atomic helium spectral lines. There are three 27 spectral lines from the helium triplet spectra He388 (He I;  $_{28} \lambda = 388.865 \text{ nm}; 2s^3S_1 - 3p^3P_{1,2}^o), \text{He}587 \text{ (He I; } \lambda =$ <sup>29</sup> 587.562 nm;  $2p^{3}P_{1,2}^{0}-3d^{3}D_{1,2,3}^{0}$  and He706 (He I;  $\lambda =$  $_{30}$  706.519 nm;  $2p^{3}P_{1,2}^{o}-3s^{3}S_{1}$ ). There are also three spectral 31 lines from the helium singlet spectra He501 (He I;  $2s^{1}S_{0}-3p^{1}P_{1}^{0}$ , He667 (He I;  $\lambda =$  $_{32} \lambda = 501.568 \,\mathrm{nm};$  $_{33}$  667.815 nm;  $2p^{1}P_{1}^{o}-3d^{1}D_{2}$ ) and He728 (He I;  $\lambda =$ 34 728.135 nm; 2p1P1-3s1S0).5) Helium's high metastable en-35 ergy levels, which act as a "reservoir of energy", make it <sup>36</sup> ideal for use for plasma processing.<sup>1,6</sup> Density of helium 37 metasables atoms can be measured by laser absorption 38 spectroscopy<sup>7)</sup> and the results of these experiments are 39 dependant on helium gas flow rate. The measurement of He 40 metasable densities in Ref. 7 have been performed for two 41 plasma systems, one of which (the mesh-type), is similar to 42 the plasma jet in this work. The results presented for the 43 mesh-type system<sup>7</sup>) indicate that at atmospheric pressure 44 helium metasable densities decrease with increasing gas flow 45 rate. Moreover, Fig. 5 (in Ref. 7) indicates that helium higher 46 flow rates quench the excited species, especially the long-47 lived metasable atoms, causing a decrease in the discharge 48 current with increasing gas flow rates. On the helium triplet <sup>49</sup> energy scale, there is a metastable energy level at  $1s2s(^{3}S_{1})$ 50 with an energy of 19.82 eV. Using OES, this energy level can 51 be observed as the He388 spectral line emission and therefore 52 the spectral intensity of this atomic line can be used for the 53 monitoring of a metastable helium atom in the triplet state. <sup>54</sup> The  $1s2s(^{1}S_{0})$  is a metastable energy level in the helium ss singlet state with energy of 20.62 eV. The lower energy level 56 of He501 is  $2s(^{1}S_{0})$ . Therefore the spectral intensity of the 57 He501 is proportional to the metastable density of helium 58 singlet atoms. Four additional helium spectral lines, dis-59 cussed in this work, all have lower energy levels, which are 60 the same as the helium resonate levels. They are He587 and <sup>61</sup> He706 lines which each have lower energy level  $1s2p(^{3}P_{1}^{0})$ 

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with the energy of 20.96 eV, and this is the resonate level of 1 the helium triplet state. The He667 and He728 have the lower 2 energy level 1s2p(<sup>1</sup>P<sub>1</sub><sup>o</sup>) with a energy of 21.22 eV,<sup>5</sup>) and this 3 energy level is a resonant level of the helium singlet state. 4 The lifetime of electrons in resonate energy levels are much 5 shorter than the lifetime in an "ordinary" excited energy 6 level<sup>5</sup>) and is many orders of magnitude shorter than an 7 electrons life time at metastable energy levels. Because of 8 this the quenching of resonate energy levels is negligible and 9 therefore an electron transition that ends on a resonate energy 10 level may be use for the monitoring of an atom's density in 11 its ground state. 12

#### 2.2 Oxygen spectral emission

Oxygen species were studied in the He plasma using 15 measurements of atomic (O I) and molecular (O<sub>2</sub>) spectral 16 emissions. All recorded atomic oxygen spectral lines are 17 triplets.<sup>5)</sup> The following atomic oxygen triplet spectral 18 lines are recorded: O615 (O I;  $\lambda = 615.598$ , 615.677, 19 and 615.818 nm;  $3p^{5}P_{1,2,3}-4d^{5}D_{1,3,4}^{0}$ ), O777 (O I,  $\lambda = 20$ 777.194, 777.417, and 777.539 nm; 3s<sup>5</sup>S<sub>2</sub><sup>o</sup>-3p<sup>5</sup>P<sub>1,2,3</sub>) and 21 O845 (O I,  $\lambda = 844.625$ , 844.636, and 844.676 nm; 22 3s<sup>3</sup>S<sub>1</sub><sup>o</sup>-3p<sup>3</sup>P<sub>0,1,2</sub>). The O615 spectral emission comes from <sup>23</sup> the high laying excited energy level of 12.75 eV.5) The lower 24 energy level of the O615 triplet coincides with the upper 25 states of the O777 triplet, with an energy of 10.74 eV. 26 Therefore the O615 triplets increase in intensity emission, 27 would result in a change of the relative intensity of the 28 individual lines of the 777 triplet, and this could lead to errors 29 in using the spectral intensity of 777 triplet for plasma 30 diagnostics, since the one of O777 spectral line is used for 31 actinometry.<sup>8)</sup> The third recorded atomic oxygen spectral line, 32 O845, has the energy threshold of the excited states of 33 10.99 eV.5) The O615, O777, and O845, are created by direct 34 excitation from a ground state, but could be also created over 35 a O<sub>2</sub> dissociation. The energy threshold for O<sub>2</sub> dissociation, 36 and selected spectral lines, are: 16.1 eV (O777), 16.3 eV 37 (O845), and 18.0 eV (O615). These energies are lower than 38 the energy of helium metastables, therefore the dissociation 39 of molecular oxygen must be taken into account in the 40 interpretation of atomic oxygen spectral line intensity. 41

The neutral oxygen molecule does not readily show an 42 emission spectrum, as the spectral emissions of molecular 43 oxygen generally have very weak spectral emissions, 44 however these can be observed under optimised atmospheric 45 pressure conditions. The A-band (O<sub>2</sub>760) is the only recorded 46 molecular oxygen emission in this work. The A-band has 47 a band-head emission at  $\lambda = 759.37 \text{ nm}$  and belongs to a <sup>48</sup> transition  $b^1 \Sigma_g^+ - X^3 \Sigma_g^-$ .<sup>9)</sup> Oxygen molecules have seven <sup>49</sup> long-living metastable states located in the energy diagram 50 below the first dissociation limit, at approximately 5.1 eV. 51 The upper energy state  $(b^1 \Sigma_g^+)$  of the O<sub>2</sub>760 emission is one 52 of molecular oxygen metastables with energies of 1.63 eV. 53 Transition from metastable to the ground state only occurs 54 in a magnetic dipole transition (singlet-triplet intercombina- 55 tion). Because of that the A-band has a low transition 56 probability and its upper energy level has a relatively long 57 life time (approx. 7 s). The big advantage of the  $b^1 \Sigma_g^+$  is its 58 energy (1.63 eV) which is within the average energy range 59 of electrons in most electrical discharges (low-pressure or 60 atmospheric).10)

Water vapor is present in many atmospheric plasma 2 discharges in ambient air. Thus, oxygen as a part of a 3 molecule could also be recorded over H2O and/or the OH 4 spectral emissions. In this work, only the OH emission is s recorded. The OH radical with  $Q_1$  band-head at  $\lambda =$ 6 308.986 nm (OH309) and transition  $A^2\Sigma^+$  (v = 0)- $X^2\Pi$  $\tau$  (v' = 0) has been recorded in all experimental conditions. a The OH309 emission can be used for a thermal analysis of 9 the plasma. The rotational temperature was measured from 10 intensities of components of the  $Q_1$  branch of the (0, 0) band for the electronic transition OH radical as it is close to the 12 gas temperature.<sup>11,12</sup>) The upper energy level of OH309 is 13 metasable with an energy of 4.17 eV. The ionization energy 14 of the OH molecule (13.18 eV) is just slightly lower than the 15 ionization energy of a neutral hydrogen (13.62 eV) and both 16 species (OH and H) are produced through H<sub>2</sub>O dissociation. 17

#### 18 2.3 Hydrogen and nitrogen spectral emissions

<sup>19</sup> Atomic hydrogen (H I) is studied using the emission of <sup>20</sup> the Balmier- $\alpha$  line ( $\lambda = 656.279$  nm; n = 2-3). The upper <sup>21</sup> energy level of the Balmier- $\alpha$  line has an energy of 12.09 eV. <sup>22</sup> The lower energy level (10.20 eV) of the Balmier- $\alpha$  line is <sup>23</sup> a resonant energy level in atomic Hydrogen. This resonate <sup>24</sup> level has the highest transition probability, i.e., the shortest <sup>25</sup> lifetime, in a hydrogen atom. Thus, quenching of the n = 2<sup>26</sup> atomic hydrogen energy level is most unlikely. A spectral <sup>27</sup> intensity of the Balmier- $\alpha$  line could therefore be used for the <sup>28</sup> density estimation of atomic hydrogen.

<sup>29</sup> Nitrogen spectra are almost always found to be present in <sup>30</sup> open air electrical discharges. In this research, one of the <sup>31</sup> goals is to minimise the nitrogen spectral emission by <sup>32</sup> optimizing the experiment. The only recorded nitrogen <sup>33</sup> emission, in this work, is the second positive system with <sup>34</sup> the band-head at  $\lambda = 337.14$  nm and transition  $C^3 \Pi_u$ <sup>35</sup> (v = 0)–B<sup>3</sup> $\Pi_g$  (v' = 0). This molecular nitrogen emission <sup>36</sup> (N<sub>2</sub>337) is of frequent occurrence as an impurity in the <sup>37</sup> spectra of atmospheric plasma discharge. The upper and <sup>38</sup> lower energy levels of N<sub>2</sub>337 spectral emission have energies <sup>39</sup> of 11.03 and 7.35 eV, respectively. The ionization energy of <sup>40</sup> N<sub>2</sub> molecule is 15.58 eV.

#### 42 2.4 The setup

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This OES study was carried out on the plasma jet formed using the SurFx Atomflo<sup>™</sup> 400L atmospheric plasma system. This type of plasma source is widely used for the plasma treatment of polymers in order to enhance surface erergy.<sup>12)</sup> The source operates at a rf frequency of 27.12 MHz and forms a plasma 5 cm wide, using its AH-500L beam applicator (Fig. 1). The RF power is shown on the controller of plasma source. The controller includes an RF generator with a fast auto-tuning matching network.<sup>13)</sup>

Since it is very difficult to directly measure the output so power of the SurFx plasma source, due to its closed box design, it is useful to calculate the thermal energy transfer of the plasma. Thermal imaging of a ceramic substrate, mounted below the jet, was obtained using an InfraTec Vari CAM rhigh-resolution infrared thermographic camera and a K-type thermocouple. The measurement procedure builds on previous work, reported in literature.<sup>12,14</sup> An alumina ceramic (W) 21 cm, (L) 27 cm, and (H) 0.4 cm was chosen as the substrate, as it has a high specific heat capacity (850 11

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Fig. 1. (Color online) Photograph of SurFx Atomflo<sup>™</sup> plasma source with <sup>12</sup> 5 cm long applicator orifice. <sup>13</sup>



Fig. 2. Calculated thermal energy transfer values from the SurFx source to <sup>26</sup> a ceramic substrate, placed 16 mm below the plasma nozzle, at the indicated <sup>27</sup> processing powers. <sup>28</sup>

 $J \cdot g^{-1} \cdot K^{-1}$ ).<sup>14)</sup> Using thermal imaging data, the thermal power <sup>31</sup> transfer (*P*) can be estimated by measuring the surface <sup>32</sup> temperature rise and the associated affected surface area. The <sup>33</sup> data is then used to determine the time-dependent heating <sup>34</sup> process using<sup>15)</sup> <sup>35</sup>

$$P = m \cdot C_P \cdot \frac{\Delta T}{\Delta t}.$$
 (1) <sup>30</sup>/<sub>31</sub>

In Eq. (1), *m* represents the mass of the heated region,  $C_P$  39 is specific heat capacity of the substrate  $(J \cdot g^{-1} \cdot K^{-1})$ , while 40  $\Delta T/\Delta t$  is the change in substrate temperature (T, in K) in 41 relation to the time (t, in s). Thermal data was obtained while 42the plasma applicator head was mounted 16 mm above the 43 ceramic surface. After ignition of the plasma, the change in 44 temperature of the ceramic's surface was recorded until a 45 steady state maximum temperature was reached. This was 46 repeated for input process powers in the range of 100-200 W 47 (as indicated in Fig. 2). Using the IRBIS 3 plus software 48 package, supplied with the thermal imaging camera, the 49 average temperature was calculated for a  $1 \times 1 \text{ cm}^2$  section of 50 the ceramic substrate, positioned directly under the plasma 51 jet, 15 and 30s after the plasma was ignited. It should 52 be noted that some thermal energy will be lost to the 53 surrounding ambient in the 16 mm between the plasma 54 nozzle and the ceramic substrate and so the calculations 55 presented in this section do not represent the absolute 56 energies of the plasmas investigated. The differences in the 57 ceramic's temperature values (at 15 and 30 s) were used as 58 the  $\Delta T$  values in Eq. (1). The total mass of the 21  $\times$  27 cm<sup>2</sup> 59 ceramic substrate was measured to be 915 g; the mass of the 60 1 cm<sup>2</sup> ceramic area treated was therefore calculated to be 61

1.6 g. Since the same time interval, of 15 s, is used as the  $\Delta t$ function for all of the calculations, the thermal power transfer is directly proportional to the change in temperature of the substrate. The thermal power transfer to the ceramic plate is therefore calculated to be

$$P = 91.45 \cdot \Delta T. \tag{2}$$

<sup>8</sup> Figure 2 shows the thermal energy transfer from the <sup>9</sup> plasmas formed using the SurFx plasma jet system. A <sup>10</sup> relatively linear relationship between system input power and <sup>11</sup> thermal energy transfer is observed. Thermal energy transfer <sup>12</sup> was in the range of 185–615 mW, at the conditions <sup>13</sup> investigated.

The SurFx unit can generate plasma using He-O2 gas 14 15 mixtures (in the range of 100-200 W). The input variables for 16 this system are strictly limited by the equipment manufac-17 turer, i.e., helium gas needs to flow at a constant flow rate of 301/min, while oxygen gas input varies with plasma power. 18 The oxygen flow rate was maintained at less than 3% of the 19 20 helium flow rate at all times. Oxygen, which forms strong oxidising agents once injected into a helium plasma, is used 21 as the source of reactive species in this study. More details 22 about the experimental setup is presented in.<sup>12,16,17)</sup> A feature of this source is the relatively contained plasma, which is confined almost entirely inside the applicator housing. This combined with the relatively high He flow rate maintains a relatively un-contaminated plasma, despite its direct exposure 27 to the atmosphere. 28

Optical emission spectroscopy was carried out using a 29 30 low resolution USB4000 spectrometer. The OES technique is at based on the integration of measured signals over a line of 32 sight observation. Despite this limitation however, OES is 33 a non-intrusive diagnostic technique, which is commonly 34 used to detect light emitted by excited species from plasma 35 discharges. Experiments were carried out to investigate 36 species intensity with varying power and time.<sup>12)</sup> This 37 resulted in a matrix of 64 experiments. OES data is recorded <sup>38</sup> at the central point along the beam applicator, at 0, 15, 30, 45, 39 60, and 75 s after the plasma was struck (i.e., the duration of a 40 processing time), for all plasma powers. These OES experi-41 ments were repeated at two other points along the beam 42 applicator's orifice, as outlined in Ref. 12. A typical He-O2 43 absolute intensity spectrum, recorded at 200 W after 30 s, is 44 shown in Fig. 3. The helium-oxygen gas velocity during this 45 experiment was calculated to be 6.9 m/s and has a laminar 46 flow with a Reynolds number around Re = 158.<sup>18)</sup> This 47 figure also shows a helium spectrum recorded at a more 48 typical gas flow of 101/min (dashed line). The gas velocity 49 during this experiment was found to be 0.8 m/s and flow was <sup>50</sup> found to be laminar with Re = 106.<sup>18)</sup> It was established that 51 13 different atomic and molecular spectral emission existed 52 in the plasma. In order to truly establish species importance 53 at the various processing parameters, it was necessary to <sup>54</sup> integrate the area under the emission peaks<sup>8</sup>) for each OES 55 spectra and to calculate a quantum efficiency of the spectral system (the spectrameter, fiber optic cable, lens, etc.). 56

The area under the emission peaks shown on Fig. 3, were measured and expressed in units of mW/cm<sup>2</sup> for a 1 s of integration time. The low resolution of the spectrometer has no influence on the profiles separation and the recorded continuum emission is very low. There are small continuum



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**Fig. 3.** (Color online) Spectrum of He–O<sub>2</sub> plasma discharge (solid line) <sup>15</sup> recorded 30 s after the plasma was struck. The importance of OH309, N<sub>2</sub>337, <sup>16</sup> He388, etc. is discussed in Sects. 2.1–2.3. Also included is a typical helium plasma spectrum observed in an open air discharge (dashed line).<sup>18</sup>



Fig. 4. (Color online) Energy diagram of the spectral emission from <sup>34</sup> Fig. 3. All spectral line labels are the same as on Fig. 3.

emissions between 300 and 400 nm, as well as at wavelengths higher than 800 nm. The low continuum emission 39 indicates that gas temperature is not high, i.e., it is not 40 drastically different from the ambient temperature.

#### 3. Results and Discussion

As well as optical spectra (Fig. 3), (nonradiative) energy 44 transfer among different plasma species is also important for 45 plasma diagnostics. The energy diagram in Fig. 4 takes into 46 account the energy levels of all spectral profiles from Fig. 3. 47

Figure 4 shows clear separation among helium energy 48 levels and the energy levels of other emitters in the plasma. 49 Helium has the highest excited energy states and metastable 50 levels and this needs to be taken into consideration when 51 other species are being created in the plasma. 52

The He emission at 706 nm, with a threshold energy of  ${}^{53}$  22.7 eV and a radiative decay lifetime of the upper state of  ${}^{54}$  35 ns,  ${}^{51}$  is an indicator of energetic electrons.  ${}^{19)}$  The He706 is  ${}^{55}$  produced by radiative dissociation of the He<sub>2</sub>\* dimer, which  ${}^{56}$  is formed by a recombination process from the metasable He  ${}^{57}$  atom. Even small amounts of nitrogen drastically change the  ${}^{58}$  metasable helium density by fast Penning ionization with  ${}^{59}$  N<sub>2</sub>. ${}^{19)}$  Thus the intensity of the He706 decreases if the content  ${}^{60}$  of air in the discharge is too high. Figure 5 shows the He706  ${}^{61}$ 

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16 Fig. 5. (Color online) Absolute intensity of helium atomic spectral liens at three different time intervals from the striking of the discharge: solid line, 17 t = 0 s; doted line, t = 30 s; dashed line, t = 60 s. All labels are the same as 18 Fig. 3. 19



38 Fig. 6. (Color online) Absolute intensity of oxygen's atomic and molecular spectral emissions at three different time intervals from the 39 40 striking of the discharge: solid line, t = 0 s; doted line, t = 30 s; dashed line, t = 60 s. All labels are the same as Fig. 3. 41

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44 emission, as well as other helium spectral emissions, all of 45 these were observed to increase with processing time and 46 applied rf power. Figures 6 and 7 show the oxygen and 47 nitrogen spectral emissions, respectively. The O777 and 48 O845 show (Fig. 6) similar trends to the He706 (Fig. 5) with 49 respect to processing time and applied rf power. The other 50 two oxygen spectral emissions (O615 and O<sub>2</sub>706) do not 51 Display significant intensity fluctuations with changes in 52 processing time or applied rf power. The mechanisms of creation the O615 and the O2706 are discussed in Sects. 2.2 53 and 2.3, and it will be more discussed in this section in 54 conjunctions with the He706 spectral emissions. The absolute 65 spectral emission of molecular nitrogen (Fig. 7) shows 56 oscillation around an average value for each of the three 57 different time intervals. These oscillations are suppressed 58 with the processing time. 59

Figure 5 shows that the high helium flow rate overrules 60 61 nitrogen's importance in a plasma discharge. The nitrogen 19



Fig. 7. Absolute spectral intensity of nitrogen molecular band at 337 nm 16 and at three different time intervals from the striking of the discharge: solid 17 line, t = 0 s; doted line, t = 30 s; dashed line, t = 60 s. All labels are the 18 same as Fig. 3.

20 spectral emission is present only through N2337 (see Fig. 3), 21 which is a unique case since the majority of open air plasma 22 discharges are very rich in nitrogen emission.<sup>20)</sup> The N<sub>2</sub>337 23 nm emission lines correspond to the following transition 24  $N_2(C^3\Pi_u^+) \rightarrow N_2(B^3\Pi_g^+)^{(21)}$  The  $N_2(C^3\Pi_u^+)$  state can be 25 populated in several ways and has a lifetime of 38 ns. Firstly, 26 it can be populated through the direct electron impact 27 excitation from the N<sub>2</sub> ground state: N<sub>2</sub>(X<sup>1</sup> $\Sigma_{g}^{+})_{v=0} + e_{fast} \rightarrow {}_{^{28}}$  $N_2(C^3\Pi_u^+)_{u'=0,1} + e_{slow}$ , where the threshold energy of fast 29 electrons equals to 11.5 eV. In this case, the population rate 30 for the upper level of the N2337 transition is proportional to 31 the N<sub>2</sub> ground state number density and the density of fast 32 electrons. A second possible population mechanism of the 33  $N_2(C^3\Pi_u^+)$  state is through the electron recombination of 34  $N_2^+(X^2\Sigma_g^+)$  followed by decay. The second mechanism is 35 less probable as there is no significant spectral emission 36 recorded for a wavelength of 391-393 nm (Fig. 3). In this 37 spectral region, nitrogen should has very strong emissions, 38 which are created by the electron transition from N2+ 39  $(B^2 \Sigma_u^+, v = 0)$  to  $N_2^+$   $(X^2 \Sigma_u^+, v' = 0)$  state. The  $N_2^+$  <sup>40</sup>  $(B^2 \Sigma_u^+)$  is populated through the Penning reaction and/or <sup>41</sup> the charge transfer from He2<sup>+</sup> ions. The temporal profile of 42 the 391-393 nm line therefore reflects the evolution of the 43 helium metastables and molecular ions.<sup>22)</sup> Similarly, the 44 helium line at 706 nm indicates the presence of either 45 energetic electrons or He2+ ions and high energy electrons.22) 46 The absence of a strong/any N2<sup>+</sup> emission supports the 47 suggestion that there was an insufficient number of helium 48 metastable atoms. The lifetime of electrons at matastable 49 levels should be in the order of µs or longer<sup>5)</sup> but, due to its 50 high quenching rates, it is drastically lower.<sup>23)</sup> These results 51 are similar to those previously reported in Ref. 7, where it 52 was shown that helium metasable atoms were shown to be 53 less important in influencing plasma chemistry as gas flow 54 rates increased. As it is presented in Fig. 5, two helium 55 spectra emissions (He388 and He501), which represent 56 helium metastable atoms, have the lowest intensity within 57 triplet/singlet helium states. The other four helium lines 58 exhibit much higher intensities and these lines represent the 59 helium atom in its ground state (as discussed earlier). The 60 temporal profiles of all helium spectral lines are similar 61



<sup>43</sup> Fig. 8. (Color online) The total spectral intensity for all 13 spectral profiles at three different times (0, 30, and 60 s) from the ignition of the discharge.

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47 (Fig. 5), and this is a case for all other emissions detailed in
48 Fig. 3. Figure 8 shows the absolute spectral intensities as a
49 function of the rf power, processing time and the energy of
50 the upper energy levels.

51 The spectra's intensities shown in Fig. 8 stay almost 52 constant up to 60 s time period investigated, which indicates a high degree of plasma stability, and this is clearly very 53 important for any technological application. The difference in 54 the intensities of the excited plasma species in Fig. 8 were 55 probably related to their different life spans and the energy 56 thresholds. The peak intensity, in Fig. 8 of 8 eV, gives an 57 indication of the dynamics of energetic electrons. This suggests that the profiles of excited plasma species may be 59 80 influenced by both their lifetimes and the dynamics of 61 energetic electrons.

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Fig. 9. (Color online) Temporal oxygen spectral emission: solid line,  $_{17}$  t = 0 s; doted line, t = 30 s; dashed line, t = 60 s.

The optical emission spectrum (Fig. 3) consists of, atomic 20 and molecular oxygen, as well as helium, hydrogen and 21 nitrogen species emissions. Oxygen could come from the 22 ambient air, the He-O2 gas mixture or from H2O dissociation. 23 Electron impact excitation of molecular oxygen, at low 24 collision energies, is of particular importance because of its 25 role in atmospheric physics. Transitions between the  $X^{3}\Sigma$  26 ground state and the two lowest  $a^1\Delta$ , and  $b^1\Sigma$  electronically 27 excited states are forbidden by optical dipole selection rules. 28 However the transitions occur as a result of higher-order 29 interactions. The metastable  $b^1\Sigma$ , state is important because 30 of its long lifetime of 7 s.<sup>24</sup>) It also permits the production of 31 sufficient numbers of atomic oxygen to enable the study of 32 excited molecular species by means of collision scattering 33 experiments. The very long lifetime of the molecular oxygen 34 metastable molecule makes its quenching very efficient. The 35 quenching of singlet molecular oxygen involves the deacti- 36 vation of the excited state of the molecule.<sup>10)</sup> Deactivation 37 can be accomplished by either physical or chemical 38 quenching. Physical quenching only results in the deactiva- 39 tion of singlet oxygen to its ground state, with no oxygen 40 consumption or product formation. In contrast chemical 41 quenching results in singlet oxygen reactions with quencher 42 R to produce RO<sub>2</sub>. The two major mechanisms of <sup>1</sup>O<sub>2</sub> <sup>43</sup> quenching are known to be energy transfer and charge 44 transfer quenching.

Energy transfer quenching is the reverse reaction through <sup>46</sup> which singlet oxygen is formed.<sup>25)</sup> It involves formation of <sup>47</sup> triplet quencher and ground state oxygen  $({}^{1}O_{2} + Q \rightarrow {}^{48})^{3}O_{2} + Q$ .

Charge transfer quenching involves the interaction be- 50 tween the electron-deficient <sup>1</sup>O<sub>2</sub> molecule and electron 51 donors to form a charge transfer complex.<sup>25</sup> Intersystem 52 crossing restrictions are relaxed in the complex,<sup>10</sup> which can 53 then dissociate into donor and ground state oxygen. The 54 spectral radiation based on this mechanism includes: O<sub>2</sub>760, 55 O615, O777, and O845 emissions. Figure 9 presents the 56 atomic and molecular oxygen emission in the respect to the 57 He706 emission. It can be observed that the temporal 56 emission profile of the O777 and O845 in this figure is 59 different to that of nitrogen and helium. The weak temporal 60 dependence of the O777 and O845 emission pattern suggests 61

that O(<sup>5</sup>P) and O(<sup>3</sup>P) are mainly populated by the direct 2 excitation of atoms by electron impact, with a lifetime of 3 upper energy levels of 29 and 32 ns respectively. Under-4 pinning that He706 emissions, detected in helium discharges 5 with a small concentration of impurities, can be used to 6 indicate the presence of energetic electrons. The O777 and 7 O845 cannot be created by a dissociative recombination with a the ground state  $O_2^+$  because the rate is strongly peaked 9 toward low energy electrons<sup>26)</sup> and there is insufficient 10 energy for these to produce the excited atoms of interest 11 since the difference between the ionization potential of O<sub>2</sub> 12 (12.07 eV) and the bond dissociative energy (5.09 eV)<sup>27</sup>) is 13 substantially less than the atomic excitation energy (11 eV) <sup>14</sup> for the  $O({}^{5}P)$  and  $O({}^{3}P)$  states. Another option for the creation 15 of O777 and O845 is the dissociative excitation of the 16 molecular oxygen. The emission of O<sub>2</sub>760 is almost constant 17 with time and with the rf power, and it does not follow the 18 trends of the O777 and O845 emissions (see Fig. 6). The 19 slopes of the O777 and O845 are an order of magnitude 20 greater than the O<sub>2</sub>760 slope. The similar trends of these 21 emissions are also recorded in Fig. 9. It is concluded from 22 this study that the general interpretation that a dissociative molecule oxygen excitation is the dominant mechanism for 23 an O777 emission, and the atomic oxygen excitation is much 24 more important for an O845 emission,<sup>28)</sup> was found not to be 25 the case for a high helium flow rate plasma source. Another 26 possible channel for creation of O777 and O845 could also 27 be radiative cascading from the higher, exited levels in an 28 28 oxygen atom.<sup>8)</sup> The O615 spectral line has an upper energy 30 level lifetime of 43 ns, while its lower energy level is the 31 same as the upper energy level of O777. The intensity of O615 is insensitive to the change of rf power or the 32 33 processing time (Fig. 6). This similar dependence could be 34 seen in Fig. 9 for this emission. This indicates that the direct 35 excitation of an oxygen atom to a high laying energy level <sup>36</sup> (4d <sup>5</sup>D<sup>o</sup>) by high energetic electrons, is not important for 37 creating this (O615) emission. Thus the only mechanism 38 important for the creation of oxygen radicals in the states 39 3p <sup>5</sup>P and p <sup>5</sup>P, in a high flow helium atmospheric plasma 40 discharge, is a direct excitation of atoms by high energetic 41 electrons (the He706 emission pattern). In Fig. 9 the 42 minimum ratio, recorded at 180 W, could be attributed to a 43 change (increase or decrease) in  $T_e$  (i.e., EEDF) or to a 44 change in helium metastable kinetics. Namely, the  $X_0/$ 45 He706 increase suggests that the electron energy distribution 46 shifted towards a higher energy value. Electron energy 47 distribution changes affect the dissociation coefficient of the <sup>48</sup> oxygen molecule.<sup>29)</sup> Thus, this electron energy distribution 49 change, induced by the addition of oxygen flow to the fixed <sup>50</sup> helium flow, introduced the change in atomic oxygen in the 51 plasma. The OH band  $(A^2\Sigma^+, v = 0 - X^2\Pi, v' = 0)$  was inves-

The OH band  $(A^2\Sigma^+, v = 0-X^2\Pi, v' = 0)$  was investigated and shows a red degradation with main band head at 308.986 nm.<sup>9)</sup> The OH radicals could be produced through be H<sub>2</sub>O dissociation or/and is produced in the isothermal flow plasma jet by the reaction H + NO<sub>2</sub>  $\rightarrow$  NO + OH, where the H atoms are formed by the plasma discharge of highly humid mostly unlikely since the high helium flow rate limits the importance of nitrogen. Since the dissociation of molecules (H<sub>2</sub>O) is most likely described by the gas kinetic temperature, 18

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Fig. 10. (Color online) Temporal OH309 and H656 spectral emissions: a solid line, t = 0 s; a doted line, t = 30 s; a dashed line, t = 60 s.

the radical OH can be used as an indication of temperature in <sup>20</sup> an ambient gas plasma discharge.<sup>30)</sup> The OH309 emission <sup>21</sup> described in this work is used for gas temperature measure-<sup>22</sup> ment and was benchmarked against infrared thermal imagin-<sup>23</sup> ing<sup>12)</sup> and the gas temperature was in the range 40–70 °C. <sup>24</sup> Overall the OH band ( $A^2\Sigma^+$ ,  $v = 0-X^2\Pi$ , v' = 0) was <sup>25</sup> observed to be very sensitive/accurate for a plasma gas <sup>26</sup> temperature in the range of 300–6000 K. Quantification of <sup>27</sup> OH radicals in atmospheric pressure plasma jets can be useful <sup>28</sup> for the understanding of OH formation mechanisms and <sup>29</sup> plasma generation. OH radicals exist at a relatively large <sup>30</sup> distance from a main plasma plume of atmospheric pressure <sup>31</sup> helium plasma jets.<sup>11</sup>) Figure 10 shows the ratio of both the <sup>32</sup> OH and H spectral intensities to He706.

With increases of rf power, as well with processing time, <sup>34</sup> the intensities of OH309 (not shown) has a  $\pm$ 50% fluctuation <sup>35</sup> around mean value of 0.25 mW/cm<sup>2</sup>, during the same time <sup>36</sup> the H656 (not shown) spectral intensity monotonously <sup>37</sup> increases four times. By dividing these intensities by the <sup>38</sup> He706 emission intensity (which represents high energy <sup>39</sup> electrons) the graph in Fig. 10 was generated. This shows a <sup>40</sup> monotonic decrease in the ratio of the intensities of OH309 <sup>41</sup> (no intensity fluctuation) and a very small increase in the <sup>42</sup> H656 signal. The energy required for a H<sub>2</sub>O dissociation <sup>43</sup> is 5.03 eV and the product of this dissociation is an OH <sup>44</sup> molecule and a hydrogen atom. Figure 10 suggests that the <sup>45</sup> electron energy distribution function is shifted towards a <sup>46</sup> higher energy.

#### 4. Conclusion

Open air plasma discharges are widely used for surface  ${}_{50}$  activation and cleaning. The reactive species created in these  ${}_{51}$  discharges could have a significant impact on technology  ${}_{52}$  processes and on the environment. Electrical discharges in  ${}_{53}$  ambient air produce some very (potentially) hazardous  ${}_{54}$  species such as: NO<sub>x</sub>, OH\*, H\*, O\*, O<sub>3</sub>, and/or H<sub>2</sub>O<sub>2</sub>. From  ${}_{55}$  this study it was concluded that helium atmospheric plasma  ${}_{56}$  jets, with a high gas flow rates, are more stable (no arcing)  ${}_{57}$  and they do not depend on impurities (N<sub>2</sub>, O<sub>2</sub>, ...) to sustain  ${}_{58}$  the plasma discharge. Nitrogen contamination increases the  ${}_{59}$  gas temperature due to its lower heat conductivity than that of  ${}_{60}$  a helium atom. In an optimized helium gas flow, a plasma  ${}_{61}$ 

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discharge has no turbulent flow, i.e., the plasma jet is stable and quiet. The large applicator head allows a laminar flow of gas which is well structured, with a hot and bright core. Moreover, the small amount of  $O_2$  added to the plasma forming gas (helium) causes the plasma length to be reduced to couple of millimeters.

In the vast majority of helium discharges in ambient air, emission spectra clearly show the efficiency of helium to excite the impurities absorbed on electrodes, or existing as 9 10 traces within an atmosphere. In this work, with a high helium gas flow rate, the significance of spectral emissions other than the helium atom is observed to be unimportant. 12 Wavelength resolved optical emission profiles suggest that, 13 14 the helium emission indicates that high energy electrons 15 (spectral emission at 706 nm) are more important than helium 16 metastables (spectral emissions at 388 and 501 nm), on the 17 overall spectral emission. The lifetime of helium metastables energy levels are indicated to be drastically reduced as a 18 result of quenching. 19

The high helium gas flow rate narrows the production thannel of the oxygen radicals to the direct electron impact (excitation process) from the ground state of the O I. The general interpretation that the dissociative molecule oxygen excitation is the dominant mechanism for O777 emission, and that atomic oxygen excitation is much more important for Ref O845 emission was found not to be the case for the high the He-O<sub>2</sub> flow rate plasma discharge.

Overall the high helium flow rate is used in an attempt to minimize the ratio of gas convection to chemical reaction time scale (recombination). This favors the rapid transport of newly created radicals and excited species to the surface under treatment. The addition of a low levels (<3%) of an electronegative gas (oxygen) to helium gas causes a reduction of the electron density and consequently, a reduction of the electrical conductivity. This also causes an increase in the sustaining voltage and consequently, in the electric field rstrength. Therefore the mean electron kinetic energy is increased, and this leads to an increase of the excitation temperature.

## 40 Acknowledgments

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This material is based upon works supported by the Science Foundation Ireland under Grant No. 08/SRC/I1411 as well as the "Fresh-Pack" project funded by the National Development Plan, through the Food Institutional Research Measure, administered by the Department of Agriculture, Food and the Marine, Ireland. V. Milosavljević is also agrateful to the Ministry of Education and Science of the Republic of Serbia under Grant No. OI171006.

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