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Enhanced Refractometer Based on Periodically Tapered Small Core Singlemode Fiber

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Enhanced Refractometer Based on Periodically Tapered Small Core Singlemode Fiber

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Abstract—An all-fiber refractive index (RI) sensor with a simple configuration of periodical tapers is proposed and investigated experimentally. The proposed fiber RI sensor consists of a small core fiber sandwiched between two standard singlemode fibers, with tapers periodically fabricated along the small core fiber using a focused CO₂ laser beam. Such a structure can be used for RI sensing by measuring the dip wavelength shift of the multimode interference within the small core fiber cladding. An average sensitivity of 226.6 nm/RIU (RI Unit) has been experimentally achieved in the RI range from 1.33 to 1.38. The refractometer is sensitive to temperature and an experimental investigation of this sensitivity is presented. It is found that the peak shift response has a linear variation with temperature; therefore, temperature dependence can be mitigated by a suitable RI correction process. The proposed RI sensor benefits from simplicity and low cost and achieves a competitive sensitivity compared with other existing fiber-optic sensors.

Index Terms—Fiber gratings, fiber optics, optical fiber device, optical fiber sensors.

I. INTRODUCTION

OPTICAL fiber refractive index (RI) sensors offer advantages such as immunity to electromagnetic interference, high sensitivity, fast response, small size and ease of fabrication. To date several types of optical fiber refractometers have been proposed for applications in growth areas for RI sensing [1]–[12]. The most common approaches are refractometers based on a fiber Bragg grating [1]–[3], long period grating [4]–[6], surface plasmon [7]–[9], tapered microfiber [10]–[13],

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bent fiber [14] and a singlemode fiber (SMF)-multimode fiber (MMF)-singlemode fiber [15]. As an alternative to these existing fiber refractometers, an SMF28 -small core -SMF28 (SSCS) fiber structure based fiber refractometer [16] has been proposed recently featuring a high sensitivity of 102 nm/RIU at an RI = 1.324. With respect to the other techniques, an SSCS provides a reliable high sensitivity sensor at low cost.

For RI sensing, the SSCS structure proposed in Ref. [16] needs strong multimode interference between the fiber cladding modes, thus the diameter of the cladding of the small core fiber in an SSCS structure should be small in order to achieve high sensitivity. Experimentally, an effective approach is to employ a small core fiber with a reduced cladding diameter achieved by etching with hydrofluoric acid, but this increases the fabrication difficulty and the induced surface roughness may lead to a significant discrepancy between experimental results and theoretical design [14]. Alternatively, fiber tapering can replace the chemical etching process; since light guided in a tapered fiber has a significant fraction of power propagating as an evanescent wave, the effective index of the guided mode is affected by the surrounding medium RI. It is well known that the fraction of power in the form of evanescent field, and thus its sensitivity to environmental changes, increases for smaller taper diameters.

Since Davis et al. [17] reported the first example of long period fibre grating (LPFG) written by CO₂ laser irradiation in a conventional glass fiber in 1998, this method has been used to manufacture a variety of devices and sensors. Compared with the LPFG fabricated by a UV-laser exposure technique, the CO₂ laser irradiation technique is much more flexible and low cost because no photosensitivity or sensitization such as hydrogen loading are needed. Moreover the CO₂ laser irradiation process can be controlled to generate complicated grating profiles via the well-known point-to-point technique without the use of any expensive masks. Therefore this technique can be used to write LPFGs in almost all types of fibers including pure-silica photonic crystal fibers. In this paper, we report the experimental demonstration of a novel high sensitivity refractometric sensor based on multimodal interference in a singlemode-periodically tapered small core fiber-singlemode fiber structure (SPTS) capable of improving the sensitivity using a series of microtapers [18]. The small core fiber used in the experiments was a commercial fiber (Nufern S405 HP) with a core diameter of circa 2.5 μm and a cut-off wavelength of 365 nm. The schematic configuration of the SSCS used as the starting point to fabricate the SPTS used in the experiments



Fig. 1. Schematic of the SMF28-small core fiber-SMF28 fiber structure.



Fig. 2. Schematic of the SMF28-small core fiber with periodical tapers-SMF28 fiber structure.

is shown in Fig. 1. Light propagation in such an SSCS fiber section has been simulated and analysed using an eigenmode analytical method presented in Ref. [16]. During the experimental verification, it was found that the power of the core mode guided in such an SSCS structure is low (~ -25 dB) and can thus be ignored in the theoretical model, this supports the fact that only the multimode interference between the cladding modes is essential for the device to work and should be considered.

Ref. [18] has shown that if the multimode section is tapered in a conventional singlemode-multimode-singlemode (SMS) structure, then strong mode interference occurs within the tapered MMF section due to the focusing effects of the input section to the taper. Within the tapered MMF section, the excited modes of LP_{0m} in the MMF core will be partly coupled to the high-order cladding modes at the beginning of the fiber taper region and this increases the fraction of power in the evanescent field within the region of MMF cladding. This phenomenon offers a possibility to increase the intensity of multimode interference of the cladding modes in an SSCS using a tapered structure. Furthermore, by using several concatenated tapers, a periodic taper structure is created as shown in Fig. 2, consisting of an input SMF, a periodically tapered small core fiber section and an output SMF. Such an SPTS structure offers the potential to achieve a higher sensitivity than a single taper alone due to the increased cladding mode interference induced by the multiple focusing effects of the input section of each of the tapers.

II. THEORETICAL ANALYSIS

In our recent published work, a comprehensive theoretical analysis for an SSCS fiber structure has been presented using an eigenmode analytical method. The SSCS fiber with surrounding RI liquid can be treated as a three layer structure without a fundamental core mode guided in the core of the small core fiber. The good agreement between the calculated and measured results has shown that the theoretical eigenmode analytical method employed is an effective way to predict the performance of an SSCS fiber refractometer. Since in practice there is no fundamental core mode guided in the small core fiber, therefore the three layer fiber structure (core-cladding-surrounding RI) can be simplified as a two layer fiber structure, namely a cladding-surrounding RI structure. This offers a possibility to simulate the light propagation in the SSCS fiber structure using a wide angle-beam propagation method (WA-BPM) with cylindrical coordinates using a Padé (3, 3) approximate operator and perfectly matched layer (PML) boundary conditions which has been presented in the

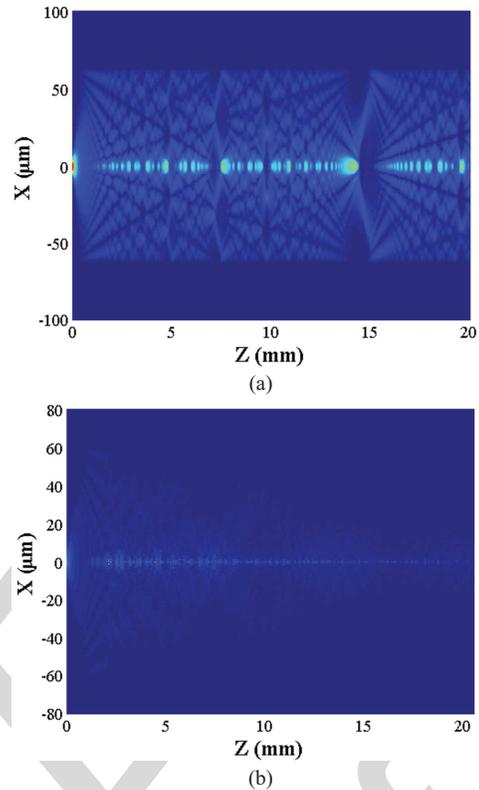


Fig. 3. Calculated amplitude of optical fields at a wavelength of 1550 nm using a WA-BPM for (a) SSCS fiber sandwiched between two standard SMFs, and (b) SPTS fiber with 28 microtapers with a waist diameter of $90 \mu\text{m}$, sandwiched between two standard SMFs.

Ref. [18]. To prove the foundation of this approach, an alcohol-based graphite adhesive with high absorption coefficient was applied to the 2 cm long surface of the small core fiber sandwiched between two SMFs. Light transmitted in the SSCS fiber structure experienced a ~ 25 dB attenuation, hence verifying that almost all of the light is actually transmitted in the cladding of the small core fiber.

The calculated amplitudes of the optical fields of both SSCS and SPTS fiber structures are presented in Fig. 3(a) and (b) respectively. Fig. 3(a) shows for reference the expected optical field at a wavelength of 1550 nm for an SSCS section, while Fig. 3(b) shows that weakly confinement occurs within the SPTS section due to the reduced size of fiber core diameter within the microtapers: at long wavelengths, beyond the cut-off wavelength, such as 1550 nm, the core mode expands out into the surrounding silica cladding as the core diameter reduces. This results in a more efficient coupling with the fiber cladding modes compared with the SSCS fiber structure, which explains the non-adiabatic and highly lossy behavior of the SPTS fiber structure. Compared with the SSCS structure shown in Fig. 3(a), the optical power propagating through the fiber core of the SPTS structure (fig. 3(b)) is very low because of the enhanced multimode interference and weak confinement of the fiber core mode.

The peak wavelength shifts of both SSCS and SPTS fiber structures as a function of surrounding RI are calculated using a WA-BPM. The simulated results in figure 4 confirm that

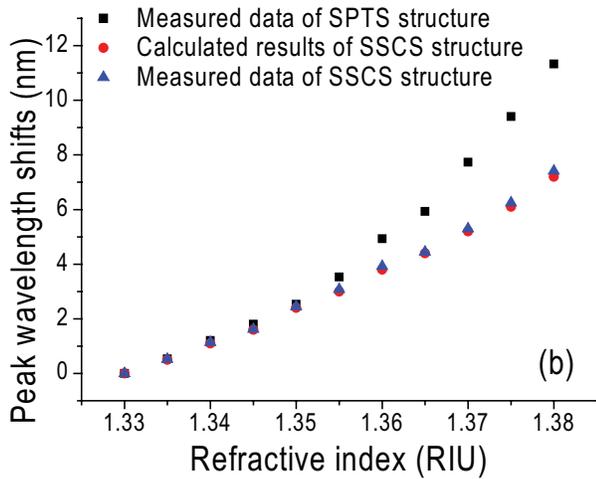


Fig. 4. Calculated peak wavelength shifts of the SSCS and SPTS fiber structures as a function of surrounding RI.

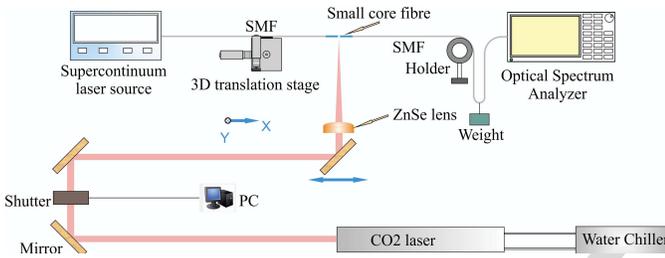


Fig. 5. Schematic of the fabrication and experimental setup.

149 as the surrounding RI increases the central wavelengths of
 150 both SSCS and SPTS fiber structures increase monotonically
 151 in an exponential fashion. The peak wavelength shift of the
 152 SPTS fiber structure is much higher than that of the SSCS
 153 fiber structure, confirming that the refractometer with a SPTS
 154 structure has a higher sensitivity than that with a SSCS fiber
 155 structure.

156 III. FABRICATION OF THE SPTS FIBER STRUCTURE

157 The SSCS fiber sample used as the starting point for the
 158 SPTS was fabricated from a 21 mm length of Nufern S405
 159 HP step index SMF which was stripped, cleaved and then
 160 spliced between two standard SMF28 fibers. As shown in the
 161 fabrication setup in Fig. 5, a CO₂ laser (SYNRAD, Model:
 162 48-2KWL, with a maximum power 30 Watts at a wavelength
 163 of 10.6 μm) was employed to fabricate the tapered fiber.
 164 A ZnSe cylindrical lens with a focal length of 254 ± 0.5%
 165 mm focused the CO₂ laser beam to ~200 μm. Beam move-
 166 ment was achieved using gold-coated mirrors on a motor-
 167 ized translation stage. A Labview program controlled the
 168 shutter opening and therefore the laser exposure time. One
 169 3D translation stage was used to adjust the heating position
 170 within the small core fiber section, while a weight (~3.7 g)
 171 was used to apply a constant tension to the SMF end of
 172 the SSCS structure. The small core fiber was exposed to
 173 the CO₂ laser beam with an output power of 10.5 W for
 174 120 s and tapering occurred because of the simultaneous
 175 localized heating of the fiber and tension applied to the end

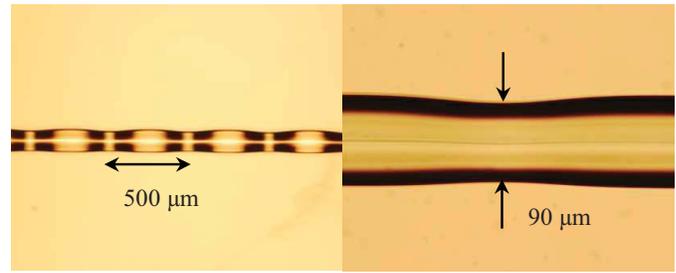


Fig. 6. Images of the small core fiber with periodic microtapers. The image was obtained with a microscope (Nikon Eclipse LV100) with a 5× (top) and 20× (bottom) objective, respectively.

176 of the SMF. Then the laser beam was translated a distance
 177 of 400 μm along the fiber axis to irradiate and taper another
 178 segment of the fiber. This tapering process was repeated up
 179 to 20 times. Consequently, periodic tapers were created on
 180 the small core fiber, as shown in Fig. 6(a). Although the
 181 translation distance of the laser beam is 400 μm along the
 182 fiber axis, the actual period of the tapers is circa 500 μm
 183 due to the elongation of the fiber induced by tapering. The
 184 tensioning weight used during fiber processing was removed
 185 for subsequent refractive index measurements, with the fiber
 186 sample mounted instead on a “U” shaped stage. The detail of
 187 one of the resulting tapers is shown in Fig. 6(b), the waist
 188 diameter is circa 90 μm. The transmission spectra of the SPTS
 189 fiber structure were monitored and recorded during fabrication
 190 using a Supercontinuum source (Fianium Ltd, U.K.), which
 191 delivered 50 nJ light pulses over a broad range of wavelengths
 192 (450–1800 nm), and a high resolution (20 pm) optical spec-
 193 trum analyzer (YOKOGAWA AQ6370). Actually in the exper-
 194 iments, the smallest waist diameter for the proposed SPTS
 195 fibre structure achieved was circa 20 μm. It was also found
 196 that the sensitivity of the SPTS fibrerefractometer increases as
 197 the waist diameter of the periodical tapers decreases. However
 198 the mechanical stability of the SPTS fibrerefractometer with
 199 thinner waist diameters during the RI measurements was poor,
 200 also that structure is usually associated with high losses. Thus
 201 in this works, we adopted a waist diameter of 90 μm as a
 202 reasonable compromise size, to provide mechanical stability
 203 and acceptable RI sensitivity.

204 Fig. 7 presents the measured transmission spectra of the
 205 SPTS fiber structures before and after the tapering processes
 206 for different numbers of tapers. From Fig. 7 it is clear that
 207 the attenuation induced by each taper decreases gradually with
 208 an increase in the number of tapers; for example the first 5
 209 periodical tapers induced an attenuation of 10 dB whereas the
 210 following 5 tapers induced an average attenuation of 5 dB.
 211 As shown in Fig. 7, total attenuation of circa 25 dB for
 212 20 periodical tapers was induced over the whole measured
 213 wavelength range from 1300 to 1700 nm after the 20th taper
 214 was created. The total attenuation induced by tapers increases
 215 only marginally if more tapers are fabricated in the fiber. The
 216 figure also shows that when the number of tapers increases, the
 217 intensity of multimode interference increases correspondingly,
 218 demonstrating more interference dips over the wavelength
 219 range.

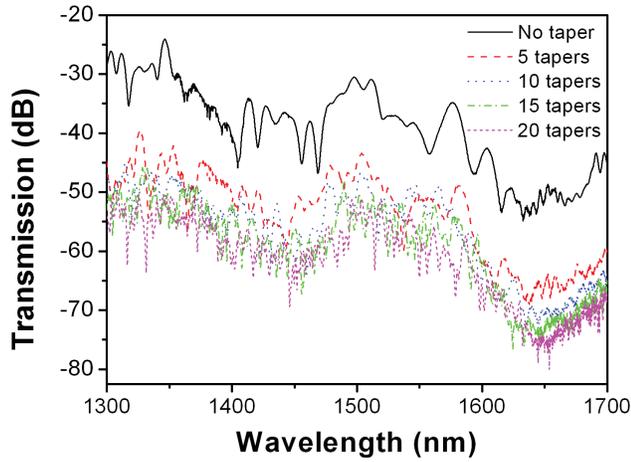


Fig. 7. Transmission spectra of the SMF28-small core fiber-SMF28 fiber without and with periodical tapers during the fabrication process.

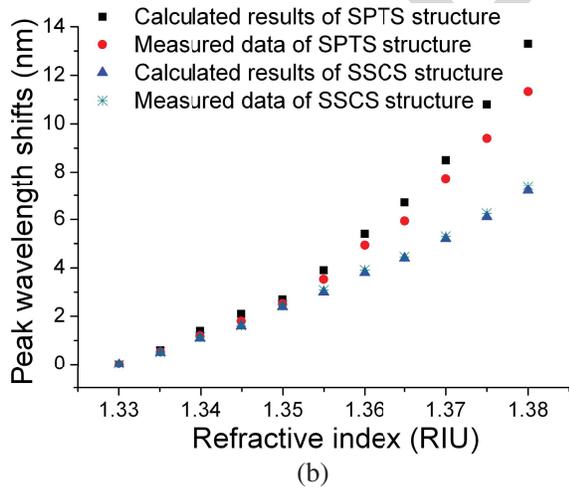
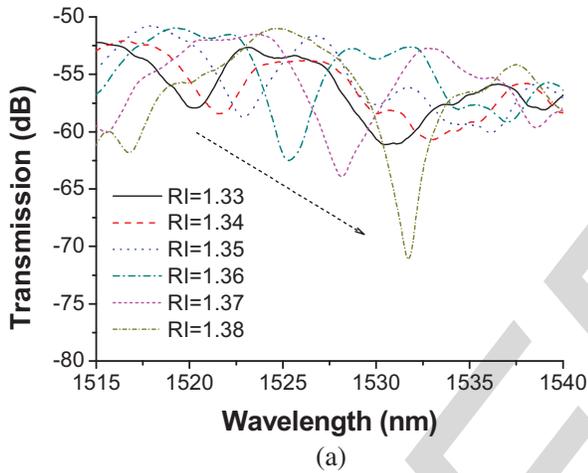


Fig. 8. (a) Measured spectral response at different surrounding RIs. (b) Calculated and measured peak wavelength shift of SPTS structure versus surrounding RI. For comparison, both calculated and measured data for SSCS structure-based refractometer are also presented.

IV. RESPONSE OF SPTS TO REFRACTIVE INDEX

An investigation of the refractive index sensing capability was performed at room temperature ($\sim 25^\circ\text{C}$) with a series

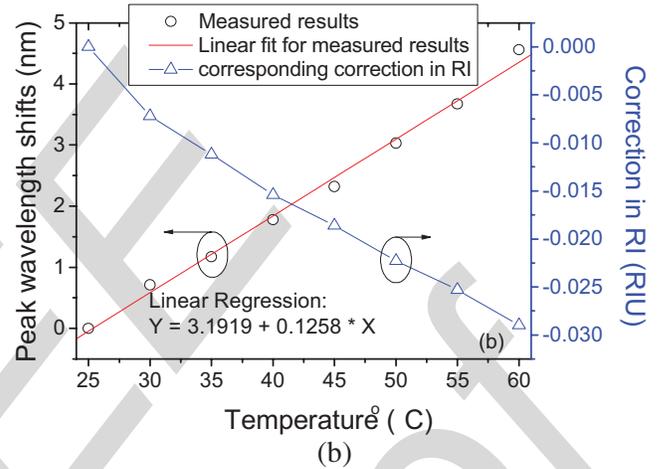
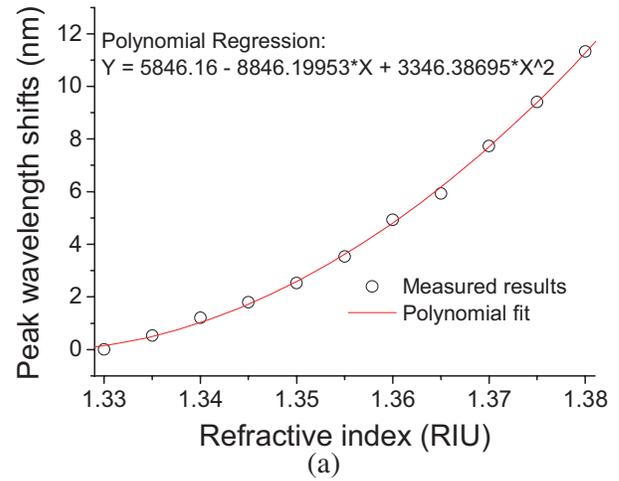


Fig. 9. (a) Measured peak wavelength shift as a function of RI and its polynomial fit. (b) Peak wavelength shift and corresponding correction in refractive index as a function of temperature variation.

of RI liquids (1.33 \sim 1.38 with an interval of 0.005). The RI liquids were placed so as to cover the entire length of the SPTS fiber using a dropper. The measured peak wavelength shifts in the wavelength range near 1520–1535 nm are plotted in Fig. 8(b) as a function of RI, which shows a general agreement with the calculated results using a WA-BPM. For comparison, both calculated and measured data for an SSCS structure based refractometer are also presented in the figure. As expected from the theoretical analysis presented in Sec. 2, the curve follows an essentially exponential distribution with an average sensitivity of 226.6 nm/RIU over an RI range of 1.33 \sim 1.38. A maximum sensitivity of 383 nm/RIU is achieved for an RI \sim 1.38, resulting in a resolvable index change of 4.41×10^{-5} for a resolvable wavelength change of 0.01 nm, which is considerably better than the experimental results presented in Ref. [16].

V. TEMPERATURE DEPENDENCES OF THE PROPOSED FIBER REFRACTOMETER

In real-world fiber optic sensing applications, temperature effects are well known to have a significant influence on the properties of a fiber optic sensor, through both thermo-optic and thermal expansion effects in the fiber materials. Therefore, it

is necessary to investigate the temperature-dependent behavior of the proposed fiber refractive index sensor. For this purpose the SPTS fiber sample was placed on a temperature-controlled heating stage. A reference ratio response of the system was obtained at room temperature (25 °C). The variation in the spectral response from the reference response at circa 25 °C was measured for a temperature range from 25 °C to ~60 °C with an interval of 5 °C. The dependence of the peak wavelength shift on temperature is shown in Figure 9(b). The measured average slope of the resonance peak shift is 0.13 nm/°C. This result shows that the sensor has a rather strong temperature dependence. This temperature-dependent resonance peak shift is expected and it has been discussed in previously published work [19], [20]. However since the resonant peak monotonically redshifts with temperature, it is possible to apply a correction factor to mitigate the temperature induced errors. To verify this, the required temperature correction for the ratio response, which is effectively a correction factor for the refractive index, is calculated using the polynomial fit presented in Figure 9(a) and shown in Figure 9(b) for different temperatures with an interval of 5 °C in the range from 25 to 60 °C.

VI. CONCLUSION

In conclusion, an all-fiber refractive index sensor with a structure consisting of a series of periodical tapers is proposed and investigated experimentally. A maximum sensitivity of 338 nm/RIU and an average sensitivity of 226.6 nm/RIU (RI Unit) have been experimentally achieved at RI range from 1.33 to 1.38 with a ~90 μm periodically tapered waist diameter. The temperature-induced variations in refractive index measurements and the corresponding correction method have been investigated and presented in this article. Further optimization of the fiber sensor geometry will result in a more compact refractometric sensor device with improved performance.

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AQ:2



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AQ:3

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- AQ:3 = Please specify the major field of the B.Sc. degree.
- AQ:4 = Please specify the which degree and major field.
- AQ:5 = Please specify the major field of the B.S. and Ph.D. degrees.
- AQ:6 = Please specify the year of completion of the Ph.D. degree.

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Enhanced Refractometer Based on Periodically Tapered Small Core Singlemode Fiber

Pengfei Wang, Gilberto Brambilla, Ming Ding, Timothy Lee, Lin Bo, Yuliya Semenova, Qiang Wu, and Gerald Farrell

Abstract—An all-fiber refractive index (RI) sensor with a simple configuration of periodical tapers is proposed and investigated experimentally. The proposed fiber RI sensor consists of a small core fiber sandwiched between two standard singlemode fibers, with tapers periodically fabricated along the small core fiber using a focused CO₂ laser beam. Such a structure can be used for RI sensing by measuring the dip wavelength shift of the multimode interference within the small core fiber cladding. An average sensitivity of 226.6 nm/RIU (RI Unit) has been experimentally achieved in the RI range from 1.33 to 1.38. The refractometer is sensitive to temperature and an experimental investigation of this sensitivity is presented. It is found that the peak shift response has a linear variation with temperature; therefore, temperature dependence can be mitigated by a suitable RI correction process. The proposed RI sensor benefits from simplicity and low cost and achieves a competitive sensitivity compared with other existing fiber-optic sensors.

Index Terms—Fiber gratings, fiber optics, optical fiber device, optical fiber sensors.

I. INTRODUCTION

OPTICAL fiber refractive index (RI) sensors offer advantages such as immunity to electromagnetic interference, high sensitivity, fast response, small size and ease of fabrication. To date several types of optical fiber refractometers have been proposed for applications in growth areas for RI sensing [1]–[12]. The most common approaches are refractometers based on a fiber Bragg grating [1]–[3], long period grating [4]–[6], surface plasmon [7]–[9], tapered microfiber [10]–[13],

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bent fiber [14] and a singlemode fiber (SMF)-multimode fiber (MMF)-singlemode fiber [15]. As an alternative to these existing fiber refractometers, an SMF28 -small core -SMF28 (SSCS) fiber structure based fiber refractometer [16] has been proposed recently featuring a high sensitivity of 102 nm/RIU at an RI = 1.324. With respect to the other techniques, an SSCS provides a reliable high sensitivity sensor at low cost.

For RI sensing, the SSCS structure proposed in Ref. [16] needs strong multimode interference between the fiber cladding modes, thus the diameter of the cladding of the small core fiber in an SSCS structure should be small in order to achieve high sensitivity. Experimentally, an effective approach is to employ a small core fiber with a reduced cladding diameter achieved by etching with hydrofluoric acid, but this increases the fabrication difficulty and the induced surface roughness may lead to a significant discrepancy between experimental results and theoretical design [14]. Alternatively, fiber tapering can replace the chemical etching process; since light guided in a tapered fiber has a significant fraction of power propagating as an evanescent wave, the effective index of the guided mode is affected by the surrounding medium RI. It is well known that the fraction of power in the form of evanescent field, and thus its sensitivity to environmental changes, increases for smaller taper diameters.

Since Davis et al. [17] reported the first example of long period fibre grating (LPFG) written by CO₂ laser irradiation in a conventional glass fiber in 1998, this method has been used to manufacture a variety of devices and sensors. Compared with the LPFG fabricated by a UV-laser exposure technique, the CO₂ laser irradiation technique is much more flexible and low cost because no photosensitivity or sensitization such as hydrogen loading are needed. Moreover the CO₂ laser irradiation process can be controlled to generate complicated grating profiles via the well-known point-to-point technique without the use of any expensive masks. Therefore this technique can be used to write LPFGs in almost all types of fibers including pure-silica photonic crystal fibers. In this paper, we report the experimental demonstration of a novel high sensitivity refractometric sensor based on multimodal interference in a singlemode-periodically tapered small core fiber-singlemode fiber structure (SPTS) capable of improving the sensitivity using a series of microtapers [18]. The small core fiber used in the experiments was a commercial fiber (Nufern S405 HP) with a core diameter of circa 2.5 μm and a cut-off wavelength of 365 nm. The schematic configuration of the SSCS used as the starting point to fabricate the SPTS used in the experiments



Fig. 1. Schematic of the SMF28-small core fiber-SMF28 fiber structure.



Fig. 2. Schematic of the SMF28-small core fiber with periodical tapers-SMF28 fiber structure.

is shown in Fig. 1. Light propagation in such an SSCS fiber section has been simulated and analysed using an eigenmode analytical method presented in Ref. [16]. During the experimental verification, it was found that the power of the core mode guided in such an SSCS structure is low (~ -25 dB) and can thus be ignored in the theoretical model, this supports the fact that only the multimode interference between the cladding modes is essential for the device to work and should be considered.

Ref. [18] has shown that if the multimode section is tapered in a conventional singlemode-multimode-singlemode (SMS) structure, then strong mode interference occurs within the tapered MMF section due to the focusing effects of the input section to the taper. Within the tapered MMF section, the excited modes of LP_{0m} in the MMF core will be partly coupled to the high-order cladding modes at the beginning of the fiber taper region and this increases the fraction of power in the evanescent field within the region of MMF cladding. This phenomenon offers a possibility to increase the intensity of multimode interference of the cladding modes in an SSCS using a tapered structure. Furthermore, by using several concatenated tapers, a periodic taper structure is created as shown in Fig. 2, consisting of an input SMF, a periodically tapered small core fiber section and an output SMF. Such an SPTS structure offers the potential to achieve a higher sensitivity than a single taper alone due to the increased cladding mode interference induced by the multiple focusing effects of the input section of each of the tapers.

II. THEORETICAL ANALYSIS

In our recent published work, a comprehensive theoretical analysis for an SSCS fiber structure has been presented using an eigenmode analytical method. The SSCS fiber with surrounding RI liquid can be treated as a three layer structure without a fundamental core mode guided in the core of the small core fiber. The good agreement between the calculated and measured results has shown that the theoretical eigenmode analytical method employed is an effective way to predict the performance of an SSCS fiber refractometer. Since in practice there is no fundamental core mode guided in the small core fiber, therefore the three layer fiber structure (core-cladding-surrounding RI) can be simplified as a two layer fiber structure, namely a cladding-surrounding RI structure. This offers a possibility to simulate the light propagation in the SSCS fiber structure using a wide angle-beam propagation method (WA-BPM) with cylindrical coordinates using a Padé (3, 3) approximate operator and perfectly matched layer (PML) boundary conditions which has been presented in the

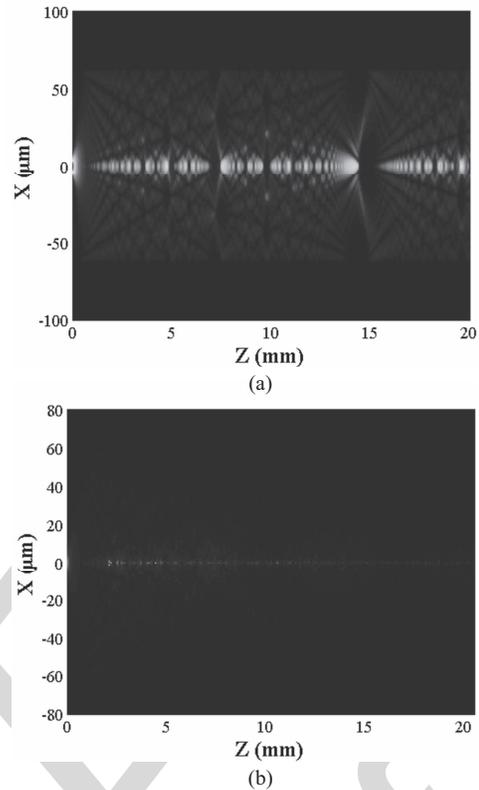


Fig. 3. Calculated amplitude of optical fields at a wavelength of 1550 nm using a WA-BPM for (a) SSCS fiber sandwiched between two standard SMFs, and (b) SPTS fiber with 28 microtapers with a waist diameter of $90 \mu\text{m}$, sandwiched between two standard SMFs.

Ref. [18]. To prove the foundation of this approach, an alcohol-based graphite adhesive with high absorption coefficient was applied to the 2 cm long surface of the small core fiber sandwiched between two SMFs. Light transmitted in the SSCS fiber structure experienced a ~ 25 dB attenuation, hence verifying that almost all of the light is actually transmitted in the cladding of the small core fiber.

The calculated amplitudes of the optical fields of both SSCS and SPTS fiber structures are presented in Fig. 3(a) and (b) respectively. Fig. 3(a) shows for reference the expected optical field at a wavelength of 1550 nm for an SSCS section, while Fig. 3(b) shows that weakly confinement occurs within the SPTS section due to the reduced size of fiber core diameter within the microtapers: at long wavelengths, beyond the cut-off wavelength, such as 1550 nm, the core mode expands out into the surrounding silica cladding as the core diameter reduces. This results in a more efficient coupling with the fiber cladding modes compared with the SSCS fiber structure, which explains the non-adiabatic and highly lossy behavior of the SPTS fiber structure. Compared with the SSCS structure shown in Fig. 3(a), the optical power propagating through the fiber core of the SPTS structure (fig. 3(b)) is very low because of the enhanced multimode interference and weak confinement of the fiber core mode.

The peak wavelength shifts of both SSCS and SPTS fiber structures as a function of surrounding RI are calculated using a WA-BPM. The simulated results in figure 4 confirm that

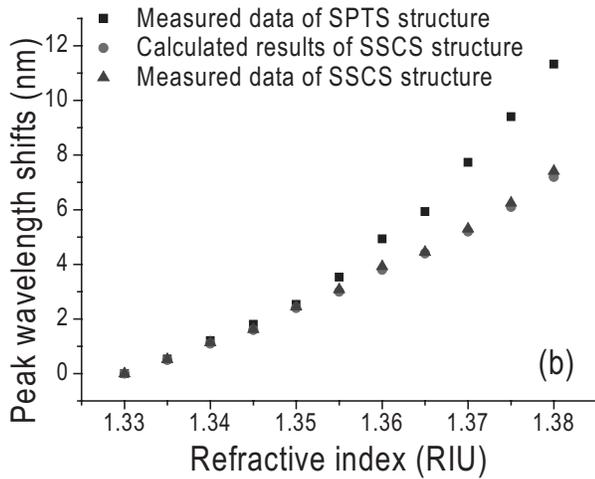


Fig. 4. Calculated peak wavelength shifts of the SSCS and SPTS fiber structures as a function of surrounding RI.

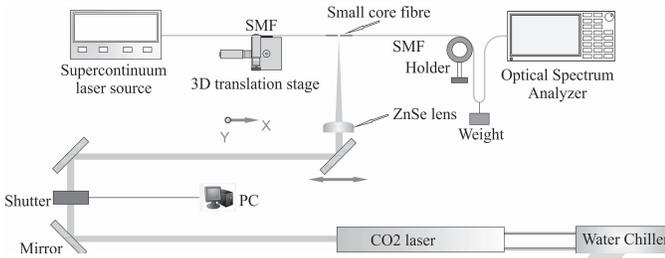


Fig. 5. Schematic of the fabrication and experimental setup.

149 as the surrounding RI increases the central wavelengths of
 150 both SSCS and SPTS fiber structures increase monotonically
 151 in an exponential fashion. The peak wavelength shift of the
 152 SPTS fiber structure is much higher than that of the SSCS
 153 fiber structure, confirming that the refractometer with a SPTS
 154 structure has a higher sensitivity than that with a SSCS fiber
 155 structure.

156 III. FABRICATION OF THE SPTS FIBER STRUCTURE

157 The SSCS fiber sample used as the starting point for the
 158 SPTS was fabricated from a 21 mm length of Nufern S405
 159 HP step index SMF which was stripped, cleaved and then
 160 spliced between two standard SMF28 fibers. As shown in the
 161 fabrication setup in Fig. 5, a CO₂ laser (SYNRAD, Model:
 162 48-2KWL, with a maximum power 30 Watts at a wavelength
 163 of 10.6 μm) was employed to fabricate the tapered fiber.
 164 A ZnSe cylindrical lens with a focal length of 254 ± 0.5%
 165 mm focused the CO₂ laser beam to ~200 μm. Beam move-
 166 ment was achieved using gold-coated mirrors on a motor-
 167 ized translation stage. A Labview program controlled the
 168 shutter opening and therefore the laser exposure time. One
 169 3D translation stage was used to adjust the heating position
 170 within the small core fiber section, while a weight (~3.7 g)
 171 was used to apply a constant tension to the SMF end of
 172 the SSCS structure. The small core fiber was exposed to
 173 the CO₂ laser beam with an output power of 10.5 W for
 174 120 s and tapering occurred because of the simultaneous
 175 localized heating of the fiber and tension applied to the end

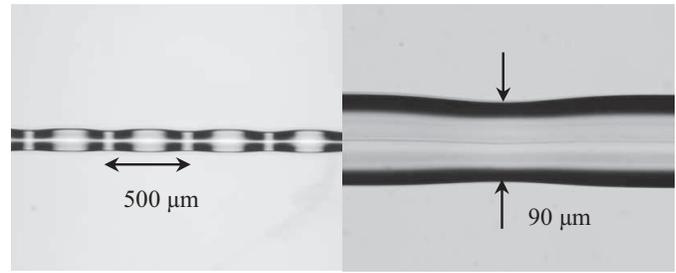


Fig. 6. Images of the small core fiber with periodic microtapers. The image was obtained with a microscope (Nikon Eclipse LV100) with a 5× (top) and 20× (bottom) objective, respectively.

176 of the SMF. Then the laser beam was translated a distance
 177 of 400 μm along the fiber axis to irradiate and taper another
 178 segment of the fiber. This tapering process was repeated up
 179 to 20 times. Consequently, periodic tapers were created on
 180 the small core fiber, as shown in Fig. 6(a). Although the
 181 translation distance of the laser beam is 400 μm along the
 182 fiber axis, the actual period of the tapers is circa 500 μm
 183 due to the elongation of the fiber induced by tapering. The
 184 tensioning weight used during fiber processing was removed
 185 for subsequent refractive index measurements, with the fiber
 186 sample mounted instead on a “U” shaped stage. The detail of
 187 one of the resulting tapers is shown in Fig. 6(b), the waist
 188 diameter is circa 90 μm. The transmission spectra of the SPTS
 189 fiber structure were monitored and recorded during fabrication
 190 using a Supercontinuum source (Fianium Ltd, U.K.), which
 191 delivered 50 nJ light pulses over a broad range of wavelengths
 192 (450–1800 nm), and a high resolution (20 pm) optical spec-
 193 trum analyzer (YOKOGAWA AQ6370). Actually in the exper-
 194 iments, the smallest waist diameter for the proposed SPTS
 195 fibre structure achieved was circa 20 μm. It was also found
 196 that the sensitivity of the SPTS fibrerefractometer increases as
 197 the waist diameter of the periodical tapers decreases. However
 198 the mechanical stability of the SPTS fibrerefractometer with
 199 thinner waist diameters during the RI measurements was poor,
 200 also that structure is usually associated with high losses. Thus
 201 in this works, we adopted a waist diameter of 90 μm as a
 202 reasonable compromise size, to provide mechanical stability
 203 and acceptable RI sensitivity.

204 Fig. 7 presents the measured transmission spectra of the
 205 SPTS fiber structures before and after the tapering processes
 206 for different numbers of tapers. From Fig. 7 it is clear that
 207 the attenuation induced by each taper decreases gradually with
 208 an increase in the number of tapers; for example the first 5
 209 periodical tapers induced an attenuation of 10 dB whereas the
 210 following 5 tapers induced an average attenuation of 5 dB.
 211 As shown in Fig. 7, total attenuation of circa 25 dB for
 212 20 periodical tapers was induced over the whole measured
 213 wavelength range from 1300 to 1700 nm after the 20th taper
 214 was created. The total attenuation induced by tapers increases
 215 only marginally if more tapers are fabricated in the fiber. The
 216 figure also shows that when the number of tapers increases, the
 217 intensity of multimode interference increases correspondingly,
 218 demonstrating more interference dips over the wavelength
 219 range.

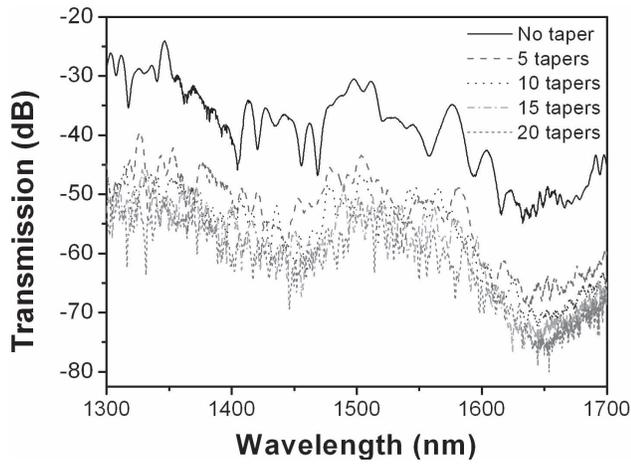


Fig. 7. Transmission spectra of the SMF28-small core fiber-SMF28 fiber without and with periodical tapers during the fabrication process.

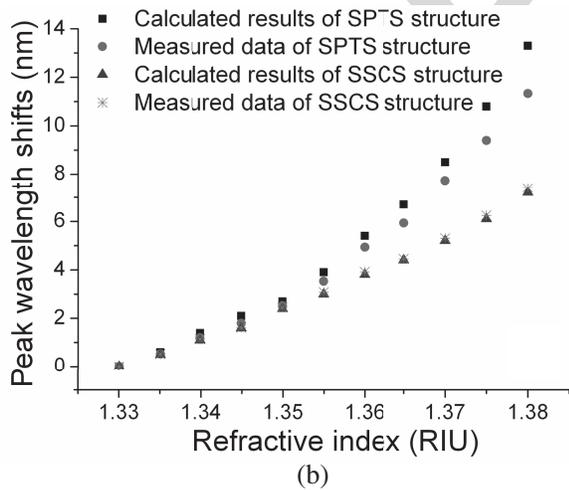
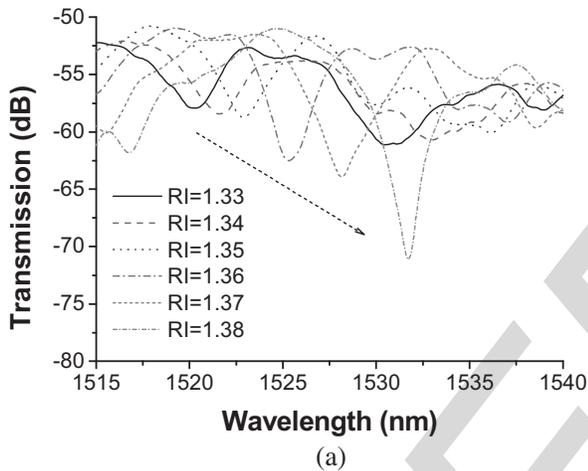


Fig. 8. (a) Measured spectral response at different surrounding RIs. (b) Calculated and measured peak wavelength shift of SPTS structure versus surrounding RI. For comparison, both calculated and measured data for SSCS structure-based refractometer are also presented.

IV. RESPONSE OF SPTS TO REFRACTIVE INDEX

An investigation of the refractive index sensing capability was performed at room temperature ($\sim 25^\circ\text{C}$) with a series

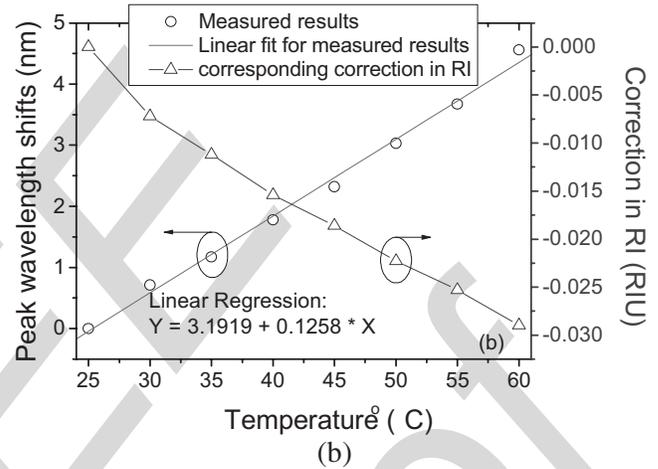
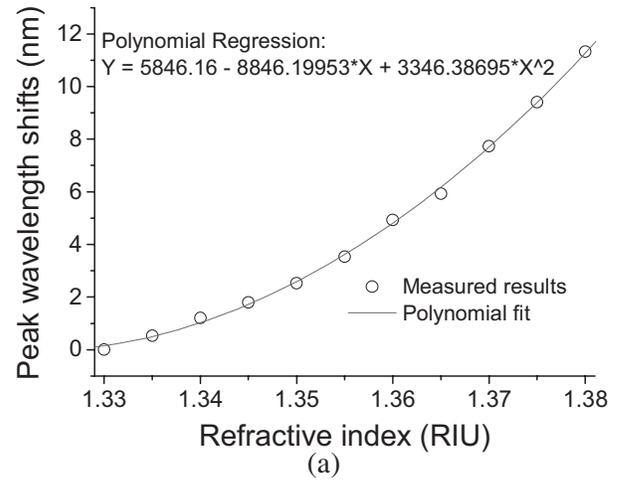


Fig. 9. (a) Measured peak wavelength shift as a function of RI and its polynomial fit. (b) Peak wavelength shift and corresponding correction in refractive index as a function of temperature variation.

of RI liquids (1.33 \sim 1.38 with an interval of 0.005). The RI liquids were placed so as to cover the entire length of the SPTS fiber using a dropper. The measured peak wavelength shifts in the wavelength range near 1520–1535 nm are plotted in Fig. 8(b) as a function of RI, which shows a general agreement with the calculated results using a WA-BPM. For comparison, both calculated and measured data for an SSCS structure based refractometer are also presented in the figure. As expected from the theoretical analysis presented in Sec. 2, the curve follows an essentially exponential distribution with an average sensitivity of 226.6 nm/RIU over an RI range of 1.33 \sim 1.38. A maximum sensitivity of 383 nm/RIU is achieved for an RI \sim 1.38, resulting in a resolvable index change of 4.41×10^{-5} for a resolvable wavelength change of 0.01 nm, which is considerably better than the experimental results presented in Ref. [16].

V. TEMPERATURE DEPENDENCES OF THE PROPOSED FIBER REFRACTOMETER

In real-world fiber optic sensing applications, temperature effects are well known to have a significant influence on the properties of a fiber optic sensor, through both thermo-optic and thermal expansion effects in the fiber materials. Therefore, it

is necessary to investigate the temperature-dependent behavior of the proposed fiber refractive index sensor. For this purpose the SPTS fiber sample was placed on a temperature-controlled heating stage. A reference ratio response of the system was obtained at room temperature (25 °C). The variation in the spectral response from the reference response at circa 25 °C was measured for a temperature range from 25 °C to ~60 °C with an interval of 5 °C. The dependence of the peak wavelength shift on temperature is shown in Figure 9(b). The measured average slope of the resonance peak shift is 0.13 nm/°C. This result shows that the sensor has a rather strong temperature dependence. This temperature-dependent resonance peak shift is expected and it has been discussed in previously published work [19], [20]. However since the resonant peak monotonically redshifts with temperature, it is possible to apply a correction factor to mitigate the temperature induced errors. To verify this, the required temperature correction for the ratio response, which is effectively a correction factor for the refractive index, is calculated using the polynomial fit presented in Figure 9(a) and shown in Figure 9(b) for different temperatures with an interval of 5 °C in the range from 25 to 60 °C.

VI. CONCLUSION

In conclusion, an all-fiber refractive index sensor with a structure consisting of a series of periodical tapers is proposed and investigated experimentally. A maximum sensitivity of 338 nm/RIU and an average sensitivity of 226.6 nm/RIU (RI Unit) have been experimentally achieved at RI range from 1.33 to 1.38 with a ~90 μm periodically tapered waist diameter. The temperature-induced variations in refractive index measurements and the corresponding correction method have been investigated and presented in this article. Further optimization of the fiber sensor geometry will result in a more compact refractometric sensor device with improved performance.

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AQ:2



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AQ:3

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AUTHOR QUERIES

- AQ:1 = Please specify the major field of the Ph.D. degree.
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