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# Chalcogenide Microsphere Fabricated from Fiber Tapers Using Contact With a High-Temperature Ceramic Surface

Pengfei Wang, Ganapathy Senthil Murugan, Gilberto Brambilla, Ming Ding,  
Yuliya Semenova, Qiang Wu, and Gerald Farrell

**Abstract**—The fabrication and characterization of a chalcogenide glass microsphere resonator has been demonstrated. At wavelengths near 1550 nm, whispering gallery mode resonances can be efficiently excited in a 74- $\mu\text{m}$ -diameter chalcogenide glass microsphere via evanescent coupling using a tapered silica glass fiber with a waist diameter of circa 2  $\mu\text{m}$ . Resonances with Q-factors greater than  $10^5$  were observed. Due to the high nonlinearity properties of the chalcogenide material and the ease of fabrication process, chalcogenide microspheres offer the potential for robustly assembled fully integrated photonic devices.

**Index Terms**—Chalcogenide glass, fiber taper, microsphere, resistive heating.

## I. INTRODUCTION

OVER the last decade interest in microsphere resonators has increased rapidly due to their very high Q-factors, the ease with which they can be manufactured and their versatility in terms of materials and dopants for a variety of passive and active devices. Furthermore, microsphere resonators have the potential to add significant functionality to planar lightwave circuits when coupled to waveguides where they can provide a range of unique functions, such as nonlinear optics, all-optical switching, wavelength filtering and lasing functions [1-4].

Chalcogenides are rapidly establishing themselves as technologically superior materials for emerging application in non-volatile memory and high speed switching [5] and have been

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considered for a range of other optoelectronic technologies. Chalcogenide glasses offer a wealth of active properties such as exceptionally high nonlinearity, photosensitivity, low phonon energy matrix, the ability to be doped with active elements including lanthanides and transitional metals and the possibility to form detectors, lasers and amplifiers. Chalcogenides also display semiconductor, optical, acousto-optic, superconducting and opto-mechanical properties. Unlike any other optical material, they have been formed in to a multitude of shapes, including optical fibers, thin films, bulk optical components, microsphere resonators, metamaterials and nanoparticles, patterned by CMOS compatible processing at the sub micron scale.

To date, most studies on microsphere resonators have utilized silica microspheres fabricated by melting the tip of an optical fiber with the resulting stem attached to the microsphere used as a tool to place the sphere in the required location while characterizing the microsphere [6]. For fabricating a chalcogenide microsphere, several fabrication methods have been introduced recently [7-9], such as rapid quenching of liquid droplets [7], optical fusing in a tapered chalcogenide fiber [8] and a three-step heating process [9]. In this letter high quality chalcogenide ( $\text{As}_2\text{S}_3$ ) microspheres with diameters as small as 74  $\mu\text{m}$  are directly fabricated from a simple taper-draw using contact with a high temperature ceramic surface. A relatively high quality factor greater than  $10^5$  near a wavelength of 1550 nm is demonstrated with efficient coupling using a silica fiber taper with a diameter of  $\sim 2 \mu\text{m}$ . The chalcogenide microspheres fabricated by using contact with a high temperature ceramic surface offer the potential for low-cost, robustly assembled fully integrated all-optical switching devices due to their unique high nonlinearity and ease of fabrication.

## II. FABRICATION OF CHALCOGENIDE MICROSPHERE USING RESISTIVE HEATING METHOD

The chalcogenide fiber used in the experiments is a commercial step-index multimode fiber provided by Oxford Electronics, with an  $\text{As}_2\text{S}_3$  core (OD = 180  $\mu\text{m}$ ) and  $\text{As}_x\text{S}_{1-x}$  cladding of lower refractive index (OD = 275  $\mu\text{m}$ ). Our approach to directly fabricating a chalcogenide microsphere is illustrated in Fig 1. As shown in the figure, firstly, a microheater is used to heat the chalcogenide fiber (at  $\sim 200^\circ\text{C}$ )

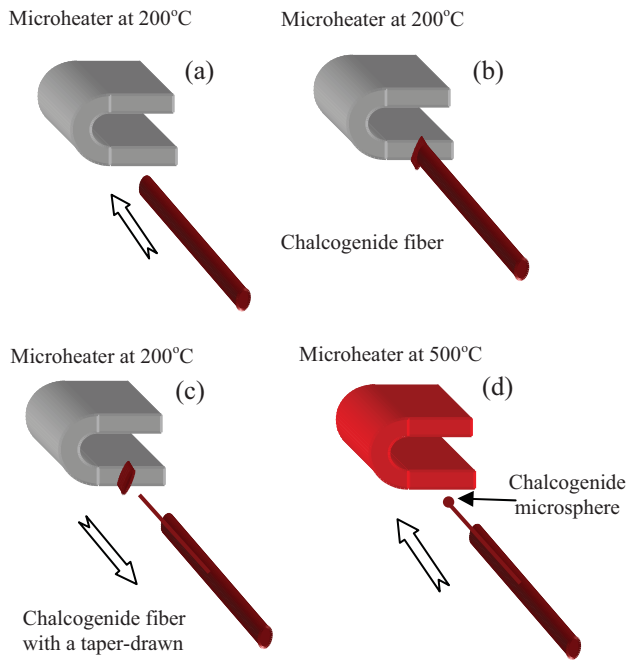


Fig. 1. Schematic diagram illustrating the fabrication process of a microsphere from chalcogenide fiber. (a) Chalcogenide fiber is moved towards a microheater set at a temperature of 200 °C. (b) Fiber end touches the surface of the microheater and experiences local melting. (c) Portion of molten glass is left on the surface of the microheater and a tapered microfiber is formed at the end of the fiber when the fiber is withdrawn. (d) Microsphere is formed at the freestanding side of the taper.

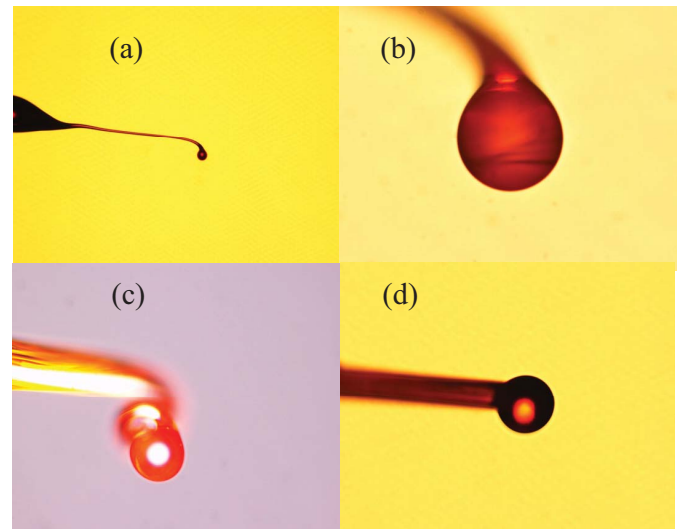


Fig. 2. (a) Microscope image of a chalcogenide fiber with a taper-drawn and a microsphere at the end of taper, three chalcogenide microspheres fabricated on the tapers showing good surface quality and diameters, (b) 74  $\mu\text{m}$ , (c) 98  $\mu\text{m}$ , and (d) 109  $\mu\text{m}$ .

70 and soften its end (Fig. 1a). When the fiber touches the surface  
 71 of the outer wall of the microheater (Fig. 1b) it softens and  
 72 adheres to the microheater surface; by then withdrawing the  
 73 fiber at a speed of 0.1~1m/s, the fiber tapers until breakage  
 74 occurs (Fig. 1c). When the process is finished, a microfiber  
 75 with a considerable length is formed at the freestanding side  
 76 of the chalcogenide fiber. In the last step in the fabrication  
 77 process, the microsphere is fabricated by bringing the tip of  
 78 the tapered microfiber close to the microheater and heating  
 79 the tip at a temperature higher than the transition temperature  
 80 of chalcogenide material (Fig. 1d), around 500 °C, so that  
 81 surface tension pulls the melted glass tip into a spherical  
 82 shape, thereby creating a microsphere resonator on the tip  
 83 of the tapered microfiber. Experimentally it is found that the  
 84 size of the microsphere fabricated using this method primarily  
 85 varies with a number of experimental parameters, such as the  
 86 diameter of the tapered fiber waist, the temperature of the  
 87 microheater and the movement speed of the fiber taper  
 88 towards the microheater.

89 Fig. 2(a) shows a taper with a microsphere at the end of  
 90 it, while Fig. 2(b)–(d) show a microscopic top view of three  
 91 chalcogenide glass microsphere resonators with diameters of  
 92 74  $\mu\text{m}$ , 98  $\mu\text{m}$  and 109  $\mu\text{m}$ , respectively.

### 93 III. MEASUREMENT AND ANALYSIS OF THE 94 FABRICATED CHALCOGENIDE MICROSPHERES

95 The experimental apparatus used for optical characterization  
 96 of the chalcogenide microsphere is shown in Fig. 3. Light  
 97 from a narrow-line tunable laser source (Agilent 81600B,

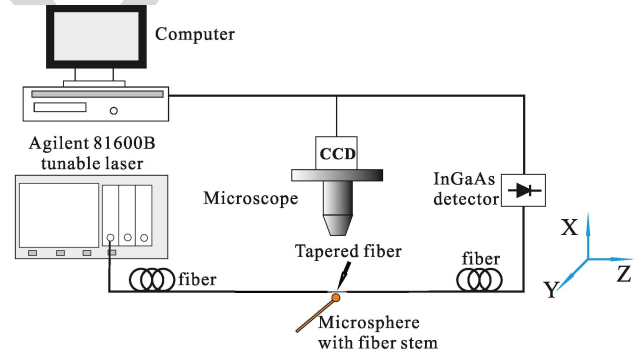


Fig. 3. Experimental apparatus used for chalcogenide microsphere resonance characterization.

power range:  $\pm 7$  dBm) emitting a power of 0 dBm over the  
 wavelength range 1540 nm to 1560 nm, the input signal was  
 launched into a tapered silica fiber and coupled to the chalco-  
 genide microsphere. The throughput signal was collected  
 using an InGaAs photodetector. The separation between the  
 microsphere and the tapered fiber was controlled with a  
 precision nanotranslation stage equipped with piezoelectric  
 actuators and stepper motors and monitored using a micro-  
 scope equipped with a CCD camera. A standard singlemode  
 silica fiber was tapered as a coupling waveguide using the  
 modified “flame brushing technique” [10] and the fiber taper  
 with an extremely uniform waist diameter ( $d \sim 2 \mu\text{m}$ ), the taper  
 transitions of well defined length and shape were then made,  
 the transmission loss of tapered fiber can reach levels lower  
 than 0.1 dB. The tapered fiber stem supporting the chalco-  
 genide microsphere ensured that the chalcogenide microsphere  
 orientation remained fixed with respect to the tapered silica  
 coupling fiber as it was translated across and away from it.

Fig. 4 shows the top view of chalcogenide glass microsphere  
 resonator with a diameter of 74  $\mu\text{m}$ , in close proximity to a  
 tapered silica fiber with a waist diameter  $d \sim 2 \mu\text{m}$ , and used

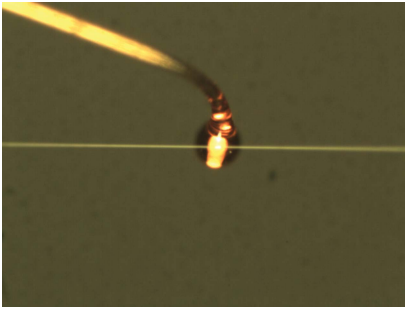


Fig. 4. Microscope images of chalcogenide microspheres with a diameter of  $74\ \mu\text{m}$  showing its fiber stem and the tapered coupling silica fiber.

119 the well-established evanescent field coupling technique [10].  
 120 The power transmitted through the excitation fiber taper was  
 121 recorded as a function of wavelength at input power of 0 dBm.  
 122 In this study, we used a tapered silica fiber instead of a tapered  
 123 high index fiber to excite WGMs, so that any nonlinear effects  
 124 from the delivery fiber can be minimized. This is reasonable  
 125 since if the microspheres are used as the basis of a nonlinear  
 126 photonic device it will be necessary to localize the nonlinear  
 127 interactions within the microresonators and not in the signal  
 128 delivery fibers.

129 Fig. 5 (bottom part) shows the transmission spectrum over  
 130 a short wavelength range  $1555\sim 1555.25\ \text{nm}$  outputted by the  
 131 tapered silica fiber used as a coupling waveguide, showing  
 132 the high- $Q$  nature of the observed resonance dips: a FWHM  
 133 of  $\sim 14\ \text{pm}$  was found, corresponding to a  $Q$ -factor of  
 134  $\sim 1.1\times 10^5$ . The highest  $Q$  factor found here is from the  
 135 “best defined” mode in the WGM spectra over a range of  
 136  $1540\text{--}1560\ \text{nm}$ . Note that in the experiments, the gap between  
 137 the microsphere and the tapered fibre needs to be carefully  
 138 adjusted, as any variation of the gap between the microsphere  
 139 and the tapered fiber will necessarily induce not only variation  
 140 of the coupling efficiency but also shift of the WGM resonance  
 141 wavelengths [11]. In Ref. [9], a high- $Q$  factor greater than  
 142  $2\times 10^6$  has been observed due to the effective coupling using  
 143 a high refractive index silicon nanowire in which can provide  
 144 an appropriate phase matching between the silicon nanowire  
 145 and the chalcogenide microsphere. In this letter a reasonably  
 146 high- $Q$  of  $1.1\times 10^5$  in the telecommunications wavelength  
 147 window has been demonstrated using a conventional silica  
 148 taper as a coupling waveguide, which offers a robust coupling  
 149 platform and easy integration into both on-chip and fiber  
 150 systems. On the other hand, this fabrication process is very  
 151 simple and has the benefit of being low-cost. Chalcogenide  
 152 microsphere resonators are potential candidates to achieve all-  
 153 optical processing of high-speed data in the telecommunication  
 154 window, low-threshold supercontinuum generation, quantum  
 155 cascade laser and related microsphere lasing devices. Efforts  
 156 are underway to package the chalcogenide microsphere with a  
 157 silica fiber taper using UV-curable resins to make a robust inte-  
 158 grated device performing the above mentioned functions [12].

#### IV. CONCLUSION

160 In conclusion, the fabrication of chalcogenide microspheres  
 161 heated by contact with a temperature controlled ceramic

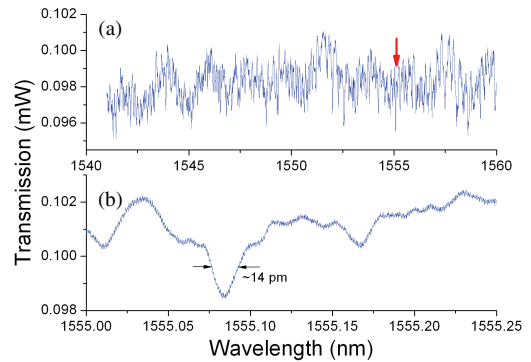


Fig. 5. One of the measured resonance dips near  $1555\ \text{nm}$ . (a) Experimental resonance spectrum for wavelengths between  $1541$  and  $1560\ \text{nm}$  for the chalcogenide microsphere with a diameter of  $74\ \mu\text{m}$ , coupled with a tapered silica fiber. (b) Experimental resonance spectrum in the region of  $1555\text{--}1555.25\ \text{nm}$ .

162 surface has been demonstrated. Whispering gallery mode  
 163 resonances using tapered silica glass fiber as a signal delivery  
 164 waveguide have been observed and a  $Q$  factor greater than  
 165  $10^5$  was recorded at  $\lambda\sim 1.55\ \mu\text{m}$ . Compared to the fabrication  
 166 method presented in the Ref. [9], our method has several  
 167 advantages, such as a higher  $Q$  factor and broad operation  
 168 range due to lower surface oxidation. We believe that this  
 169 work will provide a simple fabrication technique for chalco-  
 170 genide material based microresonators as an ideal candidate  
 171 for photonics building-blocks for several applications includ-  
 172 ing highly integrated optical switches, modulators, ultrasmall  
 173 optical filters and integrated microlasers.

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