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Chalcogenide Microsphere Fabricated from Fiber Tapers Using Contact With a High-Temperature Ceramic Surface

Pengfei Wang, Ganapathy Senthil Murugan, Gilberto Brambilla, Ming Ding, Yuliya Semenova, Qiang Wu, and Gerald Farrell

 *Abstract***— The fabrication and characterization of a chalcogenide glass microsphere resonator has been demonstrated. At wavelengths near 1550 nm, whispering gallery mode resonances can be efficiently excited in a 74-***µ***m-diameter chalcogenide glass microsphere via evanescent coupling using a** ϵ tapered silica glass fiber with a waist diameter of circa 2 μ m. **Resonances with Q-factors greater than 10 5** ⁷ **were observed. Due to the high nonlinearity properties of the chalcogenide material and the ease of fabrication process, chalcogenide microspheres offer the potential for robustly assembled fully integrated photonic devices.**

¹² *Index Terms***— Chalcogenide glass, fiber taper, microshpere,** ¹³ **resistive heating.**

14 I. INTRODUCTION

¹⁵ \bigodot VER the last decade interest in microsphere resonators

the second mith which they see he manufactored and their the ease with which they can be manufactured and their versatility in terms of materials and dopants for a variety of passive and active devices. Furthermore, microsphere resonators have the potential to add significant functionality to planar lightwave circuits when coupled to waveguides where they can provide a range of unique functions, such as nonlinear optics, all-optical switching, wavelength filtering and lasing functions [1-4].

²⁵ Chalcogenides are rapidly establishing themselves as tech-²⁶ nologically superior materials for emerging application in non-²⁷ volatile memory and high speed switching [5] and have been

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considered for a range of other optoelectronic technologies. ²⁸ Chalcogenide glasses offer a wealth of active properties 29 such as exceptionally high nonlinearity, photosensitivity, low ³⁰ phonon energy matrix, the ability to be doped with active 31 elements including lanthanides and transitional metals and the ₃₂ possibility to form detectors, lasers and amplifiers. Chalco- ³³ genides also display semiconductor, optical, acousto-optic, ³⁴ superconducting and opto-mechanical properties. Unlike any 35 other optical material, they have been formed in to a multitude $\frac{36}{5}$ of shapes, including optical fibers, thin films, bulk opti- ³⁷ cal components, microsphere resonators, metamaterials and ³⁸ nanoparticles, patterned by CMOS compatible processing at 39 the sub micron scale. 40

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interesting and the constrained in the solution and the reaction of the expected possibility to form detectors, has an amplificant Chalce constrained to the expected possibility to form det To date, most studies on microsphere resonators have ⁴¹ utilized silica microspheres fabricated by melting the tip 42 of an optical fiber with the resulting stem attached to the ⁴³ microsphere used as a tool to place the sphere in the required 44 location while characterizing the microsphere [6]. For 45 fabricating a chalcogenide microshpere, several fabrication 46 methods have been introduced recently [7-9], such as rapid 47 quenching of liquid droplets [7], optical fusing in a tapered 48 chalcogenide fiber [8] and a three-step heating process [9]. ⁴⁹ In this letter high quality chalcogenide $(As₂S₃)$ microspheres so with diameters as small as 74 μ m are directly fabricated from $\frac{1}{51}$ a simple taper-draw using contact with a high temperature 52 ceramic surface. A relatively high quality factor greater than 53 10⁵ near a wavelength of 1550 nm is demonstrated with 54 efficient coupling using a silica fiber taper with a diameter 55 of \sim 2 μ m. The chalcogenide microspheres fabricated by 56 using contact with a high temperature ceramic surface 57 offer the potential for low-cost, robustly assembled fully 58 integrated all-optical switching devices due to their unique 59 high nonlinearity and ease of fabrication. $\frac{60}{20}$

II. FABRICATION OF CHALCOGENIDE MICROSPHERE 61 USING RESISTIVE HEATING METHOD 62

The chalcogenide fiber used in the experiments is a ϵ ₆₃ commercial step-index multimode fiber provided by Oxford 64 Electronics, with an As₂S₃ core (OD = 180 μ m) and As_xS_{1-x} 65 cladding of lower refractive index (OD = 275 μ m). Our ϵ approach to directly fabricating a chalcogenide microsphere 67 is illustrated in Fig 1. As shown in the figure, firstly, $a \circ a$ microheater is used to heat the chalcogenide fiber (at \sim 200 °C) 69

Fig. 1. Schematic diagram illustrating the fabrication process of a microsphere from chalcogenide fiber. (a) Chalcogenide fiber is moved towards a microheater set at a temperature of 200 °C. (b) Fiber end touches the surface of the microheater and experiences local melting. (c) Portion of molten glass is left on the surface of the microheater and a tapered microfiber is formed at the end of the fiber when the fiber is withdrawn. (d) Microsphere is formed at the freestanding side of the taper.

 and soften its end (Fig. 1a). When the fiber touches the surface of the outer wall of the microheater (Fig. 1b) it softens and adheres to the microheater surface; by then withdrawing the fiber at a speed of 0.1 ∼1m/s, the fiber tapers until breakage occurs (Fig. 1c). When the process is finished, a microfiber with a considerable length is formed at the freestanding side of the chalcogenide fiber. In the last step in the fabrication process, the microsphere is fabricated by bringing the tip of the tapered microfiber close to the microheater and heating the tip at a temperature higher than the transition temperature 80 of chalcogenide material (Fig. 1d), around 500 °C, so that 81 surface tension pulls the melted glass tip into a spherical 82 shape, thereby creating a microsphere resonator on the tip of the tapered microfiber. Experimentally it is found that the size of the microsphere fabricated using this method primarily 85 varies with a number of experimental parameters, such as the diameter of the tapered fiber waist, the temperature of the 87 microheater and the movement speed of the fiber taper towards the microheater.

⁸⁹ Fig. 2(a) shows a taper with a microsphere at the end of 90 it, while Fig. 2(b)–(d) show a microscopic top view of three 91 chalcogenide glass microsphere resonators with diameters of 92 74 μ m, 98 μ m and 109 μ m, respectively.

93 **III. MEASUREMENT AND ANALYSIS OF THE** 94 FABRICATED CHALCOGENIDE MICROSPHERES

⁹⁵ The experimental apparatus used for optical characterization ⁹⁶ of the chalcogenide microsphere is shown in Fig. 3. Light ⁹⁷ from a narrow-line tunable laser source (Agilent 81600B,

Fig. 2. (a) Microscope image of a chalcogenide fiber with a taper-drawn and a microsphere at the end of taper, three chalcogenide microspheres fabricated on the tapers showing good surface quality and diameters, (b) 74 μ m, (c) 98 μ m, and (d) 109 μ m.

Fig. 3. Experimental apparatus used for chalcogenide microsphere resonance characterization.

power range: ± 7 dBm) emitting a power of 0 dBm over the \quad ss wavelength range 1540 nm to 1560 nm, the input signal was 99 launched into a tapered silica fiber and coupled to the chalco-
100 genide microsphere. The throughput signal was collected 101 using an InGaAs photodetector. The separation between the 102 microsphere and the tapered fiber was controlled with a 103 precision nanotranslation stage equipped with piezoelectric 104 actuators and stepper motors and monitored using a micro- ¹⁰⁵ scope equipped with a CCD camera. A standard singlemode 106 silica fiber was tapered as a coupling waveguide using the 107 modified "flame brushing technique" [10] and the fiber taper 108 with an extremely uniform waist diameter $(d \sim 2\mu m)$, the taper 109 transitions of well defined length and shape were then made, 110 the transmission loss of tapered fiber can reach levels lower 111 than 0.1 dB. The tapered fiber stem supporting the chalco-
 112 genide microsphere ensured that the chalcogenide microsphere 113 orientation remained fixed with respect to the tapered silica ¹¹⁴ coupling fiber as it was translated across and away from it. 115

Fig. 4 shows the top view of chalcogenide glass microsphere $_{116}$ resonator with a diameter of 74 μ m, in close proximity to a 117 tapered silica fiber with a waist diameter $d \sim 2$ μ m, and used 118

Fig. 4. Microscope images of chalcogenide microspheres with a diameter of 74 μ m showing its fiber stem and the tapered coupling silica fiber.

 the well-established evanescent field coupling technique [10]. The power transmitted through the excitation fiber taper was recorded as a function of wavelength at input power of 0 dBm. In this study, we used a tapered silica fiber instead of a tapered high index fiber to excite WGMs, so that any nonlinear effects from the delivery fiber can be minimized. This is reasonable since if the microspheres are used as the basis of a nonlinear photonic device it will be necessary to localize the nonlinear interactions within the microresonators and not in the signal delivery fibers.

 Fig. 5 (bottom part) shows the transmission spectrum over a short wavelength range 1555 ∼1555.25 nm outputted by the tapered silica fiber used as a coupling waveguide, showing $_{132}$ the high-Q nature of the observed resonance dips: a FWHM of ∼14 pm was found, corresponding to a *Q* −factor of $134 \sim 1.1 \times 10^5$. The highest Q factor found here is from the "best defined" mode in the WGM spectra over a range of 1540-1560 nm. Note that in the experiments, the gap between the microsphere and the tapered fibre needs to be carefully adjusted, as any variation of the gap between the microsphere and the tapered fiber will necessarily induce not only variation of the coupling efficiency but also shift of the WGM resonance wavelengths [11]. In Ref. [9], a high-*Q* factor greater than 2×10^6 has been observed due to the effective coupling using a high refractive index silicon nanowire in which can provide an appropriate phase matching between the silicon nanowire and the chalcogenide microsphere. In this letter a reasonably ¹⁴⁶ high-Q of 1.1×10^5 in the telecommunications wavelength window has been demonstrated using a conventional silica taper as a coupling waveguide, which offers a robust coupling platform and easy integration into both on-chip and fiber systems. On the other hand, this fabrication process is very simple and has the benefit of being low-cost. Chalcogenide microsphere resonators are potential candidates to achieve all- optical processing of high-speed data in the telecommunication window, low-threshold supercontinuum generation, quantum cascade laser and related microsphere lasing devices. Efforts are underway to package the chalcogenide microsphere with a silica fiber taper using UV-curable resins to make a robust inte-grated device performing the above mentioned functions [12].

¹⁵⁹ IV. CONCLUSION

¹⁶⁰ In conclusion, the fabrication of chalcogenide microspheres ¹⁶¹ heated by contact with a temperature controlled ceramic

Fig. 5. One of the measured resonance dips near 1555 nm. (a) Experimental resonance spectrum for wavelengths between 1541 and 1560 nm for the chalcogenide microsphere with a diameter of $74 \mu m$, coupled with a tapered silica fiber. (b) Experimental resonance spectrum in the region of 1555–1555.25 nm.

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instinuential can the basis of a nonlinear flocts with the been observed and a Q factor greater surface has been demonstrated. Whispering gallery mode 162 resonances using tapered silica glass fiber as a signal delivery 163 waveguide have been observed and a *Q* factor greater than ¹⁶⁴ 10⁵ was recorded at $λ∼1.55 μm$. Compared to the fabrication 165 method presented in the Ref. [9], our method has several 166 advantages, such as a higher Q factor and broad operation 167 range due to lower surface oxidation. We believe that this 168 work will provide a simple fabrication technique for chalco- ¹⁶⁹ genide material based microresonators as an ideal candidate 170 for photonics building-blocks for several applications includ- ¹⁷¹ ing highly integrated optical switches, modulators, ultrasmall 172 optical filters and integrated microlasers.

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