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# Chalcogenide Microsphere Fabricated from Fiber Tapers Using Contact With a High-Temperature Ceramic Surface

Pengfei Wang, Ganapathy Senthil Murugan, Gilberto Brambilla, Ming Ding, Yuliya Semenova, Qiang Wu, and Gerald Farrell

Abstract—The fabrication and characterization of a 1 chalcogenide glass microsphere resonator has been demonstrated. 2 з At wavelengths near 1550 nm, whispering gallery mode resonances can be efficiently excited in a 74-µm-diameter 4 chalcogenide glass microsphere via evanescent coupling using a 5 tapered silica glass fiber with a waist diameter of circa 2  $\mu$ m. 6 Resonances with Q-factors greater than 10<sup>5</sup> were observed. 7 Due to the high nonlinearity properties of the chalcogenide material and the ease of fabrication process, chalcogenide 9 microspheres offer the potential for robustly assembled fully 10 integrated photonic devices. 11

Index Terms-Chalcogenide glass, fiber taper, microshpere, 12 13 resistive heating.

### I. INTRODUCTION

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VER the last decade interest in microsphere resonators 15 has increased rapidly due to their very high Q-factors, 16 the ease with which they can be manufactured and their 17 versatility in terms of materials and dopants for a variety 18 of passive and active devices. Furthermore, microsphere 19 resonators have the potential to add significant functionality to 20 planar lightwave circuits when coupled to waveguides where 21 they can provide a range of unique functions, such as nonlinear 22 optics, all-optical switching, wavelength filtering and lasing 23 functions [1-4]. 24

Chalcogenides are rapidly establishing themselves as tech-25 nologically superior materials for emerging application in non-26 volatile memory and high speed switching [5] and have been 27

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considered for a range of other optoelectronic technologies. Chalcogenide glasses offer a wealth of active properties 29 such as exceptionally high nonlinearity, photosensitivity, low 30 phonon energy matrix, the ability to be doped with active elements including lanthanides and transitional metals and the possibility to form detectors, lasers and amplifiers. Chalcogenides also display semiconductor, optical, acousto-optic, superconducting and opto-mechanical properties. Unlike any 35 other optical material, they have been formed in to a multitude of shapes, including optical fibers, thin films, bulk opti-37 cal components, microsphere resonators, metamaterials and nanoparticles, patterned by CMOS compatible processing at 39 the sub micron scale.

To date, most studies on microsphere resonators have 41 utilized silica microspheres fabricated by melting the tip 42 of an optical fiber with the resulting stem attached to the 43 microsphere used as a tool to place the sphere in the required 44 location while characterizing the microsphere [6]. For 45 fabricating a chalcogenide microshpere, several fabrication 46 methods have been introduced recently [7-9], such as rapid 47 quenching of liquid droplets [7], optical fusing in a tapered 48 chalcogenide fiber [8] and a three-step heating process [9]. 49 In this letter high quality chalcogenide  $(As_2S_3)$  microspheres 50 with diameters as small as 74  $\mu$ m are directly fabricated from 51 a simple taper-draw using contact with a high temperature 52 ceramic surface. A relatively high quality factor greater than 53  $10^5$  near a wavelength of 1550 nm is demonstrated with 54 efficient coupling using a silica fiber taper with a diameter 55 of  $\sim 2 \mu m$ . The chalcogenide microspheres fabricated by 56 using contact with a high temperature ceramic surface 57 offer the potential for low-cost, robustly assembled fully 58 integrated all-optical switching devices due to their unique 59 high nonlinearity and ease of fabrication. 60

### **II. FABRICATION OF CHALCOGENIDE MICROSPHERE** USING RESISTIVE HEATING METHOD

The chalcogenide fiber used in the experiments is a 63 commercial step-index multimode fiber provided by Oxford 64 Electronics, with an As<sub>2</sub>S<sub>3</sub> core (OD = 180  $\mu$ m) and As<sub>x</sub>S<sub>1-x</sub> 65 cladding of lower refractive index (OD = 275  $\mu$ m). Our 66 approach to directly fabricating a chalcogenide microsphere 67 is illustrated in Fig 1. As shown in the figure, firstly, a 68 microheater is used to heat the chalcogenide fiber (at  $\sim 200$  °C) 69

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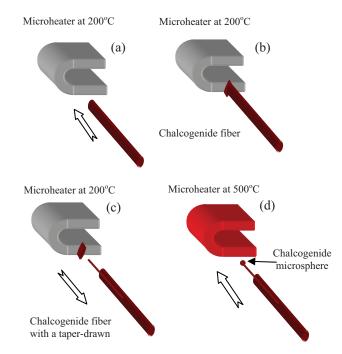


Fig. 1. Schematic diagram illustrating the fabrication process of a microsphere from chalcogenide fiber. (a) Chalcogenide fiber is moved towards a microheater set at a temperature of 200 °C. (b) Fiber end touches the surface of the microheater and experiences local melting. (c) Portion of molten glass is left on the surface of the microheater and a tapered microfiber is formed at the end of the fiber when the fiber is withdrawn. (d) Microsphere is formed at the freestanding side of the taper.

and soften its end (Fig. 1a). When the fiber touches the surface 70 of the outer wall of the microheater (Fig. 1b) it softens and 71 adheres to the microheater surface; by then withdrawing the 72 fiber at a speed of  $0.1 \sim 1 \text{m/s}$ , the fiber tapers until breakage 73 occurs (Fig. 1c). When the process is finished, a microfiber 74 with a considerable length is formed at the freestanding side 75 of the chalcogenide fiber. In the last step in the fabrication 76 process, the microsphere is fabricated by bringing the tip of 77 the tapered microfiber close to the microheater and heating 78 the tip at a temperature higher than the transition temperature 79 of chalcogenide material (Fig. 1d), around 500 °C, so that 80 surface tension pulls the melted glass tip into a spherical 81 shape, thereby creating a microsphere resonator on the tip 82 of the tapered microfiber. Experimentally it is found that the 83 size of the microsphere fabricated using this method primarily 84 varies with a number of experimental parameters, such as the 85 diameter of the tapered fiber waist, the temperature of the 86 microheater and the movement speed of the fiber taper towards 87 the microheater. 88

Fig. 2(a) shows a taper with a microsphere at the end of it, while Fig. 2(b)–(d) show a microscopic top view of three chalcogenide glass microsphere resonators with diameters of 74  $\mu$ m, 98  $\mu$ m and 109  $\mu$ m, respectively.

# III. MEASUREMENT AND ANALYSIS OF THE FABRICATED CHALCOGENIDE MICROSPHERES

The experimental apparatus used for optical characterization of the chalcogenide microsphere is shown in Fig. 3. Light from a narrow-line tunable laser source (Agilent 81600B,

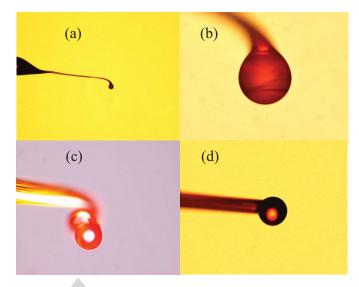


Fig. 2. (a) Microscope image of a chalcogenide fiber with a taper-drawn and a microsphere at the end of taper, three chalcogenide microspheres fabricated on the tapers showing good surface quality and diameters, (b) 74  $\mu$ m, (c) 98  $\mu$ m, and (d) 109  $\mu$ m.

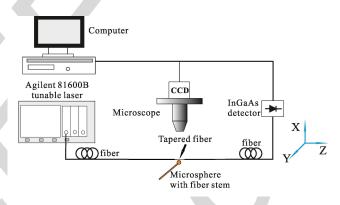


Fig. 3. Experimental apparatus used for chalcogenide microsphere resonance characterization.

power range:  $\pm 7$  dBm) emitting a power of 0 dBm over the 98 wavelength range 1540 nm to 1560 nm, the input signal was 99 launched into a tapered silica fiber and coupled to the chalco-100 genide microsphere. The throughput signal was collected 101 using an InGaAs photodetector. The separation between the 102 microsphere and the tapered fiber was controlled with a 103 precision nanotranslation stage equipped with piezoelectric 104 actuators and stepper motors and monitored using a micro-105 scope equipped with a CCD camera. A standard singlemode 106 silica fiber was tapered as a coupling waveguide using the 107 modified "flame brushing technique" [10] and the fiber taper 108 with an extremely uniform waist diameter ( $d\sim 2\mu m$ ), the taper 109 transitions of well defined length and shape were then made, 110 the transmission loss of tapered fiber can reach levels lower 111 than 0.1 dB. The tapered fiber stem supporting the chalco-112 genide microsphere ensured that the chalcogenide microsphere 113 orientation remained fixed with respect to the tapered silica 114 coupling fiber as it was translated across and away from it. 115

Fig. 4 shows the top view of chalcogenide glass microsphere resonator with a diameter of 74  $\mu$ m, in close proximity to a tapered silica fiber with a waist diameter d  $\sim 2 \mu$ m, and used 118



Fig. 4. Microscope images of chalcogenide microspheres with a diameter of 74  $\mu$ m showing its fiber stem and the tapered coupling silica fiber.

the well-established evanescent field coupling technique [10]. 119 The power transmitted through the excitation fiber taper was 120 recorded as a function of wavelength at input power of 0 dBm. 121 In this study, we used a tapered silica fiber instead of a tapered 122 high index fiber to excite WGMs, so that any nonlinear effects 123 from the delivery fiber can be minimized. This is reasonable 124 since if the microspheres are used as the basis of a nonlinear 125 photonic device it will be necessary to localize the nonlinear 126 interactions within the microresonators and not in the signal 127 delivery fibers. 128

Fig. 5 (bottom part) shows the transmission spectrum over 129 a short wavelength range 1555~1555.25 nm outputted by the 130 tapered silica fiber used as a coupling waveguide, showing 131 the high-Q nature of the observed resonance dips: a FWHM 132 of  $\sim 14$  pm was found, corresponding to a Q-factor of 133  $\sim 1.1 \times 10^5$ . The highest Q factor found here is from the 134 "best defined" mode in the WGM spectra over a range of 135 1540-1560 nm. Note that in the experiments, the gap between 136 the microsphere and the tapered fibre needs to be carefully 137 adjusted, as any variation of the gap between the microsphere 138 and the tapered fiber will necessarily induce not only variation 139 of the coupling efficiency but also shift of the WGM resonance 140 wavelengths [11]. In Ref. [9], a high-Q factor greater than 141  $2 \times 10^6$  has been observed due to the effective coupling using 142 a high refractive index silicon nanowire in which can provide 143 an appropriate phase matching between the silicon nanowire 144 and the chalcogenide microsphere. In this letter a reasonably 145 high-Q of  $1.1 \times 10^5$  in the telecommunications wavelength 146 window has been demonstrated using a conventional silica 147 taper as a coupling waveguide, which offers a robust coupling 148 platform and easy integration into both on-chip and fiber 149 systems. On the other hand, this fabrication process is very 150 simple and has the benefit of being low-cost. Chalcogenide 151 microsphere resonators are potential candidates to achieve all-152 optical processing of high-speed data in the telecommunication 153 window, low-threshold supercontinuum generation, quantum 154 cascade laser and related microsphere lasing devices. Efforts 155 are underway to package the chalcogenide microsphere with a 156 silica fiber taper using UV-curable resins to make a robust inte-157 grated device performing the above mentioned functions [12]. 158

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### IV. CONCLUSION

In conclusion, the fabrication of chalcogenide microspheres heated by contact with a temperature controlled ceramic

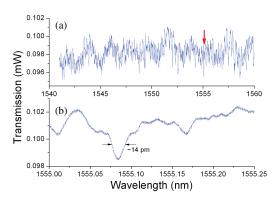


Fig. 5. One of the measured resonance dips near 1555 nm. (a) Experimental resonance spectrum for wavelengths between 1541 and 1560 nm for the chalcogenide microsphere with a diameter of 74  $\mu$ m, coupled with a tapered silica fiber. (b) Experimental resonance spectrum in the region of 1555–1555.25 nm.

surface has been demonstrated. Whispering gallery mode 162 resonances using tapered silica glass fiber as a signal delivery 163 waveguide have been observed and a Q factor greater than 164  $10^5$  was recorded at  $\lambda \sim 1.55 \ \mu$ m. Compared to the fabrication 165 method presented in the Ref. [9], our method has several 166 advantages, such as a higher Q factor and broad operation 167 range due to lower surface oxidation. We believe that this 168 work will provide a simple fabrication technique for chalco-169 genide material based microresonators as an ideal candidate 170 for photonics building-blocks for several applications includ-171 ing highly integrated optical switches, modulators, ultrasmall 172 optical filters and integrated microlasers. 173

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