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1	Comparison between gelatines extracted from mackerel and blue whiting bones
2	after different pre-treatments
3	
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22 Abstract

23 Gelatines were extracted from mackerel and blue whiting bones after chemical 24 or enzymatic pre-treatments and their functional properties (solubility, foaming and 25 emulsifying properties) were analysed. The pre-treatment significantly (p<0.05) 26 affected the composition and the functional properties of the extracted gelatines. The 27 amino acid analyses showed that chemically pre-treated bone gelatines had higher imino acids (proline and hydroxyproline) contents compared to those extracted after 28 29 the enzymatic pre-treatment, regardless of the fish species. It was observed that all 30 gelatines had higher solubility at low pH with a maximum value observed at pH 2. A 31 significant effect of ionic strength was observed. Increasing the NaCl concentration to 32 more than 1% resulted in a significant decrease of the solubility. Mackerel bone 33 gelatines showed lower foaming capacity (FC) and higher foaming stability (FS) than 34 blue whiting bone gelatines. Increasing the concentration of gelatine decreased the 35 emulsifying activity (EAI) but increased the stability (ESI) indices. The use of 36 enzymes in the pre-treatment process generated gelatines with significantly (p<0.05) 37 higher EAI and ESI.

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39 **Key words:** mackerel, blue whiting, bones, gelatines.

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47 **1. Introduction**

Every year, significant amounts of waste are generated by the fish processing industries. These wastes are regarded as low quality products and are discarded or in the best case scenario processed into fishmeal and pet food (Kim & Mendis, 2006). Fish waste is costly to dispose of and is typically discarded overboard in case of onboard processing or buried to landfill for the on-shore processing.

53 Environmental legislation has contributed to the introduction of sustainable 54 waste management practices in the European Union. The European Directive 55 1999/31/EC on the landfill of waste (Council Directive, 1999) and the Regulation 56 (EC) No 1774/2002 restrict the disposal of untreated organic waste not intended for 57 human consumption. Therefore more sustainable alternatives are needed. Recycling 58 fish waste is of interest from an environmental point of view by reducing the organic 59 contaminant charge. Recent advances in fish waste management have resulted in their examination as a source of ingredients with a potential application to the food 60 61 industry. Underutilised fish species along with fish processing discards may be 62 potential sources of bioactive and functional ingredients such as gelatine (Shahidi, 63 1994).

Gelatine is a biopolymer produced by extraction and hydrolysis of fibrous, insoluble collagen. Sources for fish collagen can be fish skin, bones, scales or connective tissue (Kim & Mendis, 2006). The industrial process of gelatine manufacture involves either an acid or alkaline pre-treatment followed by extraction with warm water. The heat denaturation converts collagen into gelatine. Further clarification steps include filtration, concentration, drying and milling (Schrieber & Gareis, 2007). The quality of gelatine preparation depends on its physicochemical properties, which are influenced not only by the species or tissue from which it is
extracted, but also by the severity of pre-treatment and extraction process.

Atlantic mackerel (*Scomber scombrus*) is a pelagics species and is abundant in cold and temperate shelf areas such as the North Atlantic Ocean (Collette & Nauen, 1983). The world catch of mackerel was estimated around 566 thousand tonnes in 2007 (FAO, 2009). Blue whiting (*Micromesistius poutassou*) is a typical lean species and belongs to the *Gadidae* family along with cod and haddock. Blue whiting is an underutilised fish with a global catch estimated to be about 1.7 thousand tonnes in 2007 (FAO, 2009).

In this study, mackerel and blue whiting, models for oily and white fish, respectively, were investigated for gelatines extraction. The effect of the pre-treatment of fish bones on the composition and functional properties of gelatines was evaluated.

83

84 **2. Materials and methods**

85 **2.1 Materials**

86 Atlantic mackerel (Scomber scombrus) caught in early March 2007, were 87 kindly provided by Bord Iascaigh Mhara (BIM, Ireland). Blue whiting 88 (Micromesistius poutassou) caught in January 2008, were provided by Donegal 89 Seafood. Both fish were caught in the area FAO 27 (Atlantic, Northeast). The average 90 weights for mackerel and blue whiting were 277 g and 116.8 g, respectively. Fillets 91 were manually removed after beheading and evisceration of fish, the remaining meat 92 was separated from the frame using a knife. Bones and scales were cut manually into 93 small pieces (1 to 2 cm length) using scissors. The bones were divided into batches 94 and kept in the freezer at - 20 °C for less than one month before use. All chemicals 95 used were analytical grade.

97 **2.2 Enzymes**

98 Flavourzyme is a fungal protease/peptidase complex obtained from 99 Aspergillus oryzae. Flavourzyme had a declared activity of 500 leucine 100 aminopeptidase units (LAPU)/g), where one LAPU is defined as the amount of 101 enzyme which hydrolyzes 1 µmol of L-Ieucine-p-nitroanilide per minute. Alcalase is 102 an alkaline enzyme produced by Bacillus licheniformis. Alcalase had an activity of 103 2.4 Anson units (AU)/g, where one Anson unit is defined by Aspmo et al. (2005) as 104 the amount of enzyme that releases 1.0 mEq of tyrosine from urea-denatured 105 hemoglobin per minute. Flavourzyme was produced by DSM Nutritional Products, 106 Inc. (Kaiseraugst, Switzerland) and Alcalase was produced by Novozyme Co. 107 (Copenhagen, Denmark). Both enzymes were supplied by Sigma-Aldrich, Inc. 108 (Dublin, Ireland).

109

110 **2.3 Proximate analysis of fish bones**

111 The proximate analysis was carried out according to the procedures of the 112 Association of Official Analytical Chemists (AOAC, 2000). Protein content was 113 determined by the Kjeldahl method using an automatic Kjeldahl system (Gerhardt, 114 Bonn, Germany). The protein content was calculated by using a conversion factor of 115 6.25. Moisture was determined by drying the sample using an oven (Qualivac, 116 Greenfield Oldham, UK) until reaching a constant weight (at 100 °C for 18 hours) and 117 ash by incineration in a muffle furnace (Carbolite, Bamford Sheffield, England) at 118 550 °C for 4 hours. Lipid content was determined according to the Bligh and Dyer 119 method (Bligh and Dyer, 1959). All analyses were performed in triplicate.

120

122 **2.4 Extraction of gelatine**

123 Different pre-treatment methods were used to extract gelatines from mackerel124 and blue whiting bones.

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126 2.4.1 Pre-treatment

127 **2.4.1.1 Chemical pre-treatment:**

Bones (250 g) used for gelatine extraction were treated with 0.1 N NaOH at a ratio of 1/3 (w/v) for 30 min and this step was repeated 3 additional times to eliminate non-collagenous proteins and fat.

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132 **2.4.1.2 Enzymatic pre-treatment:**

133 Fish bones (250 g) were mixed with 0.1 M potassium phosphate buffer (pH 8) 134 at a ratio of 1/3 (w/v) then heat treated in a microwave oven model R-244 (Sharp 135 Electronics Ltd, Uxbridge, UK) for 5 min to inactivate the endogenous enzymes. 136 After air cooling, Flavourzyme or Alcalase were added at an enzyme/substrate ratio of 137 0.1% (v/w). The bones were hydrolysed for 4 h at 50 °C with continuous shaking at 138 150 rpm using a Gallenkamp orbital incubator (AGB, Dublin, Ireland). After 139 hydrolysis the samples were heat treated in the microwave oven for 5 min to 140 inactivate the enzymes. The mixture was allowed to cool down and filtered through a 141 1 mm pore size sieve to separate the bones from the protein hydrolysates. The clean 142 bones were collected and demineralised.

143

144 **2.4.2 Demineralisation and gelatine extraction**

Fish bones were demineralised at room temperature for 18 hours using 0.25 N
HCl (1/3, w/v). The demineralised bones were washed under running water from a tap
to remove the acid.

149 2.4.3 Gelatine extraction

150 The pre-treated bones were mixed with distilled water (at a ratio of 1/3, w/v) 151 and gelatine was extracted in a water bath at 45 °C for 18 hours. All extraction steps 152 were done with continuous stirring at 150 rpm. Extracted gelatine was filtered using a 153 Whatman No.4 filter paper (Whatman, Maidenstone, England). Gelatine was then 154 evaporated under vacuum at 45 °C using a Büchi Rotavapor model R-210 fitted with a 155 Büchi temperature-controlled water bath model B-491 and Büchi vacuum system 156 model V-700 (Büchi UK Ltd., Oldham, UK), freeze dried (Labconco corporation, 157 Kansas City, MO, USA) and ground. Gelatine extraction was done in triplicate for 158 each fish species and repeated for 3 batches. Gelatine extraction yield was calculated 159 as g of dry gelatine per 100 g of bones.

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2.5 Protein pattern of fish gelatines

162 The electrophoresis procedure was carried out according to the method 163 described by Khiari et al. (2011). Gelatine solutions (5 mg/mL) were prepared in 164 distilled water at 60 °C and then diluted to a final concentration of 2 mg/mL with 165 sample buffer containing β-mercaptoethanol (Sigma, Dublin, Ireland). Gelatine 166 samples were heated to 85 °C for 10 min to denature the proteins. Samples and 167 molecular weight marker (10 µL each) were loaded onto SDS-PAGE having a 4% 168 stacking gel and 10% resolving gel according to Laemmli (1970), the analysis was run 169 in an Atto Dual Mini-slab Size Electrophoresis System AE-6450 (Atto Corporation, 170 Tokyo, Japan) at a constant current of 25 mA/gel. Protein bands were stained with Coomassie Brilliant Blue R250. The gel was de-stained using a mixture of 171 172 isopropanol, acetic acid and distilled water (12:10:78, v/v/v).

The molecular weight marker (Sigma, Dublin, Ireland) contained a lyophilised
mixture of six proteins: bovine carbonic anhydrase (29 kDa), egg albumin (45 kDa),
bovine albumin (66 kDa), phosphorylase B from rabbit (97.4 kDa), β-galactosidase
from *E. coli* (116 kDa) and myosin from rabbit muscle (200 kDa).

177

178 **2.6 Amino acids analysis**

The amino acid profile of gelatines was determined according to the method 179 180 described by Khiari et al. (2011). Briefly, 10 µg of gelatine were subjected to 181 hydrolysis for 24 h at 110 °C, with 6 M HCl containing 0.1 % phenol in vacuum-182 sealed hydrolysis vials. Norleucine (Sigma, Madrid, Spain) was added as an internal 183 standard. The amino acid composition was analysed using a cation exchange 184 Biochrom 20 amino acid analyzer (Pharmacia Biotech, Ltd., Cambridge, England) 185 with postcolumn derivatisation with ninhydrin. All amino acids were detected at an 186 absorbance of 570 nm, except for proline and hydroxyproline which were measured at 187 440 nm. Tryptophan and cysteine are completely lost by acid hydrolysis whereas 188 methionine can be destroyed to varying degrees (Lourenço et al., 2002). Cysteine was 189 determined as cysteic acid by oxidation of the protein with formic acid prior to 190 hydrolysis, according to Hirs (1967). Results were averaged and presented as grams 191 (g) per 100 g amino acids. The amino acid analysis was done in the Service of Protein 192 Chemistry at the Centro de Investigaciones Biologicas (CSIC, Madrid).

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195 **2.7 Protein solubility**

196 The effect of pH and ionic strength on the solubility of gelatines was 197 determined according to the method of Montero *et al.* (1991), with some 198 modifications.

199 **2.7.1 Effect of pH on gelatine solubility**

200 Gelatine samples were first dissolved in distilled water to a final concentration 201 of 0.3% (w/v, protein content). Eight mL of the gelatine solutions were added to a 202 glass test tube and the pH was adjusted ranging from 2.0 to 12.0 with either 1 M HCl 203 or 1 M NaOH using an Orion pH meter Model 420A (Orion Research Inc, Beverly, 204 MA. USA). The pH meter was calibrated at pH 4.0, 7.0 and 10.0 before the analysis. 205 The final volume was then adjusted to 10 mL by distilled water having the same pH 206 as the gelatine solution. Samples were centrifuged at $9,000 \times g$ for 15 min at 5 °C. 207 Protein content of the clear supernatant was determined according to the Biuret assay 208 as described by Gornall et al. (1949) and using bovine serum albumin (BSA, Sigma-209 Aldrich, Inc., Dublin, Ireland) as a reference protein on a weight basis. Relative 210 solubility was calculated in comparison with that obtained at the pH giving the highest 211 solubility.

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214 2.7.2 Effect of NaCl on gelatine solubility

215 Gelatines were dissolved in 50 mM potassium phosphate buffer at pH 7.5 to a 216 final concentration of 0.6% (w/v, protein content). Five mL of gelatine solution were 217 mixed with 5 mL of NaCl in 50 mM phosphate buffer at pH 7.5 at various 218 concentrations (0, 2, 4, 6, 8, 10 and 12% (w/v)). The mixture was stirred continuously 219 using a magnetic-stirrer device for 30 min at 5 °C, followed by centrifugation at 220 9,000×g for 15 min at 5 °C. Protein content of the clear supernatant was determined as 221 described above. Relative solubility was calculated in comparison with that obtained 222 at the NaCl concentration giving the highest solubility.

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226 **2.8 Foaming properties**

227 Foaming properties including foaming capacity (FC) and foam stability (FS) 228 were determined by the method of Fernandez & Macarulla (1997) with minor 229 modifications. Gelatine solutions were prepared in 50 mM phosphate buffer at pH 7.5 230 to a final concentration of 0.3% (w/v, in protein content). Five mL of each sample 231 were homogenized with an Ultra-Turrax homogenizer, model T 25 (IKA Works, Inc. Staufen, Germany) at 23,000 rpm for 1 min. FC was calculated as the percent increase 232 233 in volume of the protein dispersion upon mixing, while FS was estimated as the 234 percentage of foam remaining after 15 min.

235

236 **2.9 Emulsifying properties**

237 The emulsifying properties of gelatine samples were determined by the 238 method of Pearce & Kinsella (1978) with some modifications. Different 239 concentrations of gelatine solution were used. Gelatines were first dissolved in 50 mM 240 potassium phosphate buffer containing 0.3 M NaCl at pH 7.5 to the final concentration of 0.05, 0.1 or 0.2% (w/v, in protein content). Then 2.0 mL of 241 242 commercial sunflower oil was mixed with 8.0 mL of each gelatine solution. The 243 mixture was vortexed in a plastic tube at 25°C and homogenized at 23,000 rpm for 1 244 minute. An aliquot (50 µL) of emulsion was diluted in 5 mL sodium dodecyl sulfate 245 (SDS) solution (0.1%, w/v) and the absorbance was measured at 500 nm (Milton Roy Spectonic 1201, Rochester, NY, USA). To estimate the emulsion stability, the 246 247 emulsions were left for 15 min at 25 °C and then 50 µL of the emulsion were diluted 248 in 5 mL SDS solution (0.1%, w/v) and the absorbance was measured at 500 nm. The 249 emulsifying activity and emulsion stability were expressed as indexes.

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252 EAI (m^2/g) was defined as:

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254

$$EAI(m^{2}/g) = \frac{2 \times 2.303}{C \times \phi \times 10^{4}} \times A_{500} \times Dilution$$

255

256 Where; A_{500} represents the absorbance at 500 nm, C the protein concentration (g/mL) 257 before emulsification and Φ the oil volume fraction (v/v) of the emulsion (i.e. the 258 volume of emulsion droplets divided by the total volume of the emulsion, Φ =0.2).

ESI (%) was calculated as the ratio of the turbidity measured at 500 nm of the emulsion at time zero (A_0) and after 15 min (A_{15}) (Agyare *et al.*, 2009).

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$$ESI(\%) = 100 \times \frac{A_{15}}{A_0}$$

264 **2.10 Statistical analyses**

ANOVA (Multifactor and one-way) was used to find differences between treatments. Means were compared by significant difference (LSD) test, at a significance level of p<0.05 using the Statgraphics Centurion XV software (version 15.1.02; StatPoint, Inc., Warrenton, VA, USA). Three independent trials were carried out.

270

271 **3. Results and discussion**

3.1 Characterisation of fish bones and gelatine extraction yield

Mackerel and blue whiting bones had similar protein (19.8 and 19.5%, respectively) and moisture (64.9 and 64.2%, respectively) contents. The ash content was considerably high for both fish bones (8.9 and 16.0% for mackerel and blue whiting, respectively) mainly due to the high content of minerals. The fat content of mackerel bones was significantly (p<0.05) higher than blue whiting bones (5.5 and 0.8%, respectively), which could be due to the variation among the species (fatty andlean fish).

The gelatine extraction yields varied depending on the pre-treatment used for mackerel and blue whiting bones (Table 1). Regardless of fish, gelatine extracted from chemically pre-treated bone, showed the lowest yield. Yields of 2.5 and 1.0% were observed for mackerel and blue whiting respectively. Bones pre-treated enzymatically generated significantly (p<0.05) highest yields (~3.9 and 1.8%, for mackerel and blue whiting, respectively).

287

288 **3.2 Protein pattern of fish gelatines**

289 The electrophoretic (SDS-PAGE) profiles of the various gelatine preparations290 are shown in Figure 1.

The gel electrophoresis of chemically pre-treated fish bone gelatines (Figure 1 A & B, lane 4) showed the presence of the three bands (one β chain and two α chains). These three chains are characteristics of type I gelatine. The β chain seems to be lower or entirely absent in bone gelatines extracted after the enzymatic pre-treatment (Figure 1 A & B, lane 2 & 3), which could be due to the combined effect of enzymatic and chemical hydrolysis of the gelatines as a consequence of the demineralisation step.

The presence of low molecular weight proteins was observed in gelatines extracted after the enzymatic pre-treatment. This may indicate a partial hydrolysis of gelatine during extraction (Giménez *et al.*, 2005).

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304 **3.3 Amino acid profile**

305 The amino acid composition of gelatine from mackerel and blue whiting 306 bones, expressed as percentage of total amino acid, is shown in Table 2. Different 307 profiles were observed for fish bone gelatines depending on the pre-treatment. 308 Mackerel bone gelatine, pre-treated with sodium hydroxide, had high glycine content 309 (21.3%). Gelatines extracted after the enzymatic pre-treatment of mackerel bones, 310 showed significantly different amino acid profile. The glycine content was half of that 311 observed for chemically pre-treated bone gelatines ($\sim 11.5\%$). Blue whiting bone 312 gelatines, pre-treated with sodium hydroxide and Alcalase, had similar glycine 313 content (~20%). However, lower glycine content was observed with Flavourzyme 314 pre-treated blue whiting bone gelatines (17%).

315 For both fish, significant (p<0.05) differences among the content of 316 hydrophobic amino acids (Ala, Val, Ile, Leu, Met, Phe, Tyr and Cys) were observed 317 for enzymatically pre-treated bone gelatines compared to chemically pre-treated bone 318 gelatines. Low content of imino acids (proline and hydroxyproline) were observed for both fish bone gelatines, pre-treated enzymatically, compared to chemically pre-319 320 treated fish bone gelatines. The imino acid content of chemically pre-treated bone 321 gelatines was similar to that observed for Japanese sea bass caudal fin (Nagai, 2004), 322 black drum (Pogonia cromis) and sheepshead seabream (Archosargus 323 probatocephalus) bone collagens (Ogawa et al., 2003). The difference among proline 324 and hydroxyproline contents of mackerel bone gelatines may affect the rheological 325 properties of the gelatines. Gelatines with low proline and hydroxyproline level 326 usually show lower melting point and weaker gel network (Gilsenan & Ross-Murphy, 327 2000; Johnston-Banks, 1990).

Regardless of the pre-treatment, tryptophan was not detected in any gelatines but cysteine was present in low levels. This may indicate some contaminations by non-collagenous protein (Morimura *et al.*, 2002).

- 331
- 332 **3.4** I

3.4 Protein solubility

The effect of pH and NaCl on the relative solubility of gelatines from mackerel and blue whiting bones are shown in Figure 2.

All the gelatines, regardless of the pre-treatment used, showed similar pH behaviour. The solubility was higher at low pH, with a maximum at pH 2. The lowest solubility was observed close to neutral pH (Figure 2 A & B). Similar results were also reported by Aewsiri *et al.* (2008) for gelatines from precooked tuna fin.

The effect of NaCl on the relative solubility is depicted in Figure 2 (C & D). In general, the solubility of gelatines decreased gradually with increasing concentration. The decrease in solubility with the increase of NaCl concentration is probably due to the increase of the hydrophobic interactions and to the competition of ionic salts for water (Vojdani, 1996).

The higher solubility of gelatines, from both fish bones pre-treated enzymatically, compared to those pre-treated chemically could be due to the presence of lower molecular weight peptides formed during the extraction process (enzymatic hydrolysis and demineralisation step). The hydrolysis generally cleaves peptides with more polar residues that may interact with water molecule through hydrogen bonds and results in an increase in solubility (Gbogouri *et al.*, 2004).

- 350
- 351 **3.5 Foaming capacity and stability**

Foams are complex two-phase colloidal systems which contain at least a continuous liquid phase and a gas phase dispersed as bubbles or air cells. The

properties of foams determine their industrial applications. In the food industry, the determination of foaming properties has a significant impact on the processing and the quality of some products (Exerowa & Kruglyakov, 1998).

357 The foaming capacity (FC) of gelatines, extracted from mackerel and blue 358 whiting bones, varied significantly (p<0.05) depending on the source and the pre-359 treatment. Regardless of the pre-treatment, gelatines from blue whiting bones showed 360 higher FC than mackerel bone gelatines. Mackerel bone gelatines showed similar 361 values for FC (\sim 38 %, Figure 3 A) with no significant (p>0.05) differences between 362 pre-treatments. Gelatines extracted from blue whiting bones, after enzymatic pre-363 treatment, had significantly (p<0.05) higher FC than chemically pre-treated bones 364 (Figure 3 B). All mackerel bone gelatines, regardless of the pre-treatment used had 365 very high foaming stability (Figure 3 C). Blue whiting bone gelatines had lower FS 366 than mackerel bone gelatines. The chemical pre-treatment of blue whiting bones resulted in gelatines with significantly (p<0.05) lower FS than enzymatic pre-367 368 treatment.

369 Foaming properties (foaming capacity and stability) of a protein, including 370 gelatine, might be influenced by the source, intrinsic properties, the compositions and 371 conformations of the protein in solution (Wilde & Clark, 1996; Zayas, 1997). The 372 process of foam formation depends largely on the protein adsorption kinetics at the 373 air-water interface (Phillips et al., 1994). The higher FC observed with enzymatically 374 pre-treated bone gelatines may be due to the higher amount of hydrophobic amino 375 acid residues (Ala, Val, Ile, Leu, Met, Phe, Tyr and Cys) compared to chemically pre-376 treated bone gelatines (Table 2). The foaming agent, having an amphiphilic property, 377 adsorbs at the air-water interface and orients itself in such a way that the lipophilic 378 group orients towards the non-polar phase and the hydrophilic group towards the

379 aqueous phase. This phenomenon reduces the surface tension allowing the formation 380 of the foam (Liceaga-Gesualdo & Li-Chan, 1999). The lower FS observed with 381 chemically pre-treated mackerel and blue whiting bone gelatines compared to those 382 extracted after the enzymatic pre-treatment of bones, could be due to the lower 383 percentage of negatively charged amino acids (Asp and Glu). On average, the 384 enzymatic pre-treated bone gelatines had 21% negatively charged amino acids 385 compared to 16% from chemically pre-treated bone gelatines. Higher content of 386 negatively charged amino acids, observed with enzymatically pre-treated bone 387 gelatines, may have prevented the neutralisation of charge in gelatine molecules and 388 enhanced the FS.

389

390 3.6 Emulsifying capacity and stability

Emulsions are a major component of many foods and their properties (emulsifying capacity and stability) play an important role in the formulation of food products (Spyropoulos *et al.*, 2011). Emulsion activity index (EAI) and emulsion stability index (ESI) for gelatines from mackerel and blue whiting bones at different protein concentrations (0.05, 0.1 and 0.2%) are shown in Table 3.

396

397 **3.6.1 Emulsifying capacity**

The emulsifying activity index (EAI), a measurement of the area of interface stabilized per unit weight of protein (m^2/g) relates to the ability of a protein to coat an interface (Pearce & Kinsella, 1978). The results showed that the increase of the concentration of gelatine solution decreased the emulsifying activity (EAI). Similar results were reported by Binsi *et al.* (2009) for gelatine from skin of bigeye snapper. The protein concentration is an important parameter that affects the emulsifying activity. Low protein concentration favours higher EAI, due to the ability of the protein to diffuse and adsorb at the oil-water interface (Cheftel *et al.*, 1985). While at
high protein concentration, the diffusion is limited as a result of the activation energy
barrier (Phillips, 1981).

408 For all the concentrations studied (0.05, 0.1 and 0.2%), gelatines extracted 409 from mackerel and blue whiting bones after pre-treatment with Alcalase and 410 Flavourzyme showed significantly (p<0.05) highest EAI, while the chemical pre-411 treatment gave gelatines with the lowest EAI (Table 3). This possibly resulted from 412 the difference in the intrinsic properties, composition and conformation among the 413 different gelatines (Cheftel et al., 1985). Mechanisms of the emulsification process of 414 gelatines are correlated to the adsorption ability at the surface of freshly formed oil 415 droplets during homogenization and formation of a protective membrane that prevents 416 droplets coalescence. According to Rahali et al. (2000), the degree of insertion of 417 peptides in the interfacial layer mostly depends on the alternative distribution of 418 hydrophobic and charged amino acids. The flexibility of protein (or peptide) structure 419 may be an important structural factor governing the emulsification (Kato et al., 1985). 420 It is also known that protein solubility plays an important role in emulsification 421 because rapid migration and adsorption at the interface are critical (Chobert et al., 422 1988).

423

424 **3.6.2 Emulsifying stability**

For all gelatines, regardless of the source and the pre-treatment, a positive correlation between the protein concentration and the ESI was found (increasing the concentration of gelatine solutions increased the ESI). Similar results were previsouly observed for whey proteins (Hung & Zayas, 1991). High protein concentrations result

in higher viscosity of the dispersion. This usually leads to a better emulsion stabilityprobably by reducing the coalescence rate (Sajjadi, 2007).

431 For both fish, gelatines extracted after the enzymatic pre-treatment of bones 432 showed significantly (p<0.05) higher ESI compared to those extracted after the 433 chemical pre-treatment (Table 3). As discussed before, gelatines from mackerel and 434 blue whiting bones, pre-treated with Flavourzyme and Alacalse, had significantly 435 higher hydrophobic amino acid residues. According to Giménez et al. (2009), a higher 436 content in hydrophobic amino acid residues results in an effective distribution of 437 hydrophilic/hydrophobic amino acids which leads to an improvement of the 438 emulsifying properties of gelatines. Hence, the higher content of hydrophobic amino 439 acid residues, observed with enzymatically pre-treated bone gelatines, may have 440 resulted in better EAI and ESI in comparison to chemically pre-treated bone gelatines.

441 **4. Conclusion**

The composition and the functional properties of mackerel and blue whiting bone gelatines were affected by the pre-treatment used in the extraction process. The enzymatic pre-treatment of fish bones produced gelatines with higher content of hydrophobic amino acid residues. The presence of these amino acids had a positive effect on the functional properties of the gelatines. In general, higher foaming and emulsifying properties were observed with enzymatically pre-treated bone gelatines.

448

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624	Figure Captions	
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626	Figure 1 SDS-PAGE patterns of mackerel (A) and blue whiting (B) bone gelatines.
627	Lane 1: Molecular weight marker (MW. 30,000 - 200,000); lane 2: gelatine from bone
628	pre-treated with Flavourzyme; lane 2: gelatine from bone pre-treated with Alcalase;
629	lane 4: gelatine from bone pre-treated with NaOH.
630 631 632	Figure 2 Foaming capacity (FC) and stability (FS) of gelatines from mackerel (A $\&$
632	C) and have whiting $(\mathbf{D} \in \mathbf{D})$ hones extracted using different pro-treatments
033	C) and blue witting (B \propto D) bones extracted using different pre-treatments.
634	
635	Figure 3 Relative solubility of gelatines from mackerel (A & C) and blue whiting (B
636	& D) bones extracted using different pre-treatments. Solubility in the pH range $2 - 12$
637	(A & B) and solubility as function of NaCl concentration (C & D).
638	
639	Table Captions
640	
641	Table 1 Yield of gelatine extraction.
642	
643	Table 2 Average amino acid composition (g/100 g amino acids) of gelatines extracted
644	from mackerel and blue whiting bones using different pre-treatments.
645	
646	Table 3 Emulsifying activity (EAI) and stability (ESI) indexes of gelatines from
647	mackerel and blue whiting bones extracted using different pre-treatments at different
648	concentrations (0.05, 0.1 and 0.2%).
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742	Khiari et al				
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744	Table I				
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740 770		Pre-treatment	Mackerel	Rlue whiting	
750			WILLENCE CI	Dide whiting	
751		NaOH	2.5 ± 0.1^{ab}	1.0 ± 0.1^{aA}	
752		Alcalase	3.7 ± 0.2^{bB}	1.8 ± 0.2^{bA}	
753		Flavourzyme	4.0 ± 0.1^{60}	1.9±0.2	
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757	Pre-treatment:	NaOH: alkaline; A	lcalase and Fl	avourzyme. Value	es are given as
758	mean ± standar	rd deviation. Differen	nt lower case le	etters in the same	column indicate
759	significant (p<	0.05) differences betw	ween pre-treatm	ents. Different upp	er case letters in
760	the same row,	within the same pro-	e-treatment (i.e	. chemical or enzy	matic), indicate
761	significant (p<	0.05) differences betw	ween fish specie	es.	
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791	Table 2
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	Content (g/100 g amino acids)								
Amino		Macker	el	Blue whiting					
acids	NaOH	Alcalase	Flavourzyme	NaOH	Alcalase	Flavourzyme			
Asp	6.1	8.1	7.8	6.5	8.7	8.4			
Thr	2.8	3.8	3.7	3.0	2.9	3.3			
Ser	4.8	4.6	4.4	5.6	5.3	5.4			
Glu	9.8	13.5	13.3	10.5	10.9	11.7			
Gly	21.3	11.4	11.6	20.7	20	17.3			
Ala	9.0	7.0	7.3	9.1	8.8	8.3			
Cys	0.8	1.2	1.2	0.1	0.2	0.2			
Val	2.3	4.0	3.7	2.3	2.5	2.8			
Met	2.1	2.6	2.6	2.4	2.5	2.7			
Ile	1.3	3.0	2.5	1.4	1.6	2.0			
Leu	3.7	6.2	6.0	2.9	3.4	4.1			
Tyr	1.1	2.7	2.3	0.7	1.1	1.5			
Phe	2.6	3.3	3.1	2.4	2.4	2.7			
His	1.2	2.3	2.3	1.6	1.6	1.8			
Lys	4.1	6.7	7.0	3.7	4.1	4.8			
Arg	8.4	7.3	7.5	8.6	8.8	8.4			
Pro	10.3	6.9	7.7	9.7	9.4	8.4			
Нур	8.3	5.4	6.0	8.5	5.7	6.1			

798 Pre-treatment: NaOH: alkaline; Alcalase and Flavourzyme. The amino acid

composition was performed in triplicate and data correspond to mean values.

806	Khiari et al								
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808	Table 3								
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813					EAI			ESI	
814				0.2%	0.1%	0.05%	0.2%	0.1%	0.05%
815			NaOH	8.3 ± 1.5^{aA}	10.7 ± 1.9^{aB}	15.3 ± 2.4^{aB}	35.2±3.6 ^{bB}	26.2±3.7 ^{bB}	13.1±2.4 ^{aA}
816		Mackerel	Alcalase	22.6 ± 3.4^{cA}	35.7±3.1 ^{cB}	36.5 ± 2.5^{bB}	54.4 ± 4.5^{cB}	53.7 ± 2.3^{cB}	24.9 ± 0.9^{bA}
817									1.4
017			Flavourzyme	23.1 ± 2.7^{cA}	30.0 ± 0.8^{cB}	35.0 ± 5.5^{bB}	52.8 ± 2.8^{cB}	48.1 ± 1.6^{cB}	24.7 ± 1.4^{bA}
818			Flavourzyme NaOH	$\frac{23.1 \pm 2.7^{cA}}{16.4 \pm 1.2^{bA}}$	$\frac{30.0\pm0.8^{\rm cB}}{24.6\pm2.9^{\rm bB}}$	$\frac{35.0 \pm 5.5^{\text{bB}}}{39.3 \pm 4.8^{\text{bC}}}$	$\frac{52.8 \pm 2.8^{\text{cB}}}{17.9 \pm 2.8^{\text{aB}}}$	$\frac{48.1 \pm 1.6^{\text{cB}}}{11.4 \pm 2.2^{\text{aA}}}$	$\frac{24.7 \pm 1.4^{\text{bA}}}{9.3 \pm 2.8^{\text{aA}}}$
818 819		Blue whiting	Flavourzyme NaOH Alcalase	$\frac{23.1\pm2.7^{cA}}{16.4\pm1.2^{bA}}$ 19.8 $\pm0.7^{cA}$	30.0±0.8 ^{cB} 24.6±2.9 ^{bB} 33.5±2.7 ^{cB}	35.0±5.5 ^{bB} 39.3±4.8 ^{bC} 62.1±3.5 ^{cC}	$\frac{52.8 \pm 2.8^{cB}}{17.9 \pm 2.8^{aB}}$ 37.5 ± 3.4^{bB}	$\frac{48.1 \pm 1.6^{\text{cB}}}{11.4 \pm 2.2^{\text{aA}}}$ $32.6 \pm 3.4^{\text{bB}}$	$\frac{24.7 \pm 1.4^{\text{bA}}}{9.3 \pm 2.8^{\text{aA}}}$ $10.4 \pm 2.7^{\text{aA}}$
818 819 820		Blue whiting	Flavourzyme NaOH Alcalase Flavourzyme	$\begin{array}{r} 23.1{\pm}2.7^{cA} \\ \hline 16.4{\pm}1.2^{bA} \\ 19.8{\pm}0.7^{cA} \\ 20.8{\pm}2.5^{cA} \end{array}$	$\begin{array}{r} 30.0{\pm}0.8^{\rm cB} \\ \hline 24.6{\pm}2.9^{\rm bB} \\ 33.5{\pm}2.7^{\rm cB} \\ 35.6{\pm}2.4^{\rm cB} \end{array}$	$\frac{35.0\pm5.5^{\text{bB}}}{39.3\pm4.8^{\text{bC}}}\\62.1\pm3.5^{\text{cC}}\\54.6\pm2.4^{\text{cC}}$	$\frac{52.8 \pm 2.8^{cB}}{17.9 \pm 2.8^{aB}}$ 37.5 ± 3.4^{bB} 40.8 ± 5.0^{bC}	$\frac{48.1\pm1.6^{cB}}{11.4\pm2.2^{aA}}$ 32.6 \pm 3.4 ^{bB} 27.7 \pm 3.1 ^{bB}	$\begin{array}{r} 24.7{\pm}1.4^{\text{bA}} \\ 9.3{\pm}2.8^{\text{aA}} \\ 10.4{\pm}2.7^{\text{aA}} \\ 13.6{\pm}1.5^{\text{aA}} \end{array}$

Pre-treatment: NaOH: alkaline; Alcalase and Flavourzyme. Values are given as mean \pm standard deviation. Different lower case letters in the same column indicate significant (p<0.05) differences between pre-treatments. Different upper case letters in the same row, within the same parameter (i.e. EAI or ESI), indicate significant (p<0.05) differences between concentrations.

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